



BSI Standards Publication

LPG equipment and accessories — Pressure relief valves for LPG pressure vessels — Reconditioning requirements

National foreword

This British Standard is the UK implementation of EN 16631:2025. It supersedes BS EN 16631:2015, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee PVE/19, LPG containers and their associated fittings.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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Published by BSI Standards Limited 2025

ISBN 978 0 539 27682 4

ICS 23.060.40

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This British Standard was published under the authority of the Standards Policy and Strategy Committee on 31 January 2025.

Amendments/corrigenda issued since publication

Date	Text affected
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English Version

LPG equipment and accessories - Pressure relief valves for LPG pressure vessels - Reconditioning requirements

Équipements pour GPL et leurs accessoires - Soupapes
de sécurité pour réservoirs de GPL sous pression -
Exigences de reconditionnement

Flüssiggas-Geräte und Ausrüstungsteile -
Sicherheitsventile für Druckbehälter für Flüssiggas
(LPG) - Anforderungen an die Instandsetzung

This European Standard was approved by CEN on 7 July 2024.

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European foreword

This document (EN 16631:2025) has been prepared by Technical Committee CEN/TC 286 “Liquefied petroleum gas equipment and accessories”, the secretariat of which is held by NSAI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2025, and conflicting national standards shall be withdrawn at the latest by July 2025.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 16631:2015.

EN 16631:2025 includes the following significant technical changes with respect to EN 16631:2015:

- Introduction of terms and definitions
- Revision of Clause 4;
- Revision of Clause 5;
- Revision of Clause 8;
- Revision of Clause 10;
- Revision of Clause 11 Documents/certification (now titled Reconditioning records);
- Revision of Clause 12;
- Revision of Annex A for clarity.

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