

Leather — Test for adhesion of finish (ISO 11644:2009)

ICS 59.140.10

National foreword

This British Standard is the UK implementation of EN ISO 11644:2009. It supersedes BS EN ISO 11644:2003 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee TCI/69, Footwear, leather and coated fabrics.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with a British Standard cannot confer immunity from legal obligations.

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English Version

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Cuir - Essai d'adhérence du finissage (ISO 11644:2009)

Leder - Prüfung der Haftfestigkeit von Zurichtungen (ISO 11644:2008)

This European Standard was approved by CEN on 6 May 2009.

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Foreword

This document (EN ISO 11644:2009) has been prepared by Technical Committee CEN/TC 289 "Leather", the secretariat of which is held by UNI, in collaboration with Technical Committee ISO/TC IULTCS "International Union of Leather Technologists and Chemists Societies".

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2009, and conflicting national standards shall be withdrawn at the latest by November 2009.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 11644:2003.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

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ISO 11644/IUF 470 was prepared by the European Committee for Standardization (CEN) Technical Committee CEN/TC 289, *Leather*, in collaboration with the Fastness Tests Commission of the International Union of Leather Technologists and Chemists Societies (IUF Commission, IULTCS), in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement). It is based on IUF 470 published in *J. Soc. Leather Tech. Chem.*, **74**, pp. 155-160, 1990, and was declared an official method of the IULTCS in September 1991.

IULTCS, originally formed in 1897, is a world-wide organization of professional leather societies to further the advancement of leather science and technology. IULTCS has three Commissions, which are responsible for establishing international methods for the sampling and testing of leather. ISO recognizes IULTCS as an international standardizing body for the preparation of test methods for leather.

This second edition cancels and replaces the first edition (ISO 11644:1993), which has been technically revised. This new version is a general update of the procedures, including an alternative adhesive and electronic evaluation of the force.