BRITISH STANDARD

BS EN ISO 14324:2003

Incorporating Corrigendum No. 1

Resistance spot welding — Destructive tests of welds — Method for the fatigue testing of spot welded joints

The European Standard EN ISO 14324:2003 has the status of a British Standard

ICS 25.160.40

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National foreword

This British Standard is the official English language version of EN ISO 14324:2003. It is identical with ISO 14324:2003.

The UK participation in its preparation was entrusted to Technical Committee WEE/2, Welding tests, which has the responsibility to:

— aid enquirers to understand the text;

— present to the responsible international/European committee any enquiries on the interpretation, or proposals for change, and keep the UK interests informed;

— monitor related international and European developments and promulgate them in the UK.

A list of organizations represented on this committee can be obtained on request to its secretary.

Cross-references

The British Standards which implement international or European publications referred to in this document may be found in the *BSI Catalogue* under the section entitled "International Standards Correspondence Index", or by using the "Search" facility of the *BSI Electronic Catalogue* or of British Standards Online.

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Summary of pages

This document comprises a front cover, an inside front cover, the EN ISO title page, the EN ISO foreword page, the ISO title page, pages ii to iv, pages 1 to 10, the Annex ZA page and a back cover.

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Amendments issued since publication

Amd. No.	Date	Comments
14763 Corrigendum No. 1	17 October 2003	Corrected EN ISO foreword page and Incorporation of the Annex ZA page

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EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

EN ISO 14324

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English version

Resistance spot welding - Destructive tests of welds - Method for the fatigue testing of spot welded joints (ISO 14324:2003)

Soudage par résistance - Essais destructifs des soudures - Méthode pour les essais de fatigue sur assemblages soudés par points (ISO 14324:2003)

Widerstandspunktschweißen - Zerstörende Prüfung von Schweißungen - Schwingfestigkeitsprüfung von Punktschweißverbindungen (ISO 14324:2003)

This European Standard was approved by CEN on 5 June 2003.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

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Foreword

This document (EN ISO 14324:2003) has been prepared by Technical Committee ISO/TC 44 "Welding and allied processes" in collaboration with Technical Committee CEN/TC 121 "Welding", the secretariat of which is held by DS.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2004, and conflicting national standards shall be withdrawn at the latest by January 2004.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and the United Kingdom.

Endorsement notice

The text of ISO 14324:2003 has been approved by CEN as EN ISO 14324:2003 without any modifications.

NOTE Normative references to International Standards are listed in Annex ZA (normative).

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INTERNATIONAL STANDARD

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Resistance spot welding — Destructive tests of welds — Method for the fatigue testing of spot welded joints

Soudage par résistance — Essais destructifs des soudures — Méthode pour les essais de fatigue sur assemblages soudés par points

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