BRITISH STANDARD

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BS 7079-E2: 1994

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Preparation of steel substrates before application of paints and related products — Specifications for metallic blast-cleaning abrasives —

Part 2: Chilled-iron grit

The European Standard EN ISO 11124-2:1997 has the status of a British Standard

ICS 25.220.10; 87.020

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Committees responsible for this British Standard

The preparation of this British Standard was entrusted by the Surface Treatments and Coatings Standards Policy Committee (STC/-) to Technical Committee STC/21, upon which the following bodies were represented:

Association of Consulting Engineers
British Chemical Engineering Contractors' Association
British Coatings Federation Ltd.
British Constructional Steelwork Association Ltd.
British Grit Association
British Railways Board
British Steel Industry
Department of Transport
Electricity Association
Institute of Corrosion
National Federation of Painting and Decorating Contractors
Oil and Colour Chemists' Association
Paint Research Association
Royal Society of Chemistry

This British Standard, having been prepared under the direction of the Surface Treatments and Coatings Standards Policy Committee was published under the authority of the Standards Board and comes into effect on 15 March 1994

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The following BSI references relate to the work on this standard:
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National foreword

This British Standard has been prepared by Technical Committee STC/21 and is the English language version of EN ISO 11124-2:1997 *Preparation of steel substrates before application of paints and related products — Specifications for metallic blast-cleaning abrasives — Part 2: Chilled-iron grit*, published by the European Committee for Standardization (CEN). It is identical with ISO 11124-2:1993, published by the International Organization for Standardization (ISO).

International Standard ISO 11124-2 was prepared by Technical Committee ISO/TC 35, Paints and varnishes, Subcommittee SC 12. Preparation of steel substrates before application of paints and related products.

The other parts of BS EN ISO 11124 are:

— *Part 1: General introduction and classification;*

— *Part 3: High-carbon cast-steel shot and grit;*

— *Part 4: Low-carbon cast-steel shot.*

Cross-references

The British Standards which implement international or European publications referred to in this document may be found in the BSI Standards Catalogue under the section entitled "International Standards Correspondence Index", or by using the "Find" facility of the BSI Standards Electronic Catalogue. Attention is drawn to Annex ZA, which gives the European Standards that correspond to the International Standards referred to.

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Summary of pages

This document comprises a front cover, an inside front cover, pages i and ii, the EN ISO title page, pages 2 to 8, an inside back cover and a back cover.

This standard has been updated (see copyright date) and may have had amendments incorporated. This will be indicated in the amendment table on the inside front cover.

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EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

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English version

Preparation of steel substrates before application of paints and related products — Specifications for metallic blast-cleaning abrasives — Part 2: Chilled-iron grit

(ISO 11124-2:1993)

Préparation des subjectiles d'acier avant application de peintures et de produits assimilés — Spécifications pour abrasifs métalliques destinés à la préparation par projection — Partie 2: Grenaille angulaire (ISO 11124-2:1993)

Vorbereitung von Stahloberflächen vor dem Auftragen von Beschichtungsstoffen — Anforderungen an metallische Strahlmittel — Teil 2: Hartguß, kantig (Grit) (ISO 11124-2:1993)

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