



BSI Standards Publication

# Wood-based panels — Melamine faced board for interior uses — Definition, requirements and classification

**National foreword**

This British Standard is the UK implementation of EN 14322:2017. It supersedes BS EN 14322:2004 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee B/541, Wood based panels.

A list of organizations represented on this committee can be obtained on request to its secretary.

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English Version

**Wood-based panels - Melamine faced board for interior  
uses - Definition, requirements and classification**

Panneaux à base de bois - Panneaux surfacés  
mélaminés pour usages intérieurs - Définition,  
exigences et classification

Holzwerkstoffe - Melaminbeschichtete Platten zur  
Verwendung im Innenbereich - Definition,  
Anforderungen und Klassifizierung

This European Standard was approved by CEN on 9 January 2017.

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## European foreword

This document (EN 14322:2017) has been prepared by Technical Committee CEN/TC 112 “Wood-based panels”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2017, and conflicting national standards shall be withdrawn at the latest by September 2017.

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This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

This document supersedes EN 14322:2004.

Compared to EN 14322:2004 the following modifications have been made:

- a) extension of the scope to extruded particleboards and sandwich boards for furniture;
- b) classification by resistance to abrasion only linked to initial wear point;
- c) deletion of resistance to cigarette burns in Table A.1; and addition of resistance to axial withdrawal of screws;
- d) modification in Annex B for formaldehyde release with replacement of EN 717-2 by EN ISO 12460-3.

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