

Non-metallic materials — Structural adhesives — Test method —

Part 2: Peel metal-metal

The European Standard EN 2243-2:2005 has the status of a British Standard

ICS 49.025.50

National foreword

This British Standard is the official English language version of EN 2243-2:2005. It supersedes BS EN 2243-2:1991 which is withdrawn.

The UK participation in its preparation was entrusted by Technical Committee ACE/65, Non-metallic materials for aerospace purposes (excluding textiles), to Subcommittee ACE/65/-/63, Structural adhesives, which has the responsibility to:

- aid enquirers to understand the text;
- present to the responsible international/European committee any enquiries on the interpretation, or proposals for change, and keep UK interests informed;
- monitor related international and European developments and promulgate them in the UK.

A list of organizations represented on this subcommittee can be obtained on request to its secretary.

Cross-references

The British Standards which implement international or European publications referred to in this document may be found in the *BSI Catalogue* under the section entitled “International Standards Correspondence Index”, or by using the “Search” facility of the *BSI Electronic Catalogue* or of British Standards Online.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with a British Standard does not of itself confer immunity from legal obligations.

Summary of pages

This document comprises a front cover, an inside front cover, the EN title page, pages 2 to 12, an inside back cover and a back cover.

The BSI copyright notice displayed in this document indicates when the document was last issued.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 17 November 2005

© BSI 17 November 2005

ISBN 0 580 46840 2

Amendments issued since publication

Amd. No.	Date	Comments

English Version

**Aerospace series - Non-metallic materials - Structural adhesives
- Test method - Part 2: Peel metal-metal**

Série aérospatiale - Matériaux non-métalliques - Système
d'adhésifs structuraux - Méthodes d'essai - Partie 2 : Essai
de pelage métal-métal

Luft- und Raumfahrt - Nichtmetallische Werkstoffe -
Strukturelle Klebstoffsysteme - Prüfverfahren - Teil 2:
Rollen-Schälversuch Metall-Metall

This European Standard was approved by CEN on 26 September 2005.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

Contents

Page

Foreword	3
Introduction	4
1 Scope	4
2 Normative references	4
3 Definitions, symbols and abbreviations	4
4 Health and safety	5
5 Principle/Technique	5
6 Resources	5
7 Test samples/Test pieces	5
8 Testing procedure	7
9 Expression of results	8
10 Designation	8
11 Test report	8

Foreword

This European Standard (EN 2243-2:2005) has been prepared by the European Association of Aerospace Manufacturers - Standardization (AECMA-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of AECMA, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2006, and conflicting national standards shall be withdrawn at the latest by April 2006.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This European Standard supersedes EN 2243-2:1991.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.