

Arc welding equipment —

Part 10: Electromagnetic compatibility (EMC) requirements

The European Standard EN 60974-10:2003 has the status of a
British Standard

ICS 25.160.30

National foreword

This British Standard is the official English language version of EN 60974-10:2003. It supersedes BS EN 50199:1996 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee WEE/6, Arc welding equipment, which has the responsibility to:

- aid enquirers to understand the text;
- present to the responsible international/European committee any enquiries on the interpretation, or proposals for change, and keep the UK interests informed;
- monitor related international and European developments and promulgate them in the UK.

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The CENELEC common modifications have been implemented at the appropriate places in the text. The start and finish of each common modification is indicated in the text by tags **[C]** **[C]**. Where a common modification has been introduced by amendment, the tags carry the number of the amendment. For example, the common modifications introduced by CENELEC amendment A11 are indicated by **[C11]** **[C11]**.

Cross-references

The British Standards which implement international or European publications referred to in this document may be found in the *BSI Catalogue* under the section entitled “International Standards Correspondence Index”, or by using the “Search” facility of the *BSI Electronic Catalogue* or of British Standards Online.

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English version

Arc welding equipment
Part 10: Electromagnetic compatibility (EMC) requirements
(IEC 60974-10:2002, modified)

Matériel de soudage à l'arc
Partie 10: Exigences relatives
à la compatibilité électromagnétique
(CEM)
(CEI 60974-10:2002, modifiée)

Lichtbogenschweißeinrichtungen
Teil 10: Elektromagnetische
Verträglichkeit (EMV) Anforderungen
(IEC 60974-10:2002, modifiziert)

This European Standard was approved by CENELEC on 2003-03-18. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

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Foreword

The text of document 26/237/FDIS, future edition 1 of IEC 60974-10, prepared by IEC TC 26, Electric welding, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 60974-10 on 2003-03-18.

A draft amendment, prepared by the Technical Committee CENELEC TC 26A, Electric arc welding equipment, was submitted to the formal vote and was approved by CENELEC for inclusion into EN 60974-10 on 2003-03-18.

This European Standard supersedes EN 50199:1995 + corrigendum January 1998.

The following dates were fixed:

- latest date by which the EN has to be implemented
at national level by publication of an identical
national standard or by endorsement (dop) 2004-03-01
- latest date by which the national standards conflicting
with the EN have to be withdrawn (dow) 2006-03-01

Annexes designated "normative" are part of the body of the standard.
Annexes designated "informative" are given for information only.
In this standard, annex ZA is normative and annex A is informative.
Annex ZA has been added by CENELEC.

Endorsement notice

The text of the International Standard IEC 60974-10:2002 was approved by CENELEC as a European Standard with agreed common modifications as given below.

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ARC WELDING EQUIPMENT –

Part 10: Electromagnetic compatibility (EMC) requirements

1 Scope and object

This part of IEC 60974 is applicable to equipment for arc welding and allied processes, including power sources and ancillary equipment, for example wire feeders, liquid cooling systems and arc striking and stabilising devices.

NOTE 1 Allied processes are, e.g., plasma cutting and arc stud welding.

NOTE 2 This standard does not specify basic safety requirements for arc welding equipment such as protection against electric shock, unsafe operation, insulation co-ordination and related dielectric tests.

Arc welding equipment type tested in accordance with, and which has met the requirements of, this standard is considered to be in compliance for all applications.

1.1 Emission

The objective of this standard is to specify

- a) test methods to be used in conjunction with CISPR 11 and its amendments 1 and 2 to determine electromagnetic emissions;
- b) relevant standards for harmonic current emission, voltage fluctuations and flicker.

1.2 Immunity

The objective of this standard is to define immunity requirements and test methods for continuous and transient, conducted and radiated disturbances including electrostatic discharges.

NOTE 3 These requirements do not cover extreme cases, which may occur with an extremely low probability of occurrence in any location.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-161, *International Electrotechnical Vocabulary – Chapter 161: Electromagnetic compatibility*

IEC 60050-851, *International Electrotechnical Vocabulary – Chapter 851: Electric welding*

IEC 60974-1, *Arc welding equipment – Part 1: Welding power sources*

IEC 61000-3-2:2000, *Electromagnetic compatibility (EMC) – Part 3-2: Limits – Limits for harmonic current emissions (equipment input current ≤ 16 A per phase)*