

Guidelines for auditing quality systems —

Part 1: Auditing

The European Standard EN 30011-1:1993 has the status of a
British Standard

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Committees responsible for this British Standard

The preparation of this British Standard was entrusted by the Quality, Management and Statistics Standards Policy Committee (QMS/-) to Technical Committee QMS/25, upon which the following bodies were represented:

- Association of Consulting Engineers
- Association of Consulting Scientists
- British Paper and Board Industry Federation
- British Photographic Association
- British Quality Association
- British Telecommunications plc
- Chemical Industries' Association
- Computing Services Association
- EEA (the Association of Electronics, Telecommunications and Business Equipment Industries)
- Energy Industries Council
- Engineering Equipment and Materials Users' Association
- GAMBICA (BEAMA Ltd.)
- Guildford County College of Technology
- Institute of Quality Assurance
- Loughborough, University of Technology
- National House-building Council
- Production Engineering Research Association of Great Britain
- Solvents Industry Association Ltd.

This British Standard, having been prepared under the direction of the Quality, Management and Statistics Standards Policy Committee, was published under the authority of the Standards Board and comes into effect on 31 May 1991

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National foreword

This Part of BS 7229 having been prepared under the direction of the Quality, Management and Statistics Standards Policy Committee supersedes BS 7229:1989 which is withdrawn. It is identical with ISO 10011-1 “Guidelines for quality systems, Part 1 Auditing” published by the International Organization for Standardization (ISO). The guidance given in this Part of BS 7229 contains minor changes from the previous edition that were derived from an earlier draft of the international standard. The technical committee is concerned that guidance given in note 14 will, if acted upon, change the status of the auditor to that of a consultant, which is contrary to UK practice particularly when used during third party audits.

In 1993 the European Committee for Standardization (CEN) accepted ISO 10011-1:1990 as European Standard EN 30011-1:1993. As a consequence of implementing the European Standard this British Standard is renumbered as BS EN 30011-1 and any reference to BS 7229-1 should be read as a reference to BS EN 30011-1.

This British Standard is now issued in three Parts as follows:

- *Part 1: Auditing*;
- *Part 2: Qualification criteria for auditors¹⁾*;
- *Part 3: Managing an audit programme¹⁾*.

Cross-references

International standard	Corresponding British Standard
ISO 8402:1986	BS 4778 <i>Quality vocabulary</i> Part 1:1987 <i>International terms</i> (Identical) BS 5750 <i>Quality systems</i>
ISO 9000:1987	Section 0.1:1987 <i>Guide to selection and use</i> (Identical)
ISO 9001:1987	Part 1:1987 <i>Specification for design/development, production, installation and servicing</i> (Identical)
ISO 9002:1987	Part 2:1987 <i>Specification for production and installation</i> (Identical)
ISO 9003:1987	Part 3:1987 <i>Specification for final inspection and test</i> (Identical)
ISO 9004:1987	Section 0.2:1987 <i>Guide to quality management and quality system elements</i> (Identical)

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Summary of pages

This document comprises a front cover, an inside front cover, pages i and ii, the EN title page, pages 2 to 10, an inside back cover and a back cover.

This standard has been updated (see copyright date) and may have had amendments incorporated. This will be indicated in the amendment table on the inside front cover.

¹⁾ In preparation.

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Descriptors: Quality, quality assurance, quality assurance programme, quality audit

English version

Guidelines for auditing quality systems – Part 1: Auditing

(identical with ISO 10011-1:1990)

Lignes directrices pour l'audit des systèmes
qualité –
Partie 1: Audit
(identique à ISO 10011-1:1990)

Leitfaden für das Audit von
Qualitätssicherungssystemen –
Teil 1: Auditdurchführung
(identisch mit ISO 10011-1:1990)

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Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

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European Committee for Standardization
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