



BSI Standards Publication

Specifications for particular types of winding wires

Part 28: Polyesterimide enamelled rectangular copper wire, class 180

National foreword

This British Standard is the UK implementation of EN 60317-28:2014+A1:2024. It is identical to IEC 60317-28:2013, incorporating amendment 1:2024. It supersedes BS EN 60317-28:2014, which is withdrawn.

The start and finish of text introduced or altered by amendment is indicated in the text by tags. Tags indicating changes to IEC text carry the number of the IEC amendment. For example, text altered by IEC amendment 1 is indicated by A1 A1.

The UK participation in its preparation was entrusted to Technical Committee W/-, Consumer Products and Services Sector Policy and Strategy Committee.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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Published by BSI Standards Limited 2024

ISBN 978 0 539 27610 7

ICS 29.060.10

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This British Standard was published under the authority of the Standards Policy and Strategy Committee on 28 February 2014.

Amendments/corrigenda issued since publication

Date	Text affected
31 August 2024	Implementation of IEC amendment 1:2024

**Specifications for particular types of winding wires -
Part 28: Polyesterimide enamelled rectangular copper wire, class 180
(IEC 60317-28:2013)**

Spécifications pour types particuliers de
fils de bobinage -
Part 28: Fil de section rectangulaire en
cuivre émaillé avec polyesterimide, classe
180
(CEI 60317-28:2013)

Festlegungen für bestimmte Typen von
Wickeldrähten -
Teil 28: Flachdrähte aus Kupfer,
lackisoliert mit Polyesterimid, Klasse 180
(IEC 60317-28:2013)

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CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B - 1000 Brussels

Foreword

The text of document 55/1415/FDIS, future edition 2 of IEC 60317-28, prepared by IEC/TC 55 "Winding wires" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60317-28:2014.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2014-08-14
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2016-11-14

This document supersedes EN 60317-28:1996.

EN 60317-28:2014 includes the following significant technical changes with respect to EN 60317-28:1996:

- new subclause containing general notes on winding wire, formerly a part of the scope;
- revision to references to EN 60317-0-2:2014 to clarify that their application is normative;
- new 3.3, Appearance;
- deletion of Clause 22, High temperature failure;
- modification to Clause 23, Pin hole test.

This standard is to be read in conjunction with EN 60317-0-2:2014.

The numbering of clauses in this standard is not continuous from Clauses 20 and 30 in order to reserve space for possible future wire requirements prior to those for wire packaging.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

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The text of the International Standard IEC 60317-28:2013 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60264 Series	NOTE	Harmonized as EN 60264 Series (not modified).
IEC 60317 Series	NOTE	Harmonized as EN 60317 Series (not modified).
IEC 60851 Series	NOTE	Harmonized as EN 60851 Series (not modified).

European foreword to Amendment 1

The text of document 55/1988/CDV, future IEC 60317-28/AMD1, prepared by IEC/TC 55 "Winding wires" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60317-28:2014/A1:2024.

The following dates are fixed:

- latest date by which the document has to be implemented at national (dop) 2025-04-23 level by publication of an identical national standard or by endorsement
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