



BSI Standards Publication

Fibreboards – Specifications

Part 4: Requirements for softboards

National foreword

This British Standard is the UK implementation of EN 622-4:2019. It supersedes BS EN 622-4:2009, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee B/541, Wood based panels.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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Amendments/corrigenda issued since publication

Date	Text affected
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English Version

Fibreboards - Specifications - Part 4: Requirements for softboards

Panneaux de fibres - Exigences - Partie 4 : Exigences
pour panneaux isolants

Faserplatten - Anforderungen - Teil 4: Anforderungen
an poröse Platten

This European Standard was approved by CEN on 3 April 2019.

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European foreword

This document (EN 622-4:2019) has been prepared by Technical Committee CEN/TC 112 “Wood-based panels”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2019, and conflicting national standards shall be withdrawn at the latest by December 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 622-4:2009.

This European Standard is one of a series of standards specifying requirements for fibreboards. The other parts of this series are listed in Clause 2 and in the Bibliography.

Compared with EN 622-4:2009 the following modifications have been made:

- a) bending strength for thickness range > 36 mm reduced;
- b) normative references updated;
- c) editorially revised.

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