

**Bolts, large
bihexagonal head, close
tolerance normal
shank, medium length
thread, in heat resisting
nickel base alloy,
passivated —
Classification:
1 550 MPa (at ambient
temperature)/315 °C**

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ICS 49.040.20

Committees responsible for this British Standard

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- Association of Electronic, Telecommunications and Business Equipment Industries
- British Industrial Fasteners Federation
- Ministry of Defence
- Society of British Aerospace Companies

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Contents

	Page
Committees responsible	Inside front cover
National foreword	ii
Foreword	2
1 Scope	3
2 Normative references	3
3 Required characteristics	3
4 Designation	6
5 Marking	6
6 Technical specification	6
7 Oversize bolts	6
Figure 1	4
Table 1	5
Table 2	6
List of references	Inside back cover

National foreword

This British Standard has been prepared by Technical Committee ACE/12 and is the English language version of EN 2874:1996 *Aerospace series — Bolts, large bihexagonal head, close tolerance normal shank, medium length thread, in heat resisting nickel base alloy, passivated — Classification: 1 550 MPa (at ambient temperature)/315 °C*, published by the European Committee for Standardization (CEN).

EN 2874:1996 was produced as a result of international discussions in which the United Kingdom took an active part.

Cross-references

Publication referred to	Corresponding British Standard
ISO 3186:1994	BS A 310:1995 <i>Bolts, large bihexagonal head, normal shank, short or medium length MJ threads, metallic material, coated or uncoated, strength classes 1 250 MPa to 1 800 MPa. Dimensions</i>
ISO 3353:1992	BS 2A 231:1993 <i>Rolled threads for bolts. Lead and runout requirements</i>
ISO 5855-2:1988	BS 6293 <i>Aerospace. MJ threads</i> Part 2:1994 <i>Limit dimensions for bolts and nuts</i>
ISO 7913:1994	BS 2A 296:1995 <i>Bolts and screws, metric. Tolerances of form and position</i>
EN 2000:1991	BS EN 2000:1992 <i>Quality assurance. EN aerospace products. Approval of the quality system of manufacturers</i>
EN 2424:1995	BS EN 2424:1995 <i>Marking of aerospace products</i>
EN 3042:1991	BS EN 3042:1992 <i>Quality assurance. EN aerospace products. Qualification procedures</i>

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Summary of pages

This document comprises a front cover, an inside front cover, pages i and ii, the EN title page, pages 2 to 6, an inside back cover and a back cover.

This standard has been updated (see copyright date) and may have had amendments incorporated. This will be indicated in the amendment table on the inside front cover.