



BSI Standards Publication

Safety of transformers, reactors, power supply units and combinations thereof

Part 2-23: Particular requirements and tests for transformers and power supply units for construction sites

National foreword

This British Standard is the UK implementation of EN IEC 61558-2-23:2025. It is identical to IEC 61558-2-23:2024. It supersedes BS EN 61558-2-23:2010, which will be withdrawn on 31 March 2028.

The UK participation in its preparation was entrusted to Technical Committee PEL/96, Small transformers.

A list of organizations represented on this committee can be obtained on request to its committee manager.

Contractual and legal considerations

This publication has been prepared in good faith, however no representation, warranty, assurance or undertaking (express or implied) is or will be made, and no responsibility or liability is or will be accepted by BSI in relation to the adequacy, accuracy, completeness or reasonableness of this publication. All and any such responsibility and liability is expressly disclaimed to the full extent permitted by the law.

This publication is provided as is, and is to be used at the recipient's own risk.

The recipient is advised to consider seeking professional guidance with respect to its use of this publication.

This publication is not intended to constitute a contract. Users are responsible for its correct application.

© The British Standards Institution 2025
Published by BSI Standards Limited 2025

ISBN 978 0 539 23739 9

ICS 29.180; 29.260.10

Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 31 March 2025.

Amendments/corrigenda issued since publication

Date	Text affected
------	---------------

English Version

Safety of transformers, reactors, power supply units and
combinations thereof - Part 2-23: Particular requirements and
tests for transformers and power supply units for construction
sites
(IEC 61558-2-23:2024)

Sécurité des transformateurs, bobines d'inductance, blocs
d'alimentation et des combinaisons de ces éléments -
Partie 2-23: Règles particulières et essais pour les
transformateurs et les blocs d'alimentation pour chantiers
(IEC 61558-2-23:2024)

Sicherheit von Transformatoren, Drosseln, Netzgeräten und
entsprechenden Kombinationen - Teil 2-23: Besondere
Anforderungen und Prüfungen für Transformatoren und
Netzgeräte für Baustellen
(IEC 61558-2-23:2024)

This European Standard was approved by CENELEC on 2024-10-16. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

The text of document 96/590/FDIS, future edition 3 of IEC 61558-2-23, prepared by TC 96 "Transformers, reactors, power supply units, and combinations thereof" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 61558-2-23:2025.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2026-03-31
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2028-03-31

This document supersedes EN 61558-2-23:2010 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

This document is read in conjunction with EN IEC 61558-1:2019.

Any feedback and questions on this document should be directed to the users' national committee. A complete listing of these bodies can be found on the CENELEC website.

Endorsement notice

The text of the International Standard IEC 61558-2-23:2024 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standard indicated:

IEC 60204-1:2016	NOTE	Approved as EN 60204-1:2018
IEC 60364-7-704:2017	NOTE	Approved as HD 60364-7-704:2018
IEC 61439-4:2023	NOTE	Approved as EN IEC 61439-4:— ¹ (not modified)
IEC 61558 series	NOTE	Approved as EN 61558 series
IEC 61558-2-16:2021	NOTE	Approved as EN IEC 61558-2-16:2025 (not modified)

¹ Under preparation. Stage at the time of publication: FprEN IEC 61439-4:2023.

Annex ZA
(normative)

**Normative references to international publications
with their corresponding European publications**

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

Annex ZA of EN IEC 61558-1:2019 is applicable, except as follows:

Add:

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60068-2-27	2008	Environmental testing - Part 2-27: Tests - Test Ea and guidance: Shock	EN 60068-2-27	2009
IEC 60245-4	2011	Rubber insulated cables - Rated voltages up to and including 450/750 V - Part 4: Cords and flexible cables	-	-
IEC 61558-1	2017	Safety of transformers, reactors, power supply units and combinations thereof - Part 1: General requirements and tests	EN IEC 61558-1	2019

CONTENTS

FOREWORD.....	3
INTRODUCTION.....	5
1 Scope.....	6
2 Normative references	7
3 Terms and definitions	7
4 General requirements	8
5 General notes on tests	8
6 Ratings.....	8
7 Classification.....	9
8 Marking and other information	9
9 Protection against electric shock	11
10 Change of input voltage setting	11
11 Output voltage and output current under load	11
12 No-load output voltage	11
13 Short-circuit voltage.....	13
14 Heating.....	13
15 Short-circuit and overload protection	13
16 Mechanical strength	13
17 Protection against harmful ingress of dust, solid objects and moisture.....	15
18 Insulation resistance, dielectric strength and leakage current	15
19 Construction	15
20 Components	18
21 Internal wiring.....	18
22 Supply connection and other external flexible cable or cords	18
23 Terminals for external conductors.....	18
24 Provisions for protective earthing.....	18
25 Screws and connections	18
26 Creepage distances, clearances and distances through insulation.....	18
27 Resistance to heat, fire and tracking.....	18
28 Resistance to rusting	18
Annexes	20
Annex L (normative) Routine tests (production tests)	21
Bibliography.....	22
Figure 101 – Impact test for horizontal surface	19
Figure 102 – Impact test for vertical surface	19
Table 101 – Symbols indicating the kind of transformer	10
Table 102 – Output voltage ratio for safety isolating transformers	12
Table 103 – Output voltage ratio for isolating transformers	12

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**SAFETY OF TRANSFORMERS, REACTORS,
POWER SUPPLY UNITS AND COMBINATIONS THEREOF –****Part 2-23: Particular requirements and tests for transformers and
power supply units for construction sites**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) IEC draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). IEC takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, IEC had not received notice of (a) patent(s), which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at <https://patents.iec.ch>. IEC shall not be held responsible for identifying any or all such patent rights.

IEC 61558-2-23 has been prepared by IEC technical committee 96: Transformers, reactors, power supply units and combinations thereof. It is an International Standard.

This third edition cancels and replaces the second edition published in 2010. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) adjustment of structure and references in accordance with IEC 61558-1:2017;
- b) new symbol for power supply units with linearly regulated output voltage.

The text of this International Standard is based on the following documents:

Draft	Report on voting
96/590/FDIS	96/596/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

It has the status of a group safety publication in accordance with IEC Guide 104.

This International Standard is to be used in conjunction with IEC 61558-1:2017.

This document supplements or modifies the corresponding clauses in IEC 61558-1:2017, so as to convert that publication into the IEC standard: *Particular requirements and tests for transformers and power supply units for construction sites*.

A list of all parts in the IEC 61558 series published under the general title *Safety of transformers, reactors, power supply units and combinations thereof*, can be found on the IEC website.

Future standards in this series will carry the new general title as cited above. Titles of existing standards in this series will be updated at the time of the next edition.

Where this document states "*addition*", "*modification*" or "*replacement*", the relevant text of IEC 61558-1:2017 is to be adapted accordingly.

In this document, the following print types are used:

- requirements proper: in roman type;
- *test specifications: in italic type*;
- explanatory matter: in smaller roman type.

In the text of this document, the words in **bold** are defined in Clause 3.

Subclauses, notes, figures and tables additional to those in IEC 61558-1:2017 are numbered starting from 101; supplementary annexes are entitled AA, BB, etc.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

INTRODUCTION

IEC/TC 96 has a group safety function in accordance with IEC Guide 104 for transformers other than those intended to supply distribution networks, in particular transformers and power supply units intended to allow the application of protective measures against electric shock as defined by TC 64, which is about electrical installations and protection against electric shock, but in certain cases including the limitation of voltage and horizontal safety function for **SELV**, in accordance with IEC 60364-4-41.

The group safety function (GSF) is used because of responsibility for **safety extra-low voltage (SELV)** in accordance with IEC 61140:2016, 5.2.6 and IEC 60364-4-41:2005, 414.3.1 or control circuits in accordance with IEC 60204-1:2016, 7.2.4.

The group safety function is used for each part of IEC 61558-2 because different standards of the IEC 61558 series can be combined in one construction but in certain cases with no limitation of **rated output** power.

For example an **auto-transformer** in accordance with IEC 61558-2-13 can be designed with a separate **SELV-circuit** in accordance with the particular requirements for IEC 61558-2-6 relating to the general requirements of IEC 61558-1.