

**Aerospace series
— Screws 100°
countersunk normal
head, offset cruciform
recess, coarse
tolerance normal
shank, long thread, in
alloy steel, cadmium
plated — 1 100 MPa (at
ambient temperature) /
235 °C**

ICS 49.030.20

National foreword

This British Standard is the UK implementation of EN 4163:2009.

The UK participation in its preparation was entrusted to Technical Committee ACE/12, Aerospace fasteners and fastening systems.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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English Version

Aerospace series - Screws 100° countersunk normal head, offset cruciform recess, coarse tolerance normal shank, long thread, in alloy steel, cadmium plated - 1 100 MPa (at ambient temperature) / 235 °C

Série aérospatiale - Vis à tête fraisée 100° normale; à empreinte cruciforme déportée, tige normale à tolérance large, filetage long, en acier allié, cadmiées - 1 100 MPa (à température ambiante) / 235 °C

Luft- und Raumfahrt - 100° Senkschrauben mit Flügelkreuzschlitz, langes Gewinde, aus legiertem Stahl, verkadmet - 1 100 MPa (bei Raumtemperatur) / 235 °C

This European Standard was approved by CEN on 15 September 2009.

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