



BSI Standards Publication

Aerospace series — Rivet, 100° normal flush head, close tolerance — Inch series

National foreword

This British Standard is the UK implementation of EN 6080:2022. It supersedes BS EN 6080:2016, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee ACE/12, Aerospace fasteners and fastening systems.

A list of organizations represented on this committee can be obtained on request to its committee manager.

Contractual and legal considerations

This publication has been prepared in good faith, however no representation, warranty, assurance or undertaking (express or implied) is or will be made, and no responsibility or liability is or will be accepted by BSI in relation to the adequacy, accuracy, completeness or reasonableness of this publication. All and any such responsibility and liability is expressly disclaimed to the full extent permitted by the law.

This publication is provided as is, and is to be used at the recipient's own risk.

The recipient is advised to consider seeking professional guidance with respect to its use of this publication.

This publication is not intended to constitute a contract. Users are responsible for its correct application.

© The British Standards Institution 2023
Published by BSI Standards Limited 2023

ISBN 978 0 539 01700 7

ICS 49.030.60

Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 31 January 2023.

Amendments/corrigenda issued since publication

Date	Text affected
------	---------------

English Version

Aerospace series - Rivet, 100° normal flush head, close tolerance - Inch series

Série aérospatiale - Rivets de précision, tête fraisée normale 100° - Série en inches

Luft- und Raumfahrt - Vollniet, 100° Normaler Senkkopf, enge Toleranz - Inch Reihe

This European Standard was approved by CEN on 30 May 2021.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents	Page
European foreword	3
Introduction	4
1 Scope.....	5
2 Normative references.....	5
3 Terms and definitions	6
4 Requirements.....	6
4.1 Configuration, dimensions, tolerances and masses	6
4.2 Material and surface treatment.....	8
5 Designation	11
6 Marking	11
6.1 Material identification	11
6.2 Manufacturer's identification.....	12
6.3 Identification of oversize rivets.....	12
7 Technical specification	12
7.1 Aluminium alloy rivet	12
7.2 Titanium alloy rivet	12
7.3 Heat resisting nickel alloy NI-PD9001 (NiCu31) rivets.....	12
8 Quality management system.....	12
Annex A (informative) Record of revision	13
Bibliography.....	14

European foreword

This document (EN 6080:2022) has been prepared by the Aerospace and Defence Industries Association of Europe — Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this document has received the approval of the National Associations and the Official Services of the member countries of ASD-STAN, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2023, and conflicting national standards shall be withdrawn at the latest by June 2023.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 6080:2016.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

Introduction

This document is published at Airbus agreed version prEN 6080 edition P4. Former issue 1 to 3 and drafts may exist of Airbus development only but without any ASD-STAN official publication. In consequence configuration management discrepancies with these unofficial documents are under Airbus responsibility.