BRITISH STANDARD AEROSPACE SERIES

BS EN 3304:1997

Screws, 100° countersunk reduced head, offset cruciform recess, close tolerance normal shank, short thread, in titanium alloy, anodized, MoS_2 lubricated — Classification: 1100 MPa (at ambient temperature)/315 °C

The European Standard EN 3304:1996 has the status of a British Standard

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Committees responsible for this British Standard

The preparation of this British Standard was entrusted to Technical Committee ACE/12, Aerospace fasteners and fastening systems, upon which the following bodies were represented:

Association of Electronics, Telecommunications and Business Equipment Industries

British Industrial Fasteners Federation

Ministry of Defence

Society of British Aerospace Companies Ltd.

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National foreword

This British Standard has been prepared by Technical Committee ACE/12 and is the English language version of EN 3304:1996 *Aerospace series — Screws, 100° countersunk reduced head, offset cruciform recess, close tolerance normal shank, short thread, in titanium alloy, anodized, MoS_2 lubricated — Classification: 1100 MPa (at ambient temperature)/315 °C,* published by the European Committee for Standardization (CEN).

EN 3304:1996 was produced as a result of international discussions in which the United Kingdom took an active part.

Cross-references

Publication referred to	Corresponding British Standard
EN 2000:1991	BS EN 2000:1992 *Quality assurance — EN aerospace products — Approval of the quality system of manufacturers*
EN 2424:1995	BS EN 2424:1995 *Marking of aerospace products*
EN 3042:1991	BS EN 3042:1992 *Quality assurance — EN aerospace products — Qualification procedure*
ISO 3353:1992	BS 2A 231:1993 *Rolled threads for bolts. Lead and runout requirements*
ISO 5855-2:1988	BS 6293 *Aerospace. MJ threads* Part 2:1994 *Limit dimensions for bolts and nuts*
ISO 7913:1994	BS 2A 296:1995 *Bolts and screws, metric — Tolerances of form and position*
ISO 7994:1985	BS A 297:1987 *Specification for internal drive, offset cruciform recess (Torq-Set®) for rotary fastening devices. Metric series*

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Summary of pages

This document comprises a front cover, an inside front cover, pages i and ii, the EN title page, pages 2 to 6, an inside back cover and a back cover.

This standard has been updated (see copyright date) and may have had amendments incorporated. This will be indicated in the amendment table on the inside front cover.

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