

Specification for

Split pins (metric series)

Committees responsible for this British Standard

The preparation of this British Standard was entrusted by the General Mechanical Engineering Standards Policy Committee (GME/-) to Technical Committee GME/9, upon which the following bodies were represented:

- BEAMA Ltd.
- British Constructional Steelwork Association Ltd.
- British Industrial Fasteners Federation
- British Steel Industry
- British Steel Industry (Wire Section)
- Gauge and Tool Makers' Association
- Society of Motor Manufacturers and Traders Ltd.
- Washer Manufacturers' Association of Great Britain

The following bodies were also represented in the drafting of the standard, through subcommittees and panels:

- Defence Manufacturers' Association
- General Municipal Boilermaker and Allied Trades Union
- Screw Thread Tool Manufacturers' Association
- Society of British Aerospace Companies Ltd.

This British Standard, having been prepared under the direction of the General Mechanical Engineering Standards Policy Committee, was published under the authority of the Standards Board and comes into effect on 15 March 1994

© BSI 07-1999

The following BSI references relate to the work on this standard:
Committee reference GME/9
Draft for comment 93/701982 DC

ISBN 0 580 22778 2

Amendments issued since publication

Amd. No.	Date	Comments

Contents

	Page
Committees responsible	Inside front cover
Foreword	ii
1 Scope	1
2 Normative references	1
3 Dimensions	1
4 Form and tolerance	1
5 Characteristics	1
6 Designation	1
Annex A (informative) Split pin sizing	6
Figure 1 — Dimensions of metric split pins	4
Table 1 — Dimensions of metric split pins	2
Table 2 — Lengths of metric split pins	3
Table 3 — Tolerance on length of metric split pins	5
Table 4 — Characteristics of metric split pins	5
Table A.1 — Sizes of split pins for bolts and clevis pins	6
List of references	Inside back cover

Foreword

This British Standard has been prepared under the direction of the General Mechanical Engineering Standards Policy Committee to provide a standard for metric split pins. It supersedes the metric requirements in BS 1574:1972 which has been revised as an inch series standard only.

A British Standard does not purport to include all the necessary provisions of a contract. Users of British Standards are responsible for their correct application.

Compliance with a British Standard does not of itself confer immunity from legal obligations.

Summary of pages

This document comprises a front cover, an inside front cover, pages i and ii, pages 1 to 6, an inside back cover and a back cover.

This standard has been updated (see copyright date) and may have had amendments incorporated. This will be indicated in the amendment table on the inside front cover.