

Classification of

Imperfections in metallic fusion welds, with explanations

The European Standard EN 26520:1991 has the status of a
British Standard

NO COPYING WITHOUT BSI PERMISSION EXCEPT AS PERMITTED BY COPYRIGHT LAW



Document Sharing Hub

Cooperating organizations

The European Committee for Standardization, under whose supervision this European Standard was prepared, comprises the national standards organizations of the following Western European countries.

Austria	Oesterreichisches Normungsinstitut
Belgium	Institut belge de normalisation
Denmark	Dansk Standardiseringsraad
Finland	Suomen Standardisoimisliito, r.y.
France	Association française de normalisation
Germany	Deutsches Institut für Normung e.V.
Greece	Hellenic Organization for Standardization
Iceland	Technological Institute of Iceland
Ireland	National Standards Authority of Ireland
Italy	Ente Nazionale Italiano di Unificazione
Luxembourg	Inspection du Travail et des Mines
Netherlands	Nederlands Normalisatie-instituut
Norway	Norges Standardiseringsforbund
Portugal	Instituto Português da Qualidade
Spain	Asociación Española de Normalización y Certificación
Sweden	Standardiseringskommissionen i Sverige
Switzerland	Association suisse de normalisation
United Kingdom	British Standards Institution

This British Standard was published under the authority of the Standards Board and comes into effect on 28 February 1992

© BSI 04-2000

The following BSI references relate to the work on this standard:
Committee references WEE 1
Draft for comment 80 71643 DC

ISBN 0 580 20468 5

Amendments issued since publication

Amd. No.	Date	Comments

Contents

	Page
Cooperating organizations	Inside front cover
National foreword	ii
Foreword	2
Text of EN 26520	3
National appendix NA (informative)	Inside back cover

National foreword

This British Standard has been prepared under the direction of the Welding Standards Policy Committee and is the English language version of EN 26520:1991 “*Classification of imperfections in metallic fusion welds, with explanations*”, published by the European Committee for Standardization (CEN). EN 26520:1991 is identical with ISO 6520:1982 published by the International Organization for Standardization (ISO).

A British Standard does not purport to include all the necessary provisions of a contract. Users of British Standards are responsible for their correct application.

Compliance with a British Standard does not of itself confer immunity from legal obligations.

Summary of pages

This document comprises a front cover, an inside front cover, pages i and ii, the EN title page, pages 2 to 14, an inside back cover and a back cover.

This standard has been updated (see copyright date) and may have had amendments incorporated. This will be indicated in the amendment table on the inside front cover.

UDC 621.791.5.019:001.4

Descriptors: Welding, fusion welding, weld defects, classifications, designation, specifications, illustrations

English version

Classification of imperfections in metallic fusion welds, with explanations

(ISO 6520:1982)

Classification des défauts dans les soudures
par fusion des métaux, avec commentaires
explicatifs (ISO 6520:1982)

Einteilung und Erklärung für
Unregelmäßigkeiten beim Schmelzschweißen
von Metallen (ISO 6520:1982)

This European Standard was approved by CEN on 31 October 1991. CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official version.

CEN member are the national standards bodies of Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart 36, B-1050 Brussels

© CEN 1991 Copyright reserved to all CEN members

Foreword

In 1989, ISO 6520:1982 was submitted to CEN Primary Questionnaire procedure.

Following the positive result of the Primary Questionnaire, the CEN Technical Bureau agreed to submit ISO 6520:1982, without modifications, to Formal Vote.

In accordance with the Common CEN/CENELEC Rules, the following countries are bound to implement this European Standard: Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

Endorsement notice

The text of the International Standard ISO 6520:1982 was approved by CEN as a European Standard without any modification.