

Specification and approval of welding procedures for metallic materials

Part 1. General rules for fusion welding

The European Standard EN 288-1 : 1992, with the incorporation of its amendment A1, has the status of a British Standard

ICS 25.160.10

Committees responsible for this British Standard

The preparation of this British Standard was entrusted to Technical Committee WEE/36, Approval testing of welding procedures and welders, upon which the following bodies were represented:

- AEA Technology
- Association of Consulting Scientists
- British Constructional Steelwork Association Ltd.
- British Iron and Steel Producers' Association
- British Nuclear Fuels plc
- British Railways Board
- British Stainless Steel Association
- Castings Technology International
- Electricity Association
- General Municipal Boilermaker and Allied Trades Union
- Health and Safety Executive
- Heating and Ventilating Contractors' Association
- Lloyd's Register of Shipping
- Ministry of Defence
- Power Generation Contractors' Association (PGCA (BEAMA Ltd.))
- Process Plant Association
- Railway Industry Association
- Safety Assessment Federation Ltd.
- Welding Institute
- Welding Manufacturers' Association (BEAMA Ltd.)

This British Standard, having been prepared under the direction of the Engineering Sector Board, was published under the authority of the Standards Board and comes into effect on 1 May 1992

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Amendments issued since publication

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9734	November 1997	Indicated by a sideline in the margin

The following BSI references relate to the work on this standard:
Committee reference WEE/36
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National foreword

This Part of BS EN 288 has been prepared by Technical Committee WEE/36, and is the English language version of EN 288-1 : 1992 *Specification and approval of welding procedures for metallic materials — Part 1 : General rules for fusion welding*, incorporating amendment A1, published by the European Committee for Standardization (CEN). It supersedes BS 4870 : Part 1 : 1981 on 28 August 1992.

EN 288-1 and amendment A1 were produced as a result of international discussions in which the UK took an active part.

Cross-references

The British Standards which implement international or European publications referred to in this document may be found in the BSI Standards Catalogue under the section entitled 'International Standards Correspondence Index', or using the 'find' facility of the BSI Standards Electronic Catalogue.

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Summary of pages

This document comprises a front cover, an inside front cover, pages i and ii, the EN title page, pages 2 to 8, an inside back cover and a back cover. All pages are issue 2.

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Descriptors: Welding, welded joints, procedure, approval, definitions, generalities

English version

Specification and approval of welding procedures for metallic materials — Part 1: General rules for fusion welding (includes amendment A1 : 1997)

Descriptif et qualification d'un mode opératoire de soudage sur les matériaux métalliques —
Partie 1: Règles générales; soudage par fusion
(inclut l'amendement A1 : 1997)

Anforderung und Anerkennung von
Schweißverfahren für metallische Werkstoffe —
Teil 1: Allgemeine Regeln für das
Schmelzschweißen
(enthält Änderung A1 : 1997)

This European Standard was approved by CEN on 1992-02-21. Amendment A1 was approved on 1996-12-11. CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

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