



BSI Standards Publication

Aluminium and aluminium alloys — Guideline for the production of foil-stock in the field of semi rigid foodstuff containers

National foreword

This British Standard is the UK implementation of EN 16773:2016.

The UK participation in its preparation was entrusted to Technical Committee NFE/35, Light metals and their alloys.

A list of organizations represented on this committee can be obtained on request to its secretary.

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English Version

**Aluminium and aluminium alloys - Guideline for the
production of foil-stock in the field of semi rigid foodstuff
containers**

Aluminium et alliages d'aluminium - Lignes directrices
relatives à la fabrication de feuilles minces dans le
domaine des récipients alimentaires semi-rigides

Aluminium und Aluminiumlegierungen - Leitfaden zur
Fertigung von Folienvorwalzbändern für halbstarre
Lebensmittelbehälter

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European foreword

This document (EN 16773:2016) has been prepared by Technical Committee CEN/TC 132 “Aluminium and aluminium alloys”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2016, and conflicting national standards shall be withdrawn at the latest by July 2016.

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This standard gives indication on production’s practices to obtain rolled products with specific surface quality properties, necessary for the production of disposable food containers. It contains references to smell and cleanliness requirements of the rolled products, evaluation criteria linked to specific tests; furthermore it contains selection’s criteria for rolling oil and pre-lubricant to be used in the manufacturing process.

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