



BSI Standards Publication

Safety of machinery — Electrical equipment of machines

Part 1: General requirements

National foreword

This British Standard is the UK implementation of EN 60204-1:2018+A1:2025. It is derived from IEC 60204-1:2016, incorporating amendment 1:2019. It supersedes BS EN 60204-1:2018, which will be withdrawn on 30 April 2028.

The CENELEC common modifications have been implemented at the appropriate places in the text. The start and finish of each common modification is indicated in the text by tags **[C]** **[C]**.

The start and finish of text introduced or altered by amendment is indicated in the text by tags. Tags indicating changes to IEC text carry the number of the IEC amendment. For example, text altered by IEC amendment 1 is indicated by **[A1]** **[A1]**.

The UK participation in its preparation was entrusted to Technical Committee MCE/3, Safeguarding of machinery.

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Annex ZA/ZZ in the European text, and references to EU legislation, are still valid for this market.

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Date	Text affected
30 November 2018	Correction to remove text in subclause 4.4.2 as set out by CENELEC common modifications
31 July 2021	Replacement of ISBN
30 April 2025	Implementation of IEC amendment 1:2025 with CENELEC endorsement A1:2025

English Version

**Safety of machinery - Electrical equipment of machines -
Part 1: General requirements
(IEC 60204-1:2016 , modified)**

Sécurité des machines - Équipement électrique des
machines - Partie 1: Exigences générales
(IEC 60204-1:2016 , modifiée)

Sicherheit von Maschinen - Elektrische Ausrüstung von
Maschinen - Teil 1: Allgemeine Anforderungen
(IEC 60204-1:2016 , modifiziert)

This European Standard was approved by CENELEC on 2018-03-19. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

This document (EN 60204-1:2018) consists of the text of IEC 60204-1:2016, prepared by IEC/TC 44 "Safety of machinery - Electrotechnical aspects", together with the common modifications prepared by CLC/TC 44X "Safety of machinery: electrotechnical aspects".

The following dates are fixed:

- latest date by which this document has to be (dop) 2019-03-14
implemented at national level by publication
of an identical national standard or by
endorsement
- latest date by which the national standards (dow) 2021-09-14
conflicting with this document have to be
withdrawn

This document supersedes EN 60204-1:2006.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Clauses, subclauses, notes, tables, figures and annexes which are additional to those in IEC 60204-1:2016 are prefixed "Z".

This document has been prepared under a mandate given to CENELEC by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For the relationship with EU Directives, see informative Annexes ZZA and ZZB, which are integral parts of this document.

Endorsement notice

The text of the International Standard IEC 60204-1:2016 was approved by CENELEC as a European Standard with agreed common modifications.

European foreword to Amendment 1

The text of document 44/884/CDV, future edition 6 of IEC 60204-1/AMD1, prepared by TC 44 "Safety of machinery - Electrotechnical aspects" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60204-1:2018/A1:2025.

The following dates are fixed:

- latest date by which the document has to be implemented at national (dop) 2026-04-30 level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the (dow) 2028-04-30 document have to be withdrawn

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In the official version, for Bibliography, the following notes have to be added for the standard indicated:

IEC 60034-1	NOTE Approved as EN 60034-1
IEC 60204-11:2018	NOTE Approved as EN IEC 60204-11:2019 (not modified)
IEC 60909-0:2016	NOTE Approved as EN 60909-0:2016 (not modified)
IEC 60947-5-2:2019	NOTE Approved as EN IEC 60947-5-2:2020 (not modified) + A11:2022
IEC 61000-6-1:2016	NOTE Approved as EN IEC 61000-6-1:2019 (not modified)
IEC 61000-6-2:2016	NOTE Approved as EN IEC 61000-6-2:2019 (not modified)
IEC 61000-6-4:2018	NOTE Approved as EN IEC 61000-6-4:2019 (not modified)
IEC 61180	NOTE Approved as EN 61180
IEC 61496-1:2020	NOTE Approved as EN IEC 61496-1:2020 (not modified)
IEC 62745	NOTE Approved as EN 62745
IEC 81346-2:2019	NOTE Approved as EN IEC 81346-2:2019 (not modified)
ISO 13851:2019	NOTE Approved as EN ISO 13851:2019 (not modified)
ISO 14118:2017	NOTE Approved as EN ISO 14118:2018 (not modified)
ISO 14119	NOTE Approved as EN ISO 14119
ISO 14122-1:2016	NOTE Approved as EN ISO 14122-1:2016 (not modified)
ISO 14122-2:2016	NOTE Approved as EN ISO 14122-2:2016 (not modified)
ISO 14122-3:2016	NOTE Approved as EN ISO 14122-3:2016 (not modified)

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

Publication	Year	Title	EN/HD	Year
IEC 60072	series	Dimensions and output series for rotating electrical machines	-	-
IEC 60309-1	1999	Plugs, socket-outlets and couplers for industrial purposes -	EN 60309-1	1999
+ A1 (mod)	2005	Part 1: General requirements	+ A1	2007
+ A2	2012		+ A2	2012
IEC 60364-1 (mod)	2005	Low-voltage electrical installations - Part 1: Fundamental principles, assessment of general characteristics, definitions	HD 60364-1	2008
IEC 60364-4-41 (mod)	2005	Low-voltage electrical installations - Part 4-41: Protection for safety - Protection against electric shock	HD 60364-4-41	2017
+ A1	2017		-	-
-	-		+ A11	2017
-	-		+ A12	2019
IEC 60364-4-43 (mod)	2008	Low voltage electrical installations - Part 4-43: Protection for safety - Protection against overcurrent	HD 60364-4-43	2010
IEC 60364-5-52 (mod)	2009	Low-voltage electrical installations - Part 5-52: Selection and erection of electrical equipment - Wiring systems	HD 60364-5-52	2011
IEC 60364-5-53	2019	Low-voltage electrical installations -- Part 5-53: Selection and erection of electrical equipment - Protection, isolation, switching, control and monitoring	-	-
IEC 60364-6	2016	Low voltage electrical installations - Part 6: Verification	HD 60364-6	2016
-	-		+ A11	2017
-	-		+ A12	2017

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60364-5-54	2011	Low-voltage electrical installations - Part 5-54: Selection and erection of electrical equipment - Earthing arrangements and protective conductors	HD 60364-5-54	2011
IEC 60417-DB	2002	Graphical symbols for use on equipment	-	-
IEC 60445	2017	Basic and safety principles for man-machine interface, marking and identification - Identification of equipment terminals, conductor terminations and conductors	-	-
IEC 60529	1989	Degrees of protection provided by enclosures (IP Code)	EN 60529	1991
-	-		+ corr. May	1993
+ A1	1999		+ A1	2000
+ A2	2013		+ A2	2013
IEC 60664-1	2007	Insulation coordination for equipment within low-voltage systems - Part 1: Principles, requirements and tests	EN 60664-1	2007
IEC 60947-2	2016	Low voltage switchgear and controlgear - Part 2: Circuit-breakers	EN 60947-2	2017
IEC 60947-3	2008	Low-voltage switchgear and controlgear -	EN 60947-3	2009
+ A1	2012	Part 3: Switches, disconnectors, switch-disconnectors and fuse-combination units	+ A1	2012
+ A2	2015		+ A2	2015
IEC 60947-5-1	2016	Low-voltage switchgear and controlgear - Part 5-1: Control circuit devices and switching elements - Electromechanical control circuit devices	EN 60947-5-1	2017
IEC 60947-5-5	1997	Low-voltage switchgear and controlgear -	EN 60947-5-5	1997
+A1	2005	Part 5-5: Control circuit devices and switching elements - Electrical	+A1	2005
-	-	emergency stop device with mechanical latching function	+A11	2013
+A2	2016		+A2	2017
IEC 60947-6-2	2002	Low-voltage switchgear and controlgear -	EN 60947-6-2	2003
+ A1	2007	Part 6-2: Multiple function equipment - Control and protective switching devices (or equipment) (CPS)	+ A1	2007
IEC 61140	2016	Protection against electric shock - Common aspects for installation and equipment	EN 61140	2016
IEC 61310	series	Safety of machinery - Indication, marking and actuation	EN 61310	series

EN 60204-1:2018+A1:2025 (E)

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 61439-1	2011	Low-voltage switchgear and controlgear assemblies - Part 1: General rules	EN 61439-1	2011
IEC 61558-1	2017	Safety of power transformers, power supplies, reactors and similar products - Part 1: General requirements and tests	EN 61558-1	2019
IEC 61558-2-6	2009	Safety of transformers, reactors, power supply units and similar products for supply voltages up to 1 100 V - Part 2-6: Particular requirements and tests for safety isolating transformers and power supply units incorporating safety isolating transformers	EN 61558-2-6	2009
IEC 61984	2008	Connectors - Safety requirements and tests	EN 61984	2009
IEC 62023	2011	Structuring of technical information and documentation	EN 62023	2012
IEC 62061	2005	Safety of machinery - Functional safety of safety-related electrical, electronic and programmable electronic control systems	EN 62061	2005
-	-		+ corr. February	2010
+ A1	2012		+ A1	2013
+ A2	2015		+ A2	2015
ISO 7010	2019	Graphical symbols - Safety colours and safety signs - Registered safety signs	-	-
+A1	2020		+A1	2020
ISO 13849-1	2015	Safety of machinery - Safety-related Parts of control systems - Part 1: General principles for design	EN ISO 13849-1	2015
ISO 13849-2	2012	Safety of machinery - Safety-related Parts of control systems - Part 2: Validation	EN ISO 13849-2	2012
ISO 13850	2015	Safety of machinery - Emergency stop - Principles for design	EN ISO 13850	2015

Annex ZZA (informative)

Relationship between this European Standard and the essential requirements of Directive 2006/42/EC [2006 OJ L 157] aimed to be covered

This European Standard has been prepared under a Commission's standardization request M/396 EN to provide one voluntary means of conforming to essential requirements of Directive 2006/42/EC of the European Parliament and of the Council of 17 May 2006 on machinery, and amending Directive 95/16/EC (recast) [2006 OJ L 157].

Once this standard is cited in the Official Journal of the European Union under that Directive, compliance with the normative clauses of this standard given in Table ZZA.1 confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding requirements of that Directive, and associated EFTA regulations.

**Table ZZA.1 – Correspondence between this European Standard
and Annex 1 of Directive 2006/42/EC [2006 OJ L 157]**

Essential Requirements of Directive 2006/42/EC	Clause(s) / sub-clause(s) of this EN	Remarks / Notes
1.2.1	Clause 4, 5.4, 7.4, 7.5, 7.6, 7.8, 7.10, 8.4, Clause 9, 10.6, 10.9, 11.2.3	
1.2.2	4.4, Clause 10, Clause 11, 16.3	
1.2.3	7.3.1, 7.5, 9.2.3.2, 9.3.1	
1.2.4.1	9.2.2, 9.2.3.3	
1.2.4.2	9.2.2, 9.2.3.3, 9.2.3.6, 9.4	
1.2.4.3	9.2.3.4.2, 10.7	
1.2.4.4	9.2.3.3, 9.2.3.4.2	
1.2.5	9.2.3.5	
1.2.6	5.4, 7.5	
1.5.1	All	
1.5.4	13.4.5(d), Clause 17	
1.5.5	7.4, 16.2.2	
1.6.3	5.3, 10.8	
1.6.4	Clause 11	
1.7.1.	Clause 16, Clause 17	
1.7.1.1	Clause 16, Clause 17	
1.7.1.2	10.1.1, 10.3, 10.4, Clause 16	
1.7.2	Clause 16, Clause 17	
1.7.4.2 (e,g, i,j,m,p,r,s,t)	Clause 17	
1.7.4.2 u, 1.5.8		These essential requirements are specifically excluded as noise has not been considered

Essential Requirements of Directive 2006/42/EC	Clause(s) / sub-clause(s) of this EN	Remarks / Notes
		during the development of the standard
1.5.10, 1.5.11		These essential requirements have been excluded as the electromagnetic compliance information only gives methods that have proved useful and are supplied as guidance.

WARNING 1 — Presumption of conformity stays valid only as long as a reference to this European Standard is maintained in the list published in the Official Journal of the European Union. Users of this standard should consult frequently the latest list published in the Official Journal of the European Union.

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Annex ZZB (informative)

Relationship between this European Standard and the safety objectives of Directive 2014/35/EU [2014 OJ L96] aimed to be covered

This European standard has been prepared under a Commission's standardization request relating to harmonised standards in the field of the Low Voltage Directive, M/511, to provide one voluntary means of conforming to safety objectives of Directive 2014/35/EU of the European Parliament and of the Council of 26 February 2014 on the harmonization of the laws of the Member States relating to the making available on the market of electrical equipment designed for use within certain voltage limits [2014 OJ L96].

Once this standard is cited in the Official Journal of the European Union under that Directive, compliance with the normative clauses of this standard given in Table ZZB.1 confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding safety objectives of that Directive, and associated EFTA regulations.

Table ZZB.1 – Correspondence between this European Standard and Annex I of Directive 2014/35/EU [2014 OJ L96]

Safety objectives of Directive 2014/35/EU	Clause(s) / sub-clause(s) of this EN	Remarks/note
1 a)	Clause 16, 5.1, 5.2, 5.3, 5.6, 6.2, 8.2, 8.3, 10.2, 10.8, 11.1, 11.2, 13.1, 13.2	
1 b)	4.2, 5.3, 5.5, 6.2, 6.2.4, 7.2, 7.2.2, 8.2, 9.2, , 11.2, Clause 12, 13, 13.4.4, 13.4.5, 14.4, Clause 15, Clause 17, Clause 18	
1 c)	<i>Introduction</i> , 1, 3, 11.1, 11.2	Refer to 2a) to 2d) and 3a) to 3c)in this table
2 a)	4.1, 4.2, Clause 5, Clause 6, 7.1, 7.2, 7.7, 7.8, 7.10, Clause 8, Clause 9, 11.3, 11.4, Clause 12, 13.2, Clause 15, Clause 16, Clause 18, Annex A	
2 b)	Clause 4, 4.4.3, 4.5, 7.2, 7.3, 7.4, 7.9, 7.10, 11.2.3, 11.4, Clause 12, 13.1.4, 14.4, 14.5, 16.2.2	For electromagnetic fields, this standard does not provide performance requirements for either immunity or emissions. Only general advice is given. EMF is not covered. Ionizing radiation is not considered.
2 c)	4.1, 4.4.8, 5.3, 5.4, 5.5, 5.6, 7.5, 7.6, Clause 9, Clause 10, 13.1, Clause 14, 15.2	Noise is not considered in this standard. Functional safety is not fully covered. Explosion of batteries has not been covered by this standard. Optical radiation is not covered.
2 d)	6.2.3, 6.3, 6.4, 7.2.7, 9.4, Clause 12, 13.3, 13.4.3, 13.5,	

Safety objectives of Directive 2014/35/EU	Clause(s) / sub-clause(s) of this EN	Remarks/note
	14.4, Clause 18	
3 a)	6.2.2, 6.2.3, 8.2.1, 8.2.2, 8.2.3, 11.4, 12.2, 12.3, 12.6.1, 12.6.2, 13.3, 13.4, 13.5, 14.2 14.6	The standard only considers the mechanical requirements for electrical parts of a machine.
3 b)	4.6, 6.2.3, 10.1.3, 11.3, 11.4, 12.7.6	For EMC, this standard does not provide performance requirements for either immunity or emissions. Only general advice is given Hazard associated with EMC and functional safety are not covered. Safety-related security is not covered
3 c)	3, Clause 7, Clause 8, 9.2, 11.4, 14.6, 15.1	

WARNING 1 — Presumption of conformity stays valid only as long as a reference to this European Standard is maintained in the list published in the Official Journal of the European Union. Users of this standard should consult frequently the latest list published in the Official Journal of the European Union.

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

SAFETY OF MACHINERY – ELECTRICAL EQUIPMENT OF MACHINES –

Part 1: General requirements

FOREWORD

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International Standard IEC 60204-1 has been prepared by IEC technical committee 44: Safety of machinery – Electrotechnical aspects.

This sixth edition cancels and replaces the fifth edition published in 2005. It constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) added requirements to address applications involving power drive systems (PDS);
- b) revised electromagnetic compatibility (EMC) requirements;
- c) clarified overcurrent protection requirements;
- d) requirements for determination of the short circuit current rating of the electrical equipment;

- e) revised protective bonding requirements and terminology;
- f) reorganization and revision to Clause 9, including requirements pertaining to safe torque off of PDS, emergency stop, and control circuit protection;
- g) revised symbols for actuators of control devices;
- h) revised technical documentation requirements;
- i) general updating to current special national conditions, normative standards, and bibliographical references.

The text of this standard is based on the following documents:

FDIS	Report on voting
44/765/FDIS	44/771/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60204 series, published under the general title *Safety of machinery – Electrical equipment of machines*, can be found on the IEC website.

The following differing practices of a less permanent nature exist in the countries indicated below.

4.3.1: The voltage characteristics of electricity supplied by public distribution systems in Europe are given in EN 50160:2010.

5.1: Exception is not allowed (USA).

5.1: TN-C systems are not permitted in low-voltage installations in buildings (Norway).

5.2: Terminals for the connection of the protective earthing conductors may be identified by the colour green, the letters “G” or “GR” or “GRD” or “GND”, or the word “ground” or “grounding”, or with the graphical symbol IEC 60417-5019:2006-08 or any combination (USA).

6.3.3 b), 13.4.5 b), 18.2.1: TT power systems are not allowed (USA).

6.3.3, 18.2, Annex A: TN systems are not used. TT systems are the national standard (Japan).

A1 6.3.3 b): The use of residual current protective devices with a rated residual operating current which is coordinated with the earth electrode resistance is mandatory in TT systems as a means for fault protection by automatic disconnection of supply (Italy). **A1**

7.2.3: **A1** Disconnection of the neutral conductor is mandatory in a TN-S system (France).

7.2.3: Disconnection of the neutral conductor is mandatory in TN-systems (Norway). **A1**

7.2.3: Third paragraph: distribution of a neutral conductor with an IT system is not allowed (USA and Norway).

7.10: For evaluation of short circuit ratings the requirements of UL 508A Supplement SB, may be used (USA).

8.2.2: See IEC 60364-5-54:2011, Annex E List of notes concerning certain countries.

9.1.2: Maximum nominal AC control circuit voltage is 120 V (USA).

12.2: Only stranded conductors are allowed on machines, except for 0,2 mm² solid conductors within enclosures (USA).

12.2: The smallest power circuit conductor allowed on machines is 0,82 mm² (AWG 18) in multiconductor cables or in enclosures (USA).

Table 5: Cross-sectional area is specified in NFPA 79 using American Wire Gauge (AWG) (USA). See Annex G.

- 13.2.2: For the protective conductor, the colour identification GREEN (with or without YELLOW stripes) is used as equivalent to the bicolour combination GREEN-AND-YELLOW (USA and Canada).
- 13.2.3: The colour identification WHITE or GREY is used for earthed neutral conductors instead of the colour identification BLUE (USA and Canada).
- 15.2.2: First paragraph: Maximum value between conductors 150 V (USA).
- 15.2.2: Second paragraph, 5th bullet: The full load current rating of lighting circuits does not exceed 15 A (USA).
- 16.4: Nameplate marking requirements (USA).
- A.2.2.2: The permissible maximum value of R_A is regulated (e.g. when $U_o \geq 300V$, R_A shall be less than 10Ω , when $U_o < 300 V$, R_A shall be less than 100Ω , U_o is the nominal AC line to earth voltage in volts (V) (Japan).
- A.2.2.2: The maximum permissible value of R_A is 83Ω (Netherlands).

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

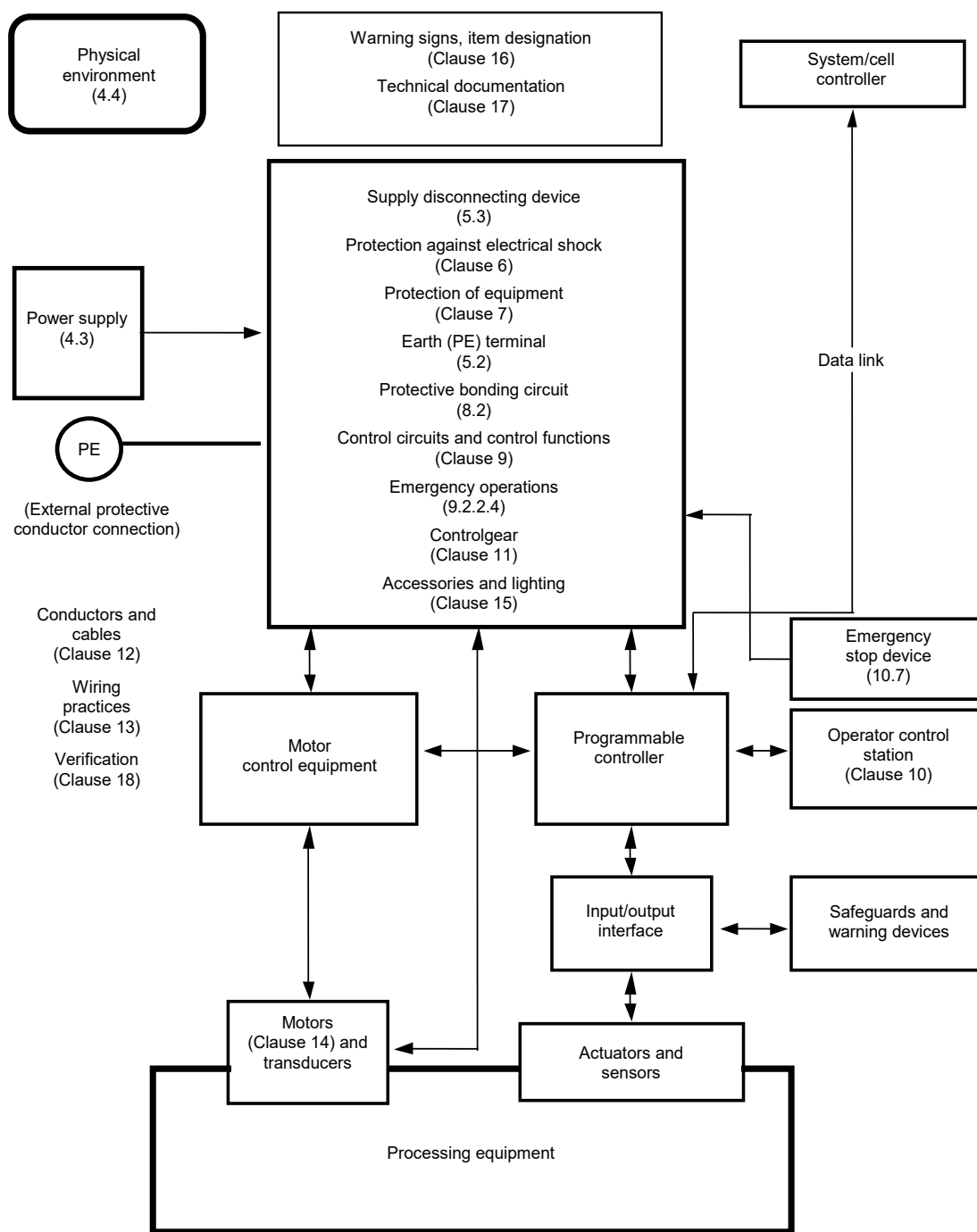
INTRODUCTION

This part of IEC 60204 provides requirements and recommendations relating to the electrical equipment of machines so as to promote:

- safety of persons and property;
- consistency of control response;
- ease of operation and maintenance.

More guidance on the use of this part of IEC 60204 is given in Annex F.

Figure 1 has been provided as an aid to the understanding of the inter-relationship of the various elements of a machine and its associated equipment. Figure 1 is a block diagram of a typical machine and associated equipment showing the various elements of the electrical equipment addressed in this part of IEC 60204. Numbers in parentheses () refer to Clauses and Subclauses in this part of IEC 60204. It is understood in Figure 1 that all of the elements taken together including the safeguards, tooling/fixtures, software, and the documentation, constitute the machine, and that one or more machines working together with usually at least one level of supervisory control constitute a manufacturing cell or system.



IEC

Figure 1 – Block diagram of a typical machine

SAFETY OF MACHINERY – ELECTRICAL EQUIPMENT OF MACHINES –

Part 1: General requirements

1 Scope

This part of IEC 60204 applies to electrical, electronic and programmable electronic equipment and systems to machines not portable by hand while working, including a group of machines working together in a co-ordinated manner.

NOTE 1 This part of IEC 60204 is an application standard and is not intended to limit or inhibit technological advancement.

NOTE 2 In this part of IEC 60204, the term “electrical” includes electrical, electronic and programmable electronic matters (i.e. “electrical equipment” means electrical, electronic and programmable electronic equipment).

NOTE 3 In the context of this part of IEC 60204, the term “person” refers to any individual and includes those persons who are assigned and instructed by the user or his agent(s) in the use and care of the machine in question.

The equipment covered by this part of IEC 60204 commences at the point of connection of the supply to the electrical equipment of the machine (see 5.1).

NOTE 4 The requirements for the electrical supply installation are given in the IEC 60364 series.

This part of IEC 60204 is applicable to the electrical equipment or parts of the electrical equipment that operate with nominal supply voltages not exceeding 1 000 V for alternating current (AC) and not exceeding 1 500 V for direct current (DC), and with nominal supply frequencies not exceeding 200 Hz.

NOTE 5 Information on electrical equipment or parts of the electrical equipment that operate with higher nominal supply voltages can be found in IEC 60204-11.

This part of IEC 60204 does not cover all the requirements (for example guarding, interlocking, or control) that are needed or required by other standards or regulations in order to protect persons from hazards other than electrical hazards. Each type of machine has unique requirements to be accommodated to provide adequate safety.

This part of IEC 60204 specifically includes, but is not limited to, the electrical equipment of machines as defined in 3.1.40.

NOTE 6 Annex C lists examples of machines whose electrical equipment can be covered by this part of IEC 60204.

This part of IEC 60204 does not specify additional and special requirements that can apply to the electrical equipment of machines that, for example:

- are intended for use in open air (i.e. outside buildings or other protective structures);
- use, process, or produce potentially explosive material (for example paint or sawdust);
- are intended for use in potentially explosive and/or flammable atmospheres;
- have special risks when producing or using certain materials;
- are intended for use in mines;
- are sewing machines, units, and systems (which are covered by IEC 60204-31);
- are hoisting machines (which are covered by IEC 60204-32);
- are semiconductor fabrication equipment (which are covered by IEC 60204-33).

Power circuits where electrical energy is directly used as a working tool are excluded from this part of IEC 60204.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

☐ NOTE In CENELEC, Annex ZA applies instead of Clause 2. ☐

IEC 60072 (all parts), *Dimensions and output series for rotating electrical machines*

IEC 60309-1, *Plugs, socket-outlets, and couplers for industrial purposes – Part 1: General requirements*

IEC 60364-1, *Low-voltage electrical installations – Part 1: Fundamental principles, assessment of general characteristics, definitions*

☐ IEC 60364-4-41:2005, *Low-voltage electrical installations – Part 4-41: Protection for safety – Protection against electric shock*
IEC 60364-4-41:2005/AMD1:2017 ☐

IEC 60364-4-43:2008, *Low-voltage electrical installations – Part 4-43: Protection for safety – Protection against overcurrent*

IEC 60364-5-52:2009, *Low-voltage electrical installations – Part 5-52: Selection and erection of electrical equipment – Wiring systems*

☐ IEC 60364-5-53:2019, *Low-voltage electrical installations – Part 5-53: Selection and erection of electrical equipment – Devices for protection for safety, isolation, switching, control and monitoring* ☐

IEC 60364-5-54:2011, *Low-voltage electrical installations – Part 5-54: Selection and erection of electrical equipment – Earthing arrangements and protective conductors*

☐ IEC 60364-6:2016, *Low-voltage electrical installations – Part 6: Verification* ☐

IEC 60417, *Graphical symbols for use on equipment*. Available from: <http://www.graphical-symbols.info/equipment>

☐ IEC 60445:2017, *Basic and safety principles for man-machine interface, marking and identification – Identification of equipment terminals, conductor terminations and conductors* ☐

IEC 60529, *Degrees of protection provided by enclosures (IP Code)*

IEC 60664-1, *Insulation coordination for equipment within low-voltage systems – Part 1: Principles, requirements and tests*

IEC 60947-2, *Low-voltage switchgear and controlgear – Part 2: Circuit-breakers*

IEC 60947-3, *Low-voltage switchgear and controlgear – Part 3: Switches, disconnectors, switch-disconnectors, and fuse-combination units*

☐ IEC 60947-5-1:2016, *Low-voltage switchgear and controlgear – Part 5-1: Control circuit devices and switching elements – Electromechanical control circuit devices* ☐

IEC 60947-5-5, *Low-voltage switchgear and controlgear – Part 5-5: Control circuit devices and switching elements – Electrical emergency stop device with mechanical latching function*

IEC 60947-6-2, *Low-voltage switchgear and controlgear – Part 6-2: Multiple function equipment – Control and protective switching devices(or equipment) (CPS)*

IEC 61140, *Protection against electric shock – Common aspects for installation and equipment*

IEC 61310 (all parts), *Safety of machinery – Indication, marking and actuation*

IEC 61439-1, *Low-voltage switchgear and controlgear assemblies – Part 1: General rules*

■^{A1} IEC 61558-1:2017, *Safety of transformers, reactors, power supply units and combinations thereof – Part 1: General requirements and tests* ^{A1}

IEC 61558-2-6, *Safety of transformers, reactors, power supply units and similar products for supply voltages up to 1 100 V – Part 2-6: Particular requirements and tests for safety isolating transformers and power supply units incorporating safety isolating transformers*

IEC 61984, *Connectors – Safety requirements and tests*

IEC 62023, *Structuring of technical information and documentation*

IEC 62061, *Safety of machinery – Functional safety of safety-related electrical, electronic and programmable electronic control systems*

■^{A1} ISO 7010:2019, *Graphical symbols – Safety colours and safety signs – Registered safety signs*
ISO 7010:2019/AMD1:2020 ^{A1}

ISO 13849-1, *Safety of machinery – Safety-related parts of control systems – Part 1: General principles for design*

ISO 13849-2, *Safety of machinery – Safety-related parts of control systems – Part 2: Validation*

■^{A1} ISO 13850:2015, *Safety of machinery – Emergency stop function – Principles for design* ^{A1}

3 Terms, definitions and abbreviated terms

3.1 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1.1 actuator

part of a device to which an external action is to be applied

Note 1 to entry: The actuator may take the form of a handle, knob, push-button, roller, plunger, etc.

Note 2 to entry: There are some actuating means that do not require an external actuating force, but only an action, e.g. touchscreens.

Note 3 to entry: See also 3.1.39.

3.1.2

ambient temperature

temperature of the air or other medium where the equipment is to be used

3.1.3

barrier

part providing protection against contact with live parts from any usual direction of access

3.1.4

basic protection

protection against electric shock under fault-free conditions

Note 1 to entry: Previously referred to as “protection against direct contact”

[SOURCE: IEC 60050-195:1998, 195-06-01, modified – The note has been added.]

3.1.5

cable tray

cable support consisting of a continuous base and raised edges and no covering

Note 1 to entry: A cable tray may be perforated or non-perforated.

[SOURCE: IEC 60050-826:2004, 826-15-08]

3.1.6

cable trunking system

system of closed enclosures comprising a base with a removable cover intended for the complete surrounding of insulated conductors or cables

3.1.7

concurrent

occurring or operating at the same time (but not necessarily synchronously)

3.1.8

conductor wire

conductor bar

conductive wire or bar of a feeder system with a sliding current collector

3.1.9

conduit

part of a closed wiring system of circular or non-circular cross-section for insulated conductors and/or cables in electrical installations

Note 1 to entry: Conduits should be sufficiently close-jointed so that the insulated conductors and/or cables can only be drawn in and not inserted laterally.

[SOURCE: IEC 60050-442:1998, 442-02-03, modified – The definition has been amended and the note has been added.]

3.1.10

control circuit, <of a machine>

circuit used for the control, including monitoring, of a machine and the electrical equipment

3.1.11

control device

device connected into the control circuit and used for controlling the operation of the machine

EXAMPLE Position sensor, manual control switch, relay, contactor, magnetically operated valve.

3.1.12

control station

operator control station

assembly of one or more control actuators (see 3.1.1) fixed on the same panel or located in the same enclosure

Note 1 to entry: A control station may also contain related equipment, for example, potentiometers, signal lamps, instruments, display devices, etc.

[SOURCE: IEC 60050-441:1984, 441-12-08, modified – The second preferred term has been added, the word "switches" has been replaced by "actuators" in the definition and the note has been added.]

3.1.13

controlgear

switching devices and their combination with associated control, measuring, protective, and regulating equipment, also assemblies of such devices and equipment with associated interconnections, accessories, enclosures, and supporting structures, intended in principle for the control of electrical energy consuming equipment

[SOURCE: IEC 60050-441:1984, 441-11-03]

3.1.14

controlled stop

stopping of machine motion with power to the machine actuators maintained during the stopping process

3.1.15

direct contact

contact of persons or livestock with live parts

Note 1 to entry: See 3.1.4.

[SOURCE: IEC 60050-826:2004, 826-12-03, modified – The note has been added.]

3.1.16

direct opening action, <of a contact element>

achievement of contact separation as the direct result of a specified movement of the switch actuator through non-resilient members (for example not dependent upon springs)

[ SOURCE: IEC 60947-5-1:2016, K.2.2 

3.1.17

duct

enclosed channel designed expressly for holding and protecting electrical conductors, cables, and busbars

Note 1 to entry: Conduits (see 3.1.9), cable trunking systems (see 3.1.6) and underfloor channels are types of duct.

3.1.18

earth

local earth

ground (US)

local ground (US)

part of the Earth which is in electric contact with an earth electrode and the electrical potential of which is not necessarily equal to zero

[SOURCE: IEC 60050-195:1998, 195-01-03]

3.1.19

electrical operating area

room or location for electrical equipment to which access is intended to be restricted to skilled or instructed persons, by the opening of a door or the removal of a barrier without the use of a key or tool, and which is clearly marked by appropriate warning signs

3.1.20

electronic equipment

part of the electrical equipment containing circuitry dependent for its operation on electronic devices and components

3.1.21

emergency stop device

manually actuated control device used to initiate an emergency stop function

Note 1 to entry: See 9.2.3.4.2.

[] SOURCE: ISO 13850:2015, 3.3, modified – Note has been added. []

3.1.22

emergency switching off device

manually actuated control device used to switch off or to initiate the switching off of the supply of electrical energy to all or a part of an installation where a risk of electric shock or another risk of electrical origin is involved

Note 1 to entry: See 9.2.3.4.3.

3.1.23

enclosed electrical operating area

room or location for electrical equipment to which access is intended to be restricted to skilled or instructed persons by the use of a key or tool to open a door, or remove a barrier, and which is clearly marked by appropriate warning signs

3.1.24

enclosure

part providing protection of equipment against certain external influences and, in any direction, basic protection as protection against direct contact

Note 1 to entry: The existing definition taken from the IECV needs the following explanations within the scope of this part of IEC 60204:

- a) Enclosures provide protection of persons or livestock against access to hazardous parts.
- b) Barriers, shaped openings, or any other means suitable to prevent or limit the penetration of the specified test probes, whether attached to the enclosure or formed by the enclosed equipment, are considered as part of the enclosure, except where they can be removed without the use of a key or tool.
- c) An enclosure may be:
 - a cabinet or box, either mounted on the machine or separate from the machine;
 - a compartment consisting of an enclosed space within the machine structure.

[SOURCE: IEC 60050-195:1998, 195-02-35, modified – The definition has been amended.]

3.1.25

electrical equipment

items used in connection with the utilisation of electricity by machines or parts of machines, for example material, fittings, devices, components, appliances, fixtures, apparatus, and similar

3.1.26**equipotential bonding**

provision of electric connections between conductive parts, intended to achieve equipotentiality

[SOURCE: IEC 60050-195:1998, 195-01-10]

3.1.27**exposed conductive part**

conductive part of electrical equipment, which can be touched and which is not live under normal operating conditions, but which can become live under fault conditions

[SOURCE: IEC 60050-826:2004, 826-12-10, modified – The definition has been amended.]

3.1.28**extraneous-conductive-part**

conductive part not forming part of the electrical installation and liable to introduce an electric potential, generally the electric potential of a local earth

[SOURCE: IEC 60050-195:1998, 195-06-11]

3.1.29**failure**

termination of the ability of an item to perform a required function

Note 1 to entry: After failure, the item has a fault.

Note 2 to entry: "Failure" is an event, as distinguished from "fault", which is a state.

Note 3 to entry: This concept as defined does not apply to items consisting of software only.

Note 4 to entry: In practice, the terms fault and failure are often used synonymously.

[SOURCE: IEC 60050-191:1990, 191-04-01]

3.1.30**fault**

state of an item characterized by inability to perform a required function, excluding the inability during preventive maintenance or other planned actions, or due to lack of external resources

Note 1 to entry: A fault is often the result of a failure of the item itself, but may exist without prior failure.

Note 2 to entry: In English, the term "fault" and its definition are identical with those given in IEC 60050-191:1990, 191-05-01. In the field of machinery, the French term "défaut" and the German term "Fehler" are used rather than the terms "panne" and "Fehlzustand" that appear with this definition.

3.1.31**fault protection**

protection against electric shock under single-fault conditions

Note 1 to entry: Previously referred to as "protection against indirect contact"

[SOURCE: IEC 60050-195:1998, 195-06-02, modified – the Note has been added]

3.1.32**functional bonding**

equipotential bonding necessary for proper functioning of electrical equipment

3.1.33

hazard

potential source of physical injury or damage to health

Note 1 to entry: The term hazard can be qualified in order to define its origin (for example, mechanical hazard, electrical hazard) or the nature of the potential harm (for example, electric shock hazard, cutting hazard, toxic hazard, fire hazard).

Note 2 to entry: The hazard envisaged in this definition:

- either is permanently present during the intended use of the machine (for example motion of hazardous moving elements, electric arc during a welding phase, unhealthy posture, noise emission, high temperature);
- or can appear unexpectedly (for example: explosion, crushing hazard as a consequence of an unintended/unexpected start-up, ejection as a consequence of a breakage, fall as a consequence of acceleration/deceleration).

[SOURCE: ISO 12100:2010, 3.6, modified – The word “harm” has been replaced by “physical injury or damage to health” in the definition and Note 3 has been removed]

3.1.34

indirect contact

contact of persons or livestock with exposed conductive parts which have become live under fault conditions

Note 1 to entry: See 3.1.31.

[SOURCE: IEC 60050-826:2004, 826-12-04, modified – The definition has been amended.]

3.1.35

inductive power supply system

system of inductive power transfer, consisting of a track converter and a track conductor, along which one or more pick-up(s) and associated pick-up converter(s) can move, without any galvanic or mechanical contact, in order to transfer electrical power for example to a mobile machine

Note 1 to entry: The track conductor and the pick-up are analogous to the primary and secondary of a transformer respectively.

3.1.36

instructed person, <in electricity>

person adequately advised or supervised by an electrically skilled person to enable him or her to perceive risks and to avoid hazards which electricity can create

[SOURCE: IEC 60050-826:2004, 826-18-02, modified – “an electrically skilled person” has been used to replace “electrically skilled persons”]

3.1.37

interlock

arrangement of devices operating together to:

- prevent hazardous situations, or
- prevent damage to equipment or material, or
- prevent specified operations, or
- ensure correct operations

3.1.38

live part

conductor or conductive part intended to be energized in normal use, including a neutral conductor, but, by convention, not a PEN conductor

3.1.39

machine actuator

power mechanism of the machine used to effect motion (for example, motor, solenoid, pneumatic or hydraulic cylinder)

3.1.40

machinery

machine

assembly of linked parts or components, at least one of which moves, with the appropriate machine actuators, control and power circuits, joined together for a specific application, in particular for the processing, treatment, moving or packaging of a material

Note 1 to entry: The term "machinery" also covers an assembly of machines which, in order to achieve the same end, are arranged and controlled so that they function as an integral whole.

Note 2 to entry: The term "component" is used here in a general sense and it does not refer only to electrical components.

[SOURCE: ISO 12100:2010, 3.1, modified – The definition has been amended and Note 2 referring to an Annex has been removed and replaced by the present Note 2 to entry.]

3.1.41

marking

signs or inscriptions primarily for the purpose of identifying equipment, components and/or devices

3.1.42

neutral conductor

N

conductor electrically connected to the neutral point and capable of contributing to the distribution of electrical energy

[SOURCE: IEC 60050-195:1998, 195-02-06]

3.1.43

obstacle

part preventing unintentional direct contact with live parts, but not preventing direct contact by deliberate action

[SOURCE: IEC 60050-195:1998, 195-06-16, modified – The words "(electrically) protective" have been removed from the term.]

3.1.44

overcurrent

current exceeding the rated value

Note 1 to entry: For conductors, the rated value is considered as equal to the current-carrying capacity.

[SOURCE: IEC 60050-826:2004, 826-11-14, modified – The definition has been amended.]

3.1.45

overload of a circuit

time/current relationship in a circuit which is in excess of the rated full load of the circuit when the circuit is not under a fault condition

Note 1 to entry: Overload should not be used as a synonym for overcurrent.

3.1.46

plug/socket combination

component and a suitable mating component, appropriate to terminate conductors, intended for connection or disconnection of two or more conductors

Note 1 to entry: Examples of plug/socket combination include:

- connectors which fulfil the requirements of IEC 61984;
- a plug and socket-outlet, a cable coupler, or an appliance coupler in accordance with IEC 60309-1;
- a plug and socket-outlet in accordance with IEC 60884-1 or an appliance coupler in accordance with IEC 60320-1.

3.1.47

power circuit

circuit that supplies power to units of equipment used for productive operation and to transformers supplying control circuits

3.1.48

prospective short-circuit current

I_{cp}

r.m.s. value of the current which would flow when the supply conductors to the electrical equipment are short-circuited by a conductor of negligible impedance located as near as practicable to the supply terminals of the electrical equipment

[SOURCE: IEC 61439-1: 2011, 3.8.7, modified – “assembly” has been replaced by “electrical equipment”]

3.1.49

protective bonding

equipotential bonding for protection against electric shock

Note 1 to entry: Measures for protection against electric shock can also reduce the risk of burns or fire.

Note 2 to entry: Protective bonding can be achieved with protective conductors and protective bonding conductors and by conductive joining of conductive parts of the machine and its electrical equipment.

3.1.50

protective bonding circuit

protective conductors and conductive parts connected together to provide protection against electric shock in the event of an insulation failure

3.1.51

protective conductor

conductor providing a primary fault current path from the exposed conductive parts of the electrical equipment to a protective earthing (PE) terminal

3.1.52

redundancy

application of more than one device or system, or part of a device or system, with the objective of ensuring that in the event of one failing to perform its function, another is available to perform that function

3.1.53

reference designation

distinctive code which serves to identify an object in the documentation and on the equipment

3.1.54

risk

combination of the probability of occurrence of harm (i.e. physical injury or damage to health) and the severity of that harm

[SOURCE: ISO 12100:2010, 3.12, modified – The text in parentheses has been added]

3.1.55

safeguard

guard or protective device provided as a means to protect persons from a hazard

[SOURCE: ISO 12100:2010, 3.26, modified – The words “provided as a means to protect persons from a hazard” have been added.]

3.1.56

safeguarding

protective measure using safeguards to protect persons from the hazards which cannot reasonably be eliminated or from the risks which cannot be sufficiently reduced by inherently safe design measures

[SOURCE: ISO 12100:2010, 3.21]

3.1.57

safety function

function of a machine whose failure can result in an immediate increase of the risk(s)

[SOURCE: ISO 12100:2010, 3.30; IEC 62061:2005, 3.2.15]

3.1.58

servicing level

level on which persons stand when operating or maintaining the electrical equipment

3.1.59

short-circuit current

overcurrent resulting from a short-circuit due to a fault or an incorrect connection in an electric circuit

[SOURCE: IEC 60050-441:1984, 441-11-07]

3.1.60

short-circuit current rating

value of prospective short-circuit current that can be withstood by the electrical equipment for the total operating time (clearing time) of the short-circuit protective device (SCPD) under specified conditions

[SOURCE: IEC 61439-1: 2011, 3.8.10.4, modified – The word “rated” is removed from the term, and the reference to “assembly” removed from the definition.]

3.1.61

skilled person

electrically skilled person

person with relevant training, education and experience to enable him or her to perceive risks and to avoid hazards associated with electricity

[SOURCE: IEC 60050-826:2004, 826-18-01, modified – The parentheses have been removed and “training” has been added.]

3.1.62

supplier

entity (for example manufacturer, contractor, installer, integrator) who provides equipment or services associated with the machine

Note 1 to entry: The user organization may also act in the capacity of a supplier to itself.

3.1.63

switching device

device designed to make and/or break the current in one or more electric circuits

Note 1 to entry: A switching device may perform one or both of these actions.

[SOURCE: IEC 60050-441:1984, 441-14-01]

3.1.64

uncontrolled stop

stopping of machine motion by removing electrical power to the machine actuators

Note 1 to entry: This definition does not imply any particular state of other stopping devices, for example mechanical or hydraulic brakes.

3.1.65

user

entity who utilizes the machine and its associated electrical equipment

3.2 Abbreviated terms

AWG	American Wire Gauge
AC	Alternating Current
BDM	Basic Drive Module
CCS	Cableless Control System
DC	Direct Current
EMC	Electro-Magnetic Compatibility
EMI	Electro-Magnetic Interference
IFLS	Insulation Fault Location System
MMI	Man-Machine interface
PDS	Power Drive System
PELV	Protective Extra-Low Voltage
RCD	Residual Current protective Device
SPD	Surge Protective Devices
SCPD	Short-Circuit Protective Device
SELV	Safe Extra-Low Voltage
SLP	Safely-Limited Position
STO	Safe Torque Off

4 General requirements

4.1 General

This standard specifies requirements for the electrical equipment of machines.

The risks associated with the hazards relevant to the electrical equipment shall be assessed as part of the overall requirements for risk assessment of the machine. This will:

- identify the need for risk reduction; and
- determine adequate risk reductions; and
- determine the necessary protective measures

for persons who can be exposed to those hazards, while still maintaining an appropriate performance of the machine and its equipment.

Hazardous situations can result from, but are not limited to, the following causes:

- failures or faults in the electrical equipment resulting in the possibility of electric shock, arc, or fire;
- failures or faults in control circuits (or components and devices associated with those circuits) resulting in the malfunctioning of the machine;
- disturbances or disruptions in power sources as well as failures or faults in the power circuits resulting in the malfunctioning of the machine;
- loss of continuity of circuits that can result in a failure of a safety function, for example those that depend on sliding or rolling contacts;
- electrical disturbances for example, electromagnetic, electrostatic either from outside the electrical equipment or internally generated, resulting in the malfunctioning of the machine;
- release of stored energy (either electrical or mechanical) resulting in, for example, electric shock, unexpected movement that can cause injury;
- acoustic noise and mechanical vibration at levels that cause health problems to persons;
- surface temperatures that can cause injury.

Safety measures are a combination of the measures incorporated at the design stage and those measures required to be implemented by the user.

The design and development process shall identify hazards and the risks arising from them. Where the hazards cannot be removed and/or the risks cannot be sufficiently reduced by inherently safe design measures, protective measures (for example safeguarding) shall be provided to reduce the risk. Additional means (for example, awareness means) shall be provided where further risk reduction is necessary. In addition, working procedures that reduce risk can be necessary.

It is recommended that, where the user is known, Annex B be used to facilitate an exchange of information between the user and the supplier(s) on basic conditions and additional user specifications related to the electrical equipment.

NOTE Those additional specifications can:

- provide additional features that are dependent on the type of machine (or group of machines) and the application;
- facilitate maintenance and repair; and
- improve the reliability and ease of operation.

4.2 Selection of equipment

4.2.1 General

Electrical components and devices shall:

- be suitable for their intended use; and
- conform to relevant IEC standards where such exist; and
- be applied in accordance with the supplier's instructions.

4.2.2 Switchgear

In addition to the requirements of IEC 60204-1, depending upon the machine, its intended use and its electrical equipment, the designer may select parts of the electrical equipment of the machine that are in compliance with relevant parts of the IEC 61439 series (see also Annex F).

4.3 Electrical supply

4.3.1 General

The electrical equipment shall be designed to operate correctly with the conditions of the supply:

- as specified in 4.3.2 or 4.3.3, or
- as otherwise specified by the user, or
- as specified by the supplier of a special source of supply (see 4.3.4)

4.3.2 AC supplies

Voltage	Steady state voltage: 0,9 to 1,1 of nominal voltage.
Frequency	0,99 to 1,01 of nominal frequency continuously; 0,98 to 1,02 short time.
Harmonics	Harmonic distortion not exceeding 12 % of the total r.m.s. voltage between live conductors for the sum of the 2nd through to the 30th harmonic.
Voltage unbalance	Neither the voltage of the negative sequence component nor the voltage of the zero sequence component in three-phase supplies exceeding 2 % of the positive sequence component.
Voltage interruption	Supply interrupted or at zero voltage for not more than 3 ms at any random time in the supply cycle with more than 1 s between successive interruptions.
Voltage dips	Voltage dips not exceeding 20 % of the rms voltage of the supply for more than one cycle with more than 1 s between successive dips.

4.3.3 DC supplies

From batteries:

Voltage	0,85 to 1,15 of nominal voltage; 0,7 to 1,2 of nominal voltage in the case of battery-operated vehicles.
Voltage interruption	Not exceeding 5 ms.

From converting equipment:

Voltage	0,9 to 1,1 of nominal voltage.
Voltage interruption	Not exceeding 20 ms with more than 1 s between successive interruptions.

NOTE This is a variation to IEC Guide 106 to ensure proper operation of electronic equipment.

Ripple (peak-to-peak) Not exceeding 0,15 of nominal voltage.

4.3.4 Special supply systems

For special supply systems (e.g. on-board generators, DC bus, etc.) the limits given in 4.3.2 and 4.3.3 may be exceeded provided that the equipment is designed to operate correctly with those conditions.

4.4 Physical environment and operating conditions

4.4.1 General

The electrical equipment shall be suitable for the physical environment and operating conditions of its intended use. The requirements of 4.4.2 to 4.4.8 cover the physical environment and operating conditions of the majority of machines covered by the standard.

IEC 60204. When special conditions apply or the limits specified are exceeded, an exchange of information between user and supplier (see 4.1) can be necessary.

4.4.2 Electromagnetic compatibility (EMC)

The electrical equipment shall not generate electromagnetic disturbances above levels that are appropriate for its intended operating environment. In addition, the electrical equipment shall have a sufficient level of immunity to electromagnetic disturbances so that it can function in its intended environment. **A1** *Text deleted.* **A1**

NOTE **A1** 1 **A1** The generic EMC standards IEC 61000-6-1 or IEC 61000-6-2 and IEC 61000-6-3 or IEC 61000-6-4 give general EMC emission and immunity limits.

A1 NOTE 2 Annex H provides examples of measures to reduce the effects of electromagnetic influences. **A1**

4.4.3 Ambient air temperature

Electrical equipment shall be capable of operating correctly in the intended ambient air temperature. The minimum requirement for all electrical equipment is correct operation in ambient air temperatures outside of enclosures (cabinet or box) between +5 °C and +40 °C.

4.4.4 Humidity

The electrical equipment shall be capable of operating correctly when the relative humidity does not exceed 50 % at a maximum temperature of +40 °C. Higher relative humidities are permitted at lower temperatures (for example 90 % at 20 °C).

Harmful effects of occasional condensation shall be avoided by design of the equipment or, where necessary, by additional measures (for example built-in heaters, air conditioners, drain holes).

4.4.5 Altitude

Electrical equipment shall be capable of operating correctly at altitudes up to 1 000 m above mean sea level.

A1 For equipment to be used at higher altitudes, it is necessary to take into account changes in parameters for example, the reduction of: **A1**

- the dielectric strength, and;
- the switching capability of the devices, and;
- the cooling effect of the air.

A1 Other parameters of different components can also alter with altitude. **A1** It is recommended that the manufacturer is consulted regarding the correction factors to be used where the factors are not specified in product data.

4.4.6 Contaminants

Electrical equipment shall be adequately protected against the ingress of solids and liquids (see 11.3).

The electrical equipment shall be adequately protected against contaminants (for example dust, acids, corrosive gases, salts) that can be present in the physical environment in which the electrical equipment is to be installed.

4.4.7 Ionizing and non-ionizing radiation

When equipment is subject to radiation (for example microwave, ultraviolet, lasers, X-rays), additional measures shall be taken to avoid malfunctioning of the equipment and accelerated deterioration of the insulation.

4.4.8 Vibration, shock, and bump

Undesirable effects of vibration, shock and bump (including those generated by the machine and its associated equipment and those created by the physical environment) shall be avoided by the selection of suitable equipment, by mounting it away from the machine, or by provision of anti-vibration mountings.

4.5 Transportation and storage

Electrical equipment shall be designed to withstand, or suitable precautions shall be taken to protect against, the effects of transportation and storage temperatures within a range of $-25\text{ }^{\circ}\text{C}$ to $+55\text{ }^{\circ}\text{C}$ and for short periods not exceeding 24 h at up to $+70\text{ }^{\circ}\text{C}$. Suitable means shall be provided to prevent damage from humidity, vibration, and shock.

NOTE Electrical equipment susceptible to damage at low temperatures includes PVC insulated cables.

4.6 Provisions for handling

Heavy and bulky electrical equipment that has to be removed from the machine for transport, or that is independent of the machine, shall be provided with suitable means for handling, including where necessary means for handling by cranes or similar equipment.

5 Incoming supply conductor terminations and devices for disconnecting and switching off

5.1 Incoming supply conductor terminations

It is recommended that, where practicable, the electrical equipment of a machine is connected to a single incoming supply. Where another supply is necessary for certain parts of the equipment (for example, electronic equipment that operates at a different voltage), that supply should be derived, as far as is practicable, from devices (for example, transformers, converters) forming part of the electrical equipment of the machine. For large complex machinery there can be a need for more than one incoming supply depending upon the site supply arrangements (see 5.3.1).

Unless a plug is provided with the machine for the connection to the supply (see 5.3.2 e)), it is recommended that the supply conductors are terminated at the supply disconnecting device.

Where a neutral conductor is used it shall be clearly indicated in the technical documentation of the machine, such as in the installation diagram and in the circuit diagram, and a separate insulated terminal, labelled N in accordance with 16.1, shall be provided for the neutral conductor. The neutral terminal may be provided as part of the supply disconnecting device.

There shall be no connection between the neutral conductor and the protective bonding circuit inside the electrical equipment.

Exception: a connection may be made between the neutral terminal and the PE terminal at the point of the connection of the electrical equipment to a TN-C supply system.

For machines supplied from parallel sources, the requirements of IEC 60364-1 for multiple source systems apply.

Terminals for the incoming supply connection shall be clearly identified in accordance with IEC 60445. The terminal for the external protective conductor shall be identified in accordance with 5.2.

5.2 Terminal for connection of the external protective conductor

For each incoming supply, a terminal shall be provided in the same compartment as the associated line conductor terminals for connection of the machine to the external protective conductor.

The terminal shall be of such a size as to enable the connection of an external protective copper conductor with a cross-sectional area determined in relation to the size of the associated line conductors in accordance with Table 1.

Table 1 – Minimum cross-sectional area of copper protective conductors

Cross-sectional area of line conductors S mm ²	Minimum cross-sectional area of the corresponding protective conductor (PE) S_p mm ²
$S \leq 16$	S
$16 < S \leq 35$	16
$S > 35$	$S/2$

Where an external protective conductor of a material other than copper is used, the terminal size and type shall be selected accordingly.

At each incoming supply point, the terminal for connection of external protective conductor shall be marked or labelled with the letters PE (see IEC 60445).

5.3 Supply disconnecting (isolating) device

5.3.1 General

A supply disconnecting device shall be provided:

- for each incoming supply to (a) machine(s);

NOTE The incoming supply can be connected directly to the supply disconnecting device of the machine or to the supply disconnecting device of a feeder system of the machine. Feeder systems of machines can include conductor wires, conductor bars, slip-ring assemblies, flexible cable systems (reeled, festooned) or inductive power supply systems.

- for each on-board power supply.

The supply disconnecting device shall disconnect (isolate) the electrical equipment of the machine from the supply when required (for example for work on the machine, including the electrical equipment).

Where two or more supply disconnecting devices are provided, protective interlocks for their correct operation shall also be provided in order to prevent a hazardous situation, including damage to the machine or to the work in progress.

5.3.2 Type

The supply disconnecting device shall be one of the following types:

- switch-disconnector, with or without fuses, in accordance with IEC 60947-3, utilization category AC-23B or DC-23B;

- b) control and protective switching device suitable for isolation, in accordance with IEC 60947-6-2;
- c) a circuit-breaker suitable for isolation in accordance with IEC 60947-2;
- d) any other switching device in accordance with an IEC product standard for that device and which meets the isolation requirements and the appropriate utilization category and/or specified endurance requirements defined in the product standard;
- e) a plug/socket combination for a flexible cable supply.

5.3.3 Requirements

Where the supply disconnecting device is one of the types specified in 5.3.2 a) to d) it shall fulfil all of the following requirements:

- isolate the electrical equipment from the supply and have one OFF (isolated) and one ON position marked with "O" and "I" (symbols IEC 60417-5008 (2002-10) and IEC 60417-5007 (2002-10), see 10.2.2);
- have a visible contact gap or a position indicator which cannot indicate OFF (isolated) until all contacts are actually open and the requirements for the isolating function have been satisfied;
- have an operating means (see 5.3.4);
- be provided with a means permitting it to be locked in the OFF (isolated) position (for example by padlocks). When so locked, remote as well as local closing shall be prevented;
- disconnect all live conductors of its power supply circuit. However, for TN supply systems, the neutral conductor may or may not be disconnected except in countries where disconnection of the neutral conductor (when used) is compulsory;
- have a breaking capacity sufficient to interrupt the current of the largest motor when stalled together with the sum of the normal running currents of all other motors and other loads. The calculated breaking capacity may be reduced by the use of a proven diversity factor. Where motor(s) are supplied by converter(s) or similar devices, the calculation should take into account the possible effect on the required breaking capacity.

Where the supply disconnecting device is a plug/socket combination, it shall comply with the requirements of 13.4.5 and shall have the breaking capacity, or be interlocked with a switching device that has a breaking capacity, sufficient to interrupt the current of the largest motor when stalled together with the sum of the normal running currents of all other motors and other loads. The calculated breaking capacity may be reduced by the use of a proven diversity factor. Where the interlocked switching device is electrically operated (for example a contactor) it shall have an appropriate utilisation category. Where motor(s) are supplied by converter(s) or similar devices, the calculation should take into account the possible effect on the required breaking capacity.

NOTE A suitably rated plug and socket-outlet, cable coupler, or appliance coupler, in accordance with IEC 60309-1 can fulfil these requirements.

Where the supply disconnecting device is a plug/socket combination, a switching device with an appropriate utilisation category shall be provided for switching the machine on and off. This can be achieved by the use of the interlocked switching device described above.

5.3.4 Operating means of the supply disconnecting device

The operating means (for example, a handle) of the supply disconnecting device shall be external to the enclosure of the electrical equipment.

Exception: power-operated switchgear need not be provided with a handle outside the enclosure where other means (e.g. pushbuttons) are provided to open the supply disconnecting device from outside the enclosure.

The operating means of the supply disconnecting device shall be easily accessible and located between 0,6 m and 1,9 m above the servicing level. An upper limit of 1,7 m is recommended.

NOTE The direction of operation is given in IEC 61310-3.

Where the external operating means is intended for emergency operation, see 10.7.3 or 10.8.3.

Where the external operating means is not intended for emergency operations:

- it is recommended that it be coloured BLACK or GREY (see 10.2)
- a supplementary cover or door that can be readily opened without the use of a key or tool may be provided, for example for protection against environmental conditions or mechanical damage. Such a cover/door shall clearly show that it provides access to the operating means. This can be achieved, for example, by use of the relevant symbol IEC 60417-6169-1 (2012-08) (Figure 2) or IEC 60417-6169-2 (2012-08), (Figure 3).

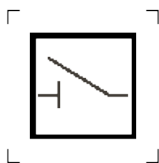


Figure 2 – Disconnecter isolator

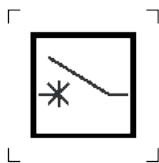


Figure 3 – Disconnecting circuit breaker

5.3.5 Excepted circuits

The following circuits need not be disconnected by the supply disconnecting device:

- lighting circuits for lighting needed during maintenance or repair;
- socket outlets for the exclusive connection of repair or maintenance tools and equipment (for example hand drills, test equipment) (see 15.1);
- undervoltage protection circuits that are only provided for automatic tripping in the event of supply failure;
- circuits supplying equipment that should normally remain energized for correct operation (for example temperature controlled measuring devices, heaters, program storage devices).

It is recommended, however, that such circuits be provided with their own disconnecting device.

Control circuits supplied via another supply disconnecting device, regardless of whether that disconnecting device is located in the electrical equipment or in another machine or other electrical equipment, need not be disconnected by the supply disconnecting device of the electrical equipment.

Where excepted circuits are not disconnected by the supply disconnecting device:

- permanent warning label(s) shall be appropriately placed in proximity to the operating means of the supply disconnecting device to draw attention to the hazard;
- a corresponding statement shall be included in the maintenance manual, and one or more of the following shall apply:
 - the conductors are identified by colour taking into account the recommendation of 13.2.4;
 - excepted circuits are separated from other circuits;
 - excepted circuits are identified by permanent warning label(s).

5.4 Devices for removal of power for prevention of unexpected start-up

Devices for removal of power for the prevention of unexpected start-up shall be provided where a start-up of the machine or part of the machine can create a hazard (for example during maintenance). Such devices shall be appropriate and convenient for the intended use, be suitably placed, and readily identifiable as to their function and purpose. Where their function and purpose is not otherwise obvious (e.g. by their location) these devices shall be marked to indicate the extent of removal of power.

NOTE 1 This part of IEC 60204 does not address all provisions for prevention of unexpected start up. Further information is provided in ISO 14118.

NOTE 2 Removal of power means removal of the connection to the source of electrical energy but does not imply isolation.

The supply disconnecting device or other devices in accordance with 5.3.2 may be used for prevention of unexpected start-up.

Disconnectors, withdrawable fuse links and withdrawable links may be used for protection of unexpected start-up only if they are located in an enclosed electrical operating area (see 3.1.23).

Devices that do not fulfil the isolation function (for example a contactor switched off by a control circuit, or Power Drive System (PDS) with a Safe Torque Off (STO) function in accordance with IEC 61800-5-2) may only be used for prevention of unexpected start-up during tasks such as:

- inspections;
- adjustments;
- work on the electrical equipment where:
 - there is no hazard arising from electric shock (see Clause 6) and burn;
 - the switching off means remains effective throughout the work;
 - the work is of a minor nature (for example, replacement of plug-in devices without disturbing existing wiring).

The selection of a device will be dependent on the risk assessment, taking into account the intended use of the device, and the persons who are intended to operate them.

5.5 Devices for isolating electrical equipment

Devices shall be provided for isolating (disconnecting) the electrical equipment or part(s) of the electrical equipment to enable work to be carried out when it is de-energised and isolated. Such devices shall be:

- appropriate and convenient for the intended use;
- suitably placed;