



BSI Standards Publication

Coil coated metals — Test methods

Part 22: Colour difference — Visual comparison

National foreword

This British Standard is the UK implementation of EN 13523-22:2024. It supersedes BS EN 13523-22:2017, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee STI/21, Paint systems and surface preparation for metallic substrates.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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Amendments/corrigenda issued since publication

Date	Text affected
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English Version

Coil coated metals - Test methods - Part 22: Colour difference - Visual comparison

Tôles prélaquées - Méthodes d'essai - Partie 22 :
Différence de couleur - Comparaison visuelle

Bandbeschichtete Metalle - Prüfverfahren - Teil 22:
Farbabstand - Visueller Vergleich

This European Standard was approved by CEN on 1 January 2024.

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

This document (EN 13523-22:2024) has been prepared by Technical Committee CEN/TC 139 “Paints and varnishes”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2024, and conflicting national standards shall be withdrawn at the latest by October 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13523-22:2017.

EN 13523-22:2024 includes the following significant technical changes with respect to EN 13523-22:2017:

- a) the text has been editorially revised and the normative references have been updated.

The EN 13523 series, *Coil coated metals — Test methods*, consists of the following parts:

- *Part 0: General introduction*
- *Part 1: Film thickness*
- *Part 2: Gloss*
- *Part 3: Colour difference and metamerism — Instrumental comparison*
- *Part 4: Pencil hardness*
- *Part 5: Resistance to rapid deformation (impact test)*
- *Part 6: Adhesion after indentation (cupping test)*
- *Part 7: Resistance to cracking on bending (T-bend test)*
- *Part 8: Resistance to salt spray (fog)*
- *Part 9: Resistance to water immersion*
- *Part 10: Resistance to fluorescent UV radiation and water condensation*
- *Part 11: Resistance to solvents (rubbing test)*
- *Part 12: Resistance to scratching*
- *Part 13: Resistance to accelerated ageing by the use of heat*
- *Part 14: Chalking (Helmen method)*
- *Part 16: Resistance to abrasion*
- *Part 17: Adhesion of strippable films*