BS EN ISO 11148-2:2011

BSI Standards Publication

Hand-held non-electric power tools — Safety requirements

Part 2: Cutting-off and crimping power tools (ISO 11148-2:2011)

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National foreword

This British Standard is the UK implementation of EN ISO 11148-2:2011. It supersedes BS EN 792-2:2000+A1:2008, which will be withdrawn on 30 June 2012.

The UK participation in its preparation was entrusted to Technical Committee MCE/8/-/2, Hand-held, non-electric power tools - Safety.

A list of organizations represented on this committee can be obtained on request to its secretary.

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English Version

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Machines portatives à moteur non électrique - Exigences de sécurité - Partie 2: Machines de découpe et de sertissage (ISO 11148-2:2011)

Handgehaltene nicht elektrisch betriebene Maschinen - Sicherheitsanforderungen - Teil 2: Maschinen zum Abschneiden und Quetschen (ISO 11148-2:2011)

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Foreword

This document (EN ISO 11148-2:2011) has been prepared by Technical Committee ISO/TC 118 "Compressors and pneumatic tools, machines and equipment" in collaboration with Technical Committee CEN/TC 255 “Hand-held, non-electric power tools - Safety” the secretariat of which is held by SIS.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2012, and conflicting national standards shall be withdrawn at the latest by June 2012.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 792-2:2000+A1:2008.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive.

For relationship with EU Directive, see informative Annex ZA, which is an integral part of this document.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

Endorsement notice

The text of ISO 11148-2:2011 has been approved by CEN as a EN ISO 11148-2:2011 without any modification.

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Annex ZA
(informative)
Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC

This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association to provide a means of conforming to Essential Requirements of the New Approach Directive 2006/42/EC on machinery.

Once this standard is cited in the Official Journal of the European Union under that Directive and has been implemented as a national standard in at least one Member State, compliance with the clauses of this standard confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding Essential Requirements of that Directive except ER 1.5.7 and associated EFTA regulations.

WARNING — Other requirements and other EU Directives may be applicable to the product(s) falling within the scope of this standard.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 11148-2 was prepared by Technical Committee ISO/TC 118, *Compressors and pneumatic tools, machines and equipment*, Subcommittee SC 3, *Pneumatic tools and machines*.

ISO 11148 consists of the following parts, under the general title *Hand-held non-electric power tools — Safety requirements*:

— *Part 1: Assembly power tools for non-threaded mechanical fasteners*

— *Part 2: Cutting-off and crimping power tools*

— *Part 3: Drills and tappers*

— *Part 4: Non-rotary percussive power tools*

— *Part 5: Rotary percussive drills*

— *Part 6: Assembly power tools for threaded fasteners*

— *Part 7: Grinders*

— *Part 8: Sanders and polishers*

— *Part 9: Die grinders*

— *Part 10: Compression power tools*

— *Part 11: Nibblers and shears*

— *Part 12: Circular, oscillating and reciprocating saws*

A part 13, dealing with fastener driving tools, is under preparation.

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Introduction

This document is a type-C standard as stated in ISO 12100.

The machinery concerned and the extent to which hazards, hazardous situations and events are covered are defined in the Scope of this part of ISO 11148.

When requirements of this type-C standard are different from those which are stated in type-A or -B standards, the requirements of this type-C standard take precedence over the requirements of other standards for machines that have been designed and built according to the requirements of this type-C standard.

ISO 11148 consists of a number of independent parts for individual types of hand-held non-electric power tools.

Certain parts of ISO 11148 cover hand-held non-electric power tools driven by internal combustion engines powered by gaseous or liquid fuel. In these parts, the safety aspects relating to internal combustion engines are found in a normative annex.

The parts are type-C standards and refer to pertinent standards of type A and B where such standards are applicable.

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INTERNATIONAL STANDARD ISO 11148-2:2011(E)

Hand-held non-electric power tools — Safety requirements —

Part 2:
Cutting-off and crimping power tools

IMPORTANT — The colours represented in the electronic file of this document can be neither viewed on screen nor printed as true representations. For the purposes of colour matching, see ISO 3864-4, which provides colorimetric and photometric properties together with, as a guideline, references from colour order systems.

1 Scope

This part of ISO 11148 specifies safety requirements for hand-held non-electric power tools without rotation (hereinafter “cutting-off and crimping power tools”) intended for cutting off wires, cables, etc., and for crimping, for instance, connectors to cable ends. The cutting-off and crimping power tools can be powered by compressed air, hydraulic fluid or internal combustion engines and are intended to be used by one operator and supported by the operator's hand or hands, with or without a suspension, e.g. a balancer.

NOTE 1 At the time of publication, no cutting-off or crimping power tools driven by internal combustion engines are known. Once these are identified, it is intended to amend this part of ISO 11148 to include such power tools.

This part of ISO 11148 is applicable to:

— crimping tools without a yoke;

— cutters;

— cutting-off tools;

— cutting pliers;

— crimping pliers.

NOTE 2 For examples of cutting-off and crimping power tools, see Annex B.

This part of ISO 11148 is not applicable to special requirements and modifications of cutting-off and crimping power tools for the purpose of mounting them in fixtures, and it is not applicable to “double acting hydraulic rescue tools for fire and rescue service use”.

This part of ISO 11148 deals with all significant hazards, hazardous situations or hazardous events relevant to cutting-off and crimping power tools when they are used as intended and under conditions of misuse which are reasonably foreseeable by the manufacturer, with the exception of the use of cutting-off and crimping power tools in potentially explosive atmospheres.

NOTE 3 EN 13463-1 gives requirements for non-electrical equipment for potentially explosive atmospheres.

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2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3857-3, *Compressors, pneumatic tools and machines — Vocabulary — Part 3: Pneumatic tools and machines*

ISO 5391, *Pneumatic tools and machines — Vocabulary*

ISO 12100:2010, *Safety of machinery — General principles for design — Risk assessment and risk reduction*

ISO 13732-1, *Ergonomics of the thermal environment — Methods for the assessment of human responses to contact with surfaces — Part 1: Hot surfaces*

ISO 13732-3, *Ergonomics of the thermal environment — Methods for the assessment of human responses to contact with surfaces — Part 3: Cold surfaces*

ISO 13851, *Safety of machinery — Two-hand control devices — Functional aspects and design principles*

ISO 15744, *Hand-held non-electric power tools — Noise measurement code — Engineering method (grade 2)*

ISO 17066, *Hydraulic tools — Vocabulary*

ISO 20643, *Mechanical vibration — Hand-held and hand-guided machinery — Principles for evaluation of vibration emission*

EN 12096, *Mechanical vibration — Declaration and verification of vibration emission values*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 3857-3, ISO 5391, ISO 12100 and ISO 17066 (for hydraulic tools) and the following apply.

3.1 General terms and definitions

3.1.1
hand-held power tool
machine operated by one or two hands and driven by rotary or linear motors powered by compressed air, hydraulic fluid, gaseous or liquid fuel, electricity or stored energy (e.g. by a spring) to do mechanical work and so designed that the motor and the mechanism form an assembly that can easily be brought to its place of operation

NOTE Hand-held power tools driven by compressed air or gas are called pneumatic tools (or air tools). Hand-held power tools driven by hydraulic liquid are called hydraulic tools.

3.1.2
inserted tool
tool inserted in the cutting-off or crimping power tool to perform the intended work

3.1.3
service tool
tool for performing maintenance or service on the cutting-off or crimping power tool

3.1.4
control device
device to start and stop the cutting-off or crimping power tool or to change the direction of the rotation or to control the functional characteristics, such as speed and power

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