



BSI Standards Publication

Timber structures — Strength graded structural timber with rectangular cross section

Part 3: Machine grading; additional requirements for factory production control

National foreword

This British Standard is the UK implementation of EN 14081-3:2022. It supersedes BS EN 14081-3:2012+A1:2018, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee B/518, Structural timber.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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Amendments/corrigenda issued since publication

Date	Text affected
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English Version

**Timber structures - Strength graded structural timber
with rectangular cross section - Part 3: Machine grading;
additional requirements for factory production control**

Structures en bois - Bois de structure à section
rectangulaire classé pour sa résistance - Partie 3 :
Classement mécanique ; exigences complémentaires
relatives au contrôle de la production en usine

Holzbauwerke - Nach Festigkeit sortiertes Bauholz für
tragende Zwecke mit rechteckigem Querschnitt - Teil
3: Maschinelle Sortierung, zusätzliche Anforderungen
an die werkseigene Produktionskontrolle

This European Standard was approved by CEN on 13 March 2022.

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European foreword

This document (EN 14081-3:2022) has been prepared by Technical Committee CEN/TC 124 “Timber structures”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2022, and conflicting national standards shall be withdrawn at the latest by October 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 14081-3:2012+A1:2018.

Compared to EN 14081-3:2012+A1:2018, the following modifications have been made:

- references to other parts of EN 14081 are undated;
- editorial changes to improve clarity of the text and to align terminology with the other parts of EN 14081.

The other parts of the EN 14081 series are:

- EN 14081-1, *Timber structures — Strength graded structural timber with rectangular cross section — Part 1: General requirements*;
- EN 14081-2, *Timber structures — Strength graded structural timber with rectangular cross section — Part 2: Machine grading; additional requirements for type testing*.

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