BRITISH STANDARD

BS EN 622-5 : 1997

Fibreboards — Specifications

Part 5. Requirements for dry process boards (MDF)

The European Standard EN 622-5 : 1997 has the status of a British Standard

ICS 79.060.20

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Full document details: BS EN 622-5:1997

National foreword

This British Standard is the English language version of EN 622-5 : 1997.

The UK participation in its preparation was entrusted to Technical Committee B/541, Wood-based panels, which has the responsibility to:

- aid enquirers to understand the text;
- present to the responsible European committee any enquiries on the interpretation, or proposals for change, and keep the UK interests informed;
- monitor related international and European developments and promulgate them in the UK.

A list of organizations represented on this committee can be obtained on request to its secretary.

BS EN 622-1, BS EN 622-2, BS EN 622-3, BS EN 622-4 and BS EN 622-5 together supersede BS 1142 : 1989 (with the exception of appendix C, Common uses of fibre building boards in the construction industry, and appendix D, Recommendations for transportation, storage and conditioning of fibre building boards). BS 1142 will be withdrawn in accordance with CEN provisions within six months of the completion of the full package of European Standards covering fibreboards and related test methods. These standards are:

EN 310	EN 319	EN 323	EN 382-1	EN 622-3
EN 316	EN 320	EN 324-1	EN 382-2	EN 622-4
EN 317	EN 321	EN 324-2	EN 622-1	EN 622-5
EN 318	EN 322	EN 325	EN 622-2	

The material in appendices C and D of BS 1142 : 1989, together with corresponding material giving recommendations for storage, handling, selection and application of particleboard, OSB and cement-bonded particleboards, will be revised and reissued in a new British Standard, at present in preparation.

The values for dimensional tolerances and other properties given in this standard are in most cases determined and expressed using methods of test and statistical procedures which are different from those used to derive the values in BS 1142. Care should therefore be taken in drawing inferences on quality by a simple comparison of the numerical values in the two standards.

Cross-references

The British Standards which implement international or European publications referred to in this document may be found in the BSI Standards Catalogue under the section entitled 'International Standards Correspondence Index', or by using the 'Find' facility of the BSI Standards Electronic Catalogue.

NOTE. The three unnumbered publications listed at the end of annex D are currently in preparation and are now available as European Prestandards prEN 12869-2, prEN 12870-2 and prEN 12871-2 respectively.

Compliance with a British Standard does not of itself confer immunity from legal obligations.

Summary of pages

This document comprises a front cover, an inside front cover, the EN title page, pages 2 to 10, an inside back cover and a back cover.

This British Standard, having been prepared under the direction of the Sector Board for Building and Civil Engineering, was published under the authority of the Standards Board and comes into effect on 15 October 1997

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EUROPEAN STANDARD

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EN 622-5

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Descriptors: Wooden boards, fibreboards, insulating boards, characteristics, specifications, environments, humidity, conformity tests, marking

English version

Fibreboards — Specifications — Part 5: Requirements for dry process boards (MDF)

Panneaux de fibres — Exigences — Partie 5: Exigences pour panneaux obtenus par procédé à sec (MDF)

Faserplatten — Anforderungen — Teil 5: Anforderungen an Platten nach dem Trockenverfahren (MDF)

This European Standard was approved by CEN on 1997-04-21. CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart 36, B-1050 Brussels

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Foreword

This European Standard has been prepared by Technical Committee CEN/TC 112, Wood-based panels, the Secretariat of which is held by DIN.

This standard is one of a series specifying requirements for fibreboards. The other parts of this series are listed in clause **2** and annex D.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 1997, and conflicting national standards shall be withdrawn at the latest by December 1997.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

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