

Pumps — Rotodynamic pumps — Circulation pumps having a rated power input not exceeding 200 W for heating installations and domestic hot water installations —

Part 2: Noise test code (vibro-acoustics) for measuring structure- and fluid-borne noise

ICS 23.080

National foreword

This British Standard is the UK implementation of EN 1151-2:2006, incorporating corrigendum October 2007.

The UK participation in its preparation was entrusted to Technical Committee MCE/6, Pumps and pump testing.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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Pumps - Rotodynamic pumps - Circulation pumps having a rated power input not exceeding 200 W for heating installations and domestic hot water installations - Part 2: Noise test code (vibro-acoustics) for measuring structure- and fluid-borne noise

Pompes - Pompes rotodynamiques - Circulateurs de puissance absorbée n'excédant pas 200 W, destinés aux installations de chauffage central et d'eau chaude sanitaire domestique - Partie 2: Code d'essai acoustique (vibro-acoustique) pour le mesurage des bruits solidiens et de liquide

Pumpen - Kreiselpumpen - Umwälzpumpen mit elektrischer Leistungsaufnahme bis 200 W für Heizungsanlagen und Brauchwassererwärmungsanlagen für den Hausgebrauch - Teil 2: Geräuschprüfvorschrift (vibro-akustisch) zur Messung von Körperschall und Flüssigkeitsschall

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Contents

Page

Foreword.....	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	6
4 Test rig	7
4.1 General.....	7
4.2 Main components of test rig.....	7
4.3 Specification of test rig components.....	8
4.4 Assembly	11
4.5 Foundation	11
4.6 Qualifications	11
4.7 Instrumentation.....	11
4.7.1 Measurement of pressure fluctuations.....	11
4.7.2 Measurement of vibration	11
4.8 Calibration	12
4.8.1 Accelerometers	12
4.8.2 Pressure transducers.....	12
4.8.3 Calibration of accelerometers and pressure transducers.....	12
4.9 Propagation factors	12
5 Installation and operation of the tested pump.....	13
5.1 Installation of the pump	13
5.2 Operating parameters	14
5.3 Initial operation time.....	14
6 Factors influencing measurements	14
6.1 Electromagnetic surroundings.....	14
6.2 Earth loops	14
6.3 Vibration surroundings	14
7 Determination of fluid- and structure-borne powers	14
7.1 Frequency range	14
7.2 Measurement parameters	14
7.2.1 Pressure fluctuation measurement parameters	14
7.2.2 Vibration measurement parameters	15
7.3 Sense of power propagation	15
7.4 Fluid-borne power determination.....	15
7.4.1 General.....	15
7.4.2 Fluid-borne intensity	15
7.4.3 Fluid-borne power.....	16
7.5 Structure-borne power determination	16
7.5.1 General.....	16
7.5.2 Structure-borne intensity	16
7.5.3 Structure-borne power	17
7.6 Overall values of power	17
7.7 Coefficients of energy propagation and power levels	18
7.7.1 Coefficient of fluid-borne energy propagation	18
7.7.2 Coefficient of structure-borne energy propagation	18
7.7.3 Fluid-borne power level	18
7.7.4 Structure-borne power level	18

8	Information to be reported.....	19
Annex A	(informative) Bending wavenumber and intensity dimensional constant.....	20
Bibliography.....		21

Foreword

This document (EN 1151-2:2006) has been prepared by Technical Committee CEN/TC 197 “Pumps”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2006, and conflicting national standards shall be withdrawn at the latest by October 2006.

EN 1151 consists of the following parts under the general title *Pumps — Rotodynamic pumps — Circulation pumps having a rated power input not exceeding 200 W for heating installations and domestic hot water installations*:

-Part 1: Non-automatic circulation pumps, requirements, testing, marking.

-Part 2: Noise test code (vibro-acoustics) for measuring structure and fluid-borne noise.

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Introduction

This part of EN 1151 covers the measurement of fluid and structure-borne noise as induced by small circulation pumps. It has been prepared in response to the need of having uniform procedures as requirements for noise levels especially in residential housing, tightened by national and European regulations. The issue of airborne noise is covered by other standards.

1 Scope

This part of EN 1151 specifies a test code for the vibro-acoustic characterisation of circulation pumps as defined in EN 1151-1, and is limited to circulation pumps with threaded connections of 1½ inch. The test code comprises the test rig, the measurement method and the test conditions.

The characterisation principle is based on measuring the structure-borne and the fluid-borne power transmitted respectively by vibration and pressure fluctuations in the pipe connected to a circulation pump.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1151-1:2006, *Pumps — Rotodynamic pumps — Circulation pumps having a rated power input not exceeding 200 W for heating installations and domestic hot water installations — Part 1: Non-automatic circulation pumps, requirements, testing, marking.*

ISO 2016, *Capillary solder fittings for copper tubes — Assembly dimensions and tests.*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 1151-1:2006 and the following apply.

3.1 fluid-borne intensity

I_{fb}
time averaged rate of flow of the acoustic energy per cross section of fluid transmitted lengthways the straight pipe by internal pressure fluctuations

NOTE 1 Its sign can be positive or negative indicating the sense of energy propagation.

NOTE 2 Fluid-borne intensity is expressed in W/m^2 .

3.2 fluid-borne power

P_{fb}
net acoustic power emitted by a source of pressure fluctuations in the connected straight pipe (circulation pumps)

NOTE 1 Fluid-borne power is always positive.

NOTE 2 Fluid-borne power is expressed in W.

3.3 structure-borne intensity

I_{sb}
time averaged rate of flow of the vibrational energy per unit of length transmitted lengthways the straight pipe by vibration

NOTE 1 Its sign can be positive or negative indicating the sense of energy propagation.

NOTE 2 I_{sb} is an average of the structure borne intensity over the pipe wall thickness and is therefore expressed in W/m .