

Steel nuts and bolts for resistance projection welding

Part 2. Specification for welding of weld nuts and weld bolts

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Committees responsible for this British Standard

The preparation of this British Standard was entrusted by Technical Committee WEE/29, Resistance welding, upon which the following bodies were represented:

- British Iron and Steel Producers' Association
- Railway Industry Association
- Society of Motor Manufacturers and Traders Limited
- Welding Institute
- IIW-UK Briefing Group III
- Co-opted

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Foreword

This Part of BS 7670 has been prepared by Technical Committee WEE/29. It specifies weld nuts and weld bolts for resistance welding processes. It supersedes BS 2996 : 1958 which is withdrawn.

This Part should be used in conjunction with Part 1: *Dimensions and properties* which specifies weld bolts and weld nuts.

In a standard of this type, which covers a wide range of engineering applications, it is not practicable to set out specific requirements for equipment or welding conditions to be used. However, guidance on these subjects is given in annexes A to C. Similarly, it is not possible to specify acceptance requirements.

Compliance with a British Standard does not of itself confer immunity from legal obligations.

Summary of pages

This document comprises a front cover, an inside front cover, pages i and ii, pages 1 to 6, an inside back cover and a back cover.