



BSI Standards Publication

Non-destructive testing of steel tubes

Part 11: Automated ultrasonic testing of the weld seam of welded steel tubes for the detection of longitudinal and/or transverse imperfections

National foreword

This British Standard is the UK implementation of EN ISO 10893-11:2011+A1:2020. It is identical to ISO 10893-11:2011, incorporating amendment 1:2020. It supersedes BS EN ISO 10893-11:2011, which is withdrawn.

The start and finish of text introduced or altered by amendment is indicated in the text by tags. Tags indicating changes to ISO text carry the number of the ISO amendment. For example, text altered by ISO amendment 1 is indicated by **A1** **A1**.

The UK participation in its preparation was entrusted to Technical Committee ISE/110, Steel Tubes, and Iron and Steel Fittings.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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Amendments/corrigenda issued since publication

Date	Text affected
31 July 2020	Implementation of ISO amendment 1:2020 with CEN endorsement A1:2020

English Version

**Non-destructive testing of steel tubes - Part 11:
Automated ultrasonic testing of the weld seam of welded
steel tubes for the detection of longitudinal and/or
transverse imperfections (ISO 10893-11:2011)**

Essais non destructifs des tubes en acier - Partie
11: Contrôle automatisé par ultrasons du cordon
de soudure des tubes en acier soudés pour la
détection des imperfections longitudinales
et/ou transversales (ISO 10893-11:2011)

Zerstörungsfreie Prüfung von Stahlrohren -
Teil 11: Automatisierte Ultraschallprüfung der
Schweißnaht geschweißter Stahlrohre zum
Nachweis von Unvollkommenheiten in Längs-
und/oder Querrichtung (ISO 10893-11:2011)

This European Standard was approved by CEN on 10 December 2010.

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

This document (EN ISO 10893-11:2011) has been prepared by Technical Committee ISO/TC 17 "Steel" in collaboration with Technical Committee ECIS/TC 110 "Steel tubes, and iron and steel fittings" the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2011, and conflicting national standards shall be withdrawn at the latest by October 2011.

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Endorsement notice

The text of ISO 10893-11:2011 has been approved by CEN as a EN ISO 10893-11:201 without any modification.

Foreword to amendment A1

This document (EN ISO 10893-11:2011/A1:2020) has been prepared by Technical Committee ISO/TC 17 "Steel" in collaboration with Technical Committee CEN/TC 459/SC 10 "Steel tubes, and iron and steel fittings" the secretariat of which is held by UNI.

This Amendment to the European Standard EN ISO 10893-11:2011 shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2021, and conflicting national standards shall be withdrawn at the latest by January 2021.

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Endorsement notice

The text of ISO 10893-11:2011/Amd 1:2020 has been approved by CEN as EN ISO 10893-11:2011/A1:2020 without any modification.

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