

Corrosion resistant steel castings

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British Standard

ICS 77.140.80

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Summary of pages

This document comprises a front cover, an inside front cover, the EN title page, pages 2 to 10, an inside back cover and a back cover.

Amendments issued since publication

Amd. No.	Date	Text affected

This British Standard, having been prepared under the direction of the Engineering Sector Board, was published under the authority of the Standards Committee and comes into effect on 15 February 1999

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ISBN 0 580 30616 X

ICS: 77.140.20; 77.140.80

Descriptors: steels, cast steels, corrosion resistant steels, designation, manufacturing, chemical composition, grades: quality, mechanical properties, specifications, welding, tests, physical properties

English version

Corrosion resistant steel castings

Aciers moulés résistant à la corrosion

Korrosionsbeständiger Stahlguß

This European Standard was approved by 4 September 1998.

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CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

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Foreword

This European Standard has been prepared by the Technical Committee ECISS/TC 31, Steel castings, the Secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 1999, and conflicting national standards shall be withdrawn at the latest by March 1999.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

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Introduction

This European Standard retains the same format for clauses as EN 1559-1 and EN 1559-2. It shall be used in conjunction with these standards. Where no text is given under a clause heading, the corresponding clause of EN 1559-1 or EN 1559-2 applies.

The structure of this standard is as follows:

- clauses and subclauses preceded by ■ indicates no additional conditions to EN 1559-1 or EN 1559-2¹⁾;
- subclauses and paragraphs marked with a single dot ● indicate that the conditions shall be agreed at the time of enquiry and order;
- subclauses marked with two dots ●● indicate that conditions may be agreed at the time of enquiry and order (optional);
- subclauses without dot marking are mandatory.

1 Scope

This European Standard applies to corrosion resistant steel castings for general purposes.

This standard relates to castings manufactured from martensitic, austenitic, fully austenitic and austenitic-ferritic steel grades characterized by their chemical composition (see Table 1) and mechanical properties (see Table 2).

In cases where castings are joined by welding by the founder, this European Standard applies.

In cases where castings are welded:

- to wrought products (plates, tubes, forgings);
- or by non founders;

this European Standard does not apply.

2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

EN 1559-1, *Founding — Technical conditions of delivery — Part 1: General*.

EN 1559-2, *Founding — Technical conditions of delivery — Part 2: Additional requirements for steel castings*.

EN 10204, *Metallic products — Types of inspection documents*.

prEN ISO 3651-2, *Determination of resistance to intergranular corrosion of stainless steels — Part 2: Ferritic, austenitic and ferritic-austenitic (duplex) stainless steels — Corrosion test in media containing sulfuric acid*.

CR 10260, ECISS/IC10 — *Designation system for steel — Additional symbols*.

3 ■ Definitions

4 ■ Information to be supplied by the purchaser

5 Designations

In addition to EN 1559-2, for a steel grade manufactured to different strength levels, according to the heat treatment, a suffix shall be added in accordance with CR 10260.

6 Manufacture

6.1 Manufacturing Process

6.1.1 Melting

In addition to EN 1559-2, alternative processes are left to the discretion of the manufacturer.

6.1.2 Heat treatment

Unless otherwise agreed, the type of heat treatment represented by its symbol shall conform to Table 2. For some grades there are different options with different mechanical properties given in Table 2.

6.2 Welding operations

6.2.1 ■ General

6.2.2 Production welding

In addition to EN 1559-2, information on preheat and interpass temperatures, as well as on postweld heat-treatment is given in annex A.

6.3 ■ Further processing

¹⁾ When additional information is given in a clause or subclause of this standard (versus the same clause or subclause of EN 1559-1 or EN 1559-2) it is preceded by, "In addition to EN 1559-1 or EN 1559-2)".