

Safety of transportable motor-operated electric tools —

Part 2-1: Particular requirements for circular saw benches

The European Standard EN 61029-2-1:2002 has the status of a
British Standard

ICS 25.140.20

National foreword

This British Standard is the official English language version of EN 61029-2-1:2002, including Corrigendum January 2003. It was derived by CENELEC from IEC 61029-2-1:1993.

The common modifications have been implemented by CENELEC and are indicated in the text by a vertical line in the left margin.

The UK participation in its preparation was entrusted by Technical Committee CPL/61, Safety of household and similar electrical appliances, to Subcommittee CPL/61/6, Portable motor-operated tools, which has the responsibility to:

- aid enquirers to understand the text;
- present to the responsible international/European committee any enquiries on the interpretation, or proposals for change, and keep the UK interests informed;
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This British Standard, having been prepared under the direction of the Electrotechnical Sector Policy and Strategy Committee, was published under the authority of the Standards Policy and Strategy Committee on 27 September 2002

Summary of pages

This document comprises a front cover, an inside front cover, the EN title page, pages 2 to 28, an inside back cover and a back cover.

The BSI copyright date displayed in this document indicates when the document was last issued.

Amendments issued since publication

Amd. No.	Date	Comments
14390 Corrigendum No.1	30 April 2003	Replacement of Figure Z107 and Figure Z113

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ISBN 0 580 40456 0

Safety of transportable motor-operated electric tools
Part 2-1: Particular requirements for circular saw benches
(IEC 61029-2-1:1993 + A1:1999 + A2:2001, modified)

Sécurité des machines outils électrique
semi-fixes
Partie 2-1: Règles particulières pour les
scies circulaires à table
(CEI 61029-2-1:1993 + A1:1999 +
A2:2001, modifiée)

Sicherheit transportabler
motorbetriebener Elektrowerkzeuge
Teil 2-1: Besondere Anforderungen an
Tischkreissägen
(IEC 61029-2-1:1993 + A1:1999 +
A2:2001, modifiziert)

This European Standard was approved by CENELEC on 2001-12-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

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CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

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Foreword

The text of the International Standard IEC 61029-2-1:1993 and its amendments 1:1999 and 2:2001, prepared by SC 61F, Safety of hand-held motor-operated electric tools, of IEC TC 61, Safety of household and similar electrical appliances, together with the common modifications prepared by the Technical Committee CENELEC TC 61F, Hand-held and transportable electric motor-operated tools, was submitted to the formal vote and was approved by CENELEC as EN 61029-2-1 on 2001-12-01.

The following dates were fixed:

- latest date by which the EN has to be implemented
at national level by publication of an identical
national standard or by endorsement (dop) 2002-12-01
- latest date by which the national standards conflicting
with the EN have to be withdrawn (dow) 2004-12-01

In this document the common modifications to the International Standard are indicated by a vertical line in the left margin of the text.

This standard is divided into two parts:

- Part 1 General requirements that are common to most transportable electric motor operated tools (for the purpose of this standard referred to simply as tools) which could come within the scope of this standard;
- Part 2 Requirements for particular types of tool which either supplement or modify the requirements given in part 1 to account for the particular hazards and characteristics of these specific tools.

This European Standard has been prepared under a mandate given to CEN/CENELEC by the European Commission and the European Free Trade Association and supports the essential health and safety requirements of the Machinery Directive.

Compliance with the relevant clauses of part 1 together with this part 2 provides one means of conforming with the specified essential requirements of the Directive. The requirements defined in EN 1050 are also dealt with in this standard.

For noise and vibration this standard covers the requirements for their measurement, the provision of information arising from these measurements and the provision of information about the personal protective equipment required. Specific requirements for the reduction of the risk arising from noise and vibration through the design of the tool are not given as this reflects the current state of the art.

Warning: Other requirements arising from other EC Directives can be applicable to the products falling within the scope of this standard.

This part 2-1 is to be used in conjunction with EN 61029-1:2000.

This part 2-1 supplements or modifies the corresponding clauses of EN 61029-1, so as to convert it into the European Standard: Safety requirements for transportable circular saw benches.

Where a particular subclause of part 1 is not mentioned in this part 2-1, that subclause applies as far as is reasonable. Where this part 2-1 states "addition", "modification" or "replacement", the relevant text of part 1 is to be adapted accordingly.

Subclauses, tables and figures which are additional to those in part 1 are numbered starting from 101. Subclauses, tables and figures which are additional to those in IEC 61029-2-1 are prefixed "Z".

NOTE In this standard the following print types are used:

- Requirements proper;
- *Test specifications*;
- Explanatory matter.

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1 Scope

This clause of part 1 is applicable except as follows:

1.1 Addition:

This European Standard applies to transportable circular saw benches intended for cutting wood and analogue materials with a blade diameter not exceeding 315 mm.

1.2 Addition:

This standard does not apply to transportable circular saw benches used to cut steel, iron, brass or food.

Hand-held electric circular saws are covered by EN 50144-2-5. Saws covered by EN 50144-2-5, when mounted on a bench, are not covered by this standard.

Circular saw benches other than transportable or hand-held electric tools are covered by EN 1870-1.

2 Definitions

This clause of part 1 is applicable except as follows:

2.21 Replacement:

2.21

normal load

the load to obtain rated input

2.101

circular saw bench

machine designed to cut wood or similar materials by means of a rotating toothed saw blade that projects through a slot in a table which supports and positions the work piece. The work piece is fed by hand towards the saw blade. The motor and drive assembly for the saw blade are located below the level of the table

2.Z101

transportable circular saw bench

a circular saw used on a table or similar support which is intended to carry out work in a stationary position, capable of being lifted by hand by one person. See Figure Z101

3 General requirement

This clause of part 1 is applicable.

4 General notes on tests

This clause of part 1 is applicable.

5 Rating

This clause of part 1 is applicable.

6 Classification

This clause of part 1 is applicable.

7 Marking and information for use

This clause of part 1 is applicable except as follows:

7.1 Addition:

Circular saw benches shall be marked with:

- maximum and minimum saw blade diameter;
- rated no-load speed;
- thickness of riving knife
- maximum cutting depth capacity;
- indication of direction of rotation of the saw blade
- blade bore diameter

If the upper guard is made of non-transparent material, an indication of the cutting line in alignment with the plane of the saw blade shall be marked on the guard.

Circular saw benches for which different no-load speeds can be selected shall be marked, close to the means of adjustment, with details of the method of changing the speed and the resultant no-load speed obtained. This may be done by means of diagrams, etc.

Where a machine is designed to operate at more than one spindle speed, the following requirements shall apply:

- on machines where a speed change is achieved by changing the position of the drive belts on the drive pulleys, the selected speed shall be indicated on the same side of the machine as the start control by a diagram showing the relevant speed selected for each combination of pulleys;
- on machines where a speed change is achieved by an electronic control circuit, the selected speed shall be indicated on the machine at the selecting device (e.g. variable speed control dial provided with numerical speed settings).

7.6 Addition:

The direction of rotation of the blade shall be indicated on a fixed part of the tool in the vicinity of the spindle axis by an arrow raised or sunk, which is visible when changing the blade, or by any other means not less visible and indelible.

7.13 Addition:

The following instructions shall also be given:

c) Safety precautions

- Do not use saw blades which are damaged or deformed;
- Replace table insert when worn;

- Use only saw blades recommended by the manufacturer, which conform to EN 847-1, with a warning. When changing the saw blade beware that the width of the groove cut of the saw blades shall not be less than and the thickness of the body of the saw blade shall not be more than the thickness of the riving knife;
- Take care that the selection of the saw blade is suitable for the material to be cut;
- Wear suitable personal protective equipment when necessary, this could include
 - hearing protection to reduce the risk of induced hearing loss,
 - respiratory protection to reduce the risk of inhalation of harmful dust,
 - wear gloves when handling saw blades and rough material. Saw blades shall be carried in a holder whenever practicable;
- Connect circular saws to a dust-collecting device when sawing wood. The operator shall be informed of the factors that influence exposure of dust e.g. type of material being machined and importance of local extraction (capture or source) and proper adjustment of hoods/baffles/chutes;
- Do not use High speed steel (HS) blades;
- The push-stick or push block should always be stored with the machine when not in use.

d) Maintenance and servicing

- Operator's instructions on factors influencing exposure to noise (e.g. saw blades designed to reduce the emitted noise, saw blade and machine maintenance);
- Faults in the machine, including guards or saw blades, should be reported as soon as they are discovered.

e) Safe operation

- Use push-sticks or push blocks to feed the workpiece past the saw blade;
- Use and correct adjustment of the riving knife;
- Use and correct adjustment of the upper saw blade guard;
- Rebating or grooving should not be carried out unless suitable guarding, such as a tunnel guard, is fitted above the saw table;
- Saws shall not be used for slotting (stopped groove);
- A table giving guidance on spindle speed selection for different materials to be sawn shall be given for variable speed tool;
- Use only saw blades for which the maximum possible speed is not less than the maximum spindle speed of the tool and the material to be cut;
- When transporting the machine use only transportation devices and do never use guards for handling or transportation;
- During transportation the upper part of the saw blade should be covered; for example by the guard;
- The handbook or information sheet shall contain information regarding: the range of saw blade outside diameter, thickness and bore diameter which may be used with the tool;
- How to support long workpieces;

- Description of the residual risks;
- Results of the dust efficiency measurement as defined in 13.1.

NOTE Sketches may be used to illustrate the modes of operation.

8 Protection against electric shock

This clause of part 1 is applicable.

9 Starting

This clause of part 1 is applicable.

10 Input and current

This clause of part 1 is applicable.

11 Heating

This clause of part 1 is applicable.

12 Leakage current

This clause of part 1 is applicable.

13 Environmental requirements

This clause of part 1 is applicable except as follows:

13.1 Replacement:

The tests under working conditions, orientation within the cabin (see Figure Z102) and material to be worked shall be in accordance with Table Z101.

Table Z101 - Conditions for dust measurements

Material	Chipboard 800 mm x 400 mm x 19 mm
Feed-speed	(3 ± 1) m/min
Depth of cut	Blade adjusted for a 22 mm depth of cut
Width of cut-off	10 mm minimum, as set by the rip fence
Tool bit/cutter/abrasive	New blade, as recommended by the manufacturer for chipboard, at the start of each test period
Integral collection (if any)	Emptied during each 2 min period of rest time
Orientation	Across the width of the cabin with the airflow from left to right of the operator (see Figure Z102)
Test cycle	Three cuts per minute across 400 mm width for 10 min followed by a 2 min rest period (total 12 min)
Test period	Five complete cycles (total one hour)

13.2.1 *Addition:*

The most important sources of noise in circular saw benches are:

- the saw blade;
- the gear;
- the motor / the fan.

For general information concerning the reduction of noise see EN ISO 11688-1.

13.2.4 *Replacement of paragraphs 1, 2 and 3:*

Circular saw benches are tested under load under the conditions shown in Table Z102:

Table Z102 —Noise test conditions for circular saw benches

Orientation	Cutting a horizontal piece of chipboard 800 mm x 400 mm x 19 mm
Tool bit	New blade as recommended by the manufacturer for cutting chipboard
Feed force	Just sufficient to cut at a brisk pace ((3 ± 1) m/min)
Depth of cut	Blade adjusted for a 22 mm depth of cut
Test cycle	Cutting off approximately 10 mm wide strips (set by rip fence) across the 400 mm width of the chipboard
Test position	Machine table surface in a height of 0,8 m above reflecting plane
Test time	Five cuts, measurement starting 100 mm behind front edge up to end of the workpiece

13.3 This subclause is not applicable.

14 Protection against ingress of foreign bodies and moisture resistance

This clause of part 1 is applicable.

15 Insulation resistance and electric strength

This clause of part 1 is applicable.

16 Endurance

This clause of part 1 is applicable.

17 Abnormal operation

This clause of part 1 is applicable except as follows:

17.1 *Addition:*

Circular saw benches shall be considered to be machines in which moving parts are liable to be jammed, if equipped with an induction motor.