



BSI Standards Publication

Open die steel forgings for general engineering purposes

Part 1: General requirements

National foreword

This British Standard is the UK implementation of EN 10250-1:2022. It supersedes BS EN 10250-1:1999, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee ISE/111, Steel Castings and Forgings.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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English Version

Open die steel forgings for general engineering purposes - Part 1: General requirements

Pièces forgées en acier pour usage général
- Partie 1: Exigences générales

Freiformschmiedestücke aus Stahl für allgemeine
Verwendung - Teil 1: Allgemeine Anforderungen

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European foreword

This document (EN 10250-1:2022) has been prepared by Technical Committee CEN/TC 459 “ECISS - European Committee for Iron and Steel Standardization”¹⁾, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2022, and conflicting national standards shall be withdrawn at the latest by September 2022.

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This document supersedes [EN 10250-1:1999](#).

In comparison with the previous edition, the following technical modifications have been made:

- updating of normative references;
- alignment of the text with reference standards.

EN 10250, *Open die steel forgings for general engineering purposes*, consists of the following parts:

- *Part 1: General requirements;*
- *Part 2: Non-alloy quality and special steels;*
- *Part 3: Alloy special steels;*
- *Part 4: Stainless steels.*

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1) Through its sub-committee SC 11 “Steel castings and forgings” (secretariat: AFNOR).

