

Resistance welding — Procedure for spot welding of uncoated and coated low carbon steels

The European Standard EN ISO 14373:2007 has the status of a British Standard

ICS 25.160.10

National foreword

This British Standard is the UK implementation of EN ISO 14373:2007. It is identical with ISO 14373:2006.

The UK participation in its preparation was entrusted to Technical Committee WEE/29, Resistance welding.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with a British Standard cannot confer immunity from legal obligations.

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English Version

Resistance welding - Procedure for spot welding of uncoated
and coated low carbon steels (ISO 14373:2006)

Soudage par résistance - Mode opératoire pour le soudage
par points des aciers à bas carbone revêtus et non revêtus
(ISO 14373:2006)

Widerstandsschweißen - Verfahren zum Punktschweißen
von niedriglegierten Stählen mit oder ohne metallischem
Überzug (ISO 14373:2006)

This European Standard was approved by CEN on 19 May 2007.

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Foreword

The text of ISO 14373:2006 has been prepared by IIW, International Institute of Welding, and has been taken over as EN ISO 14373:2007 by Technical Committee CEN/TC 121 "Welding" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2007, and conflicting national standards shall be withdrawn at the latest by December 2007.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

Endorsement notice

The text of ISO 14373:2006 has been approved by CEN as a EN ISO 14373:2007 without any modification.

INTERNATIONAL STANDARD

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Resistance welding — Procedure for spot welding of uncoated and coated low carbon steels

*Soudage par résistance — Mode opératoire pour le soudage par points
des aciers à bas carbone revêtus et non revêtus*



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Foreword

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The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 14373 was prepared by the International Institute of Welding, recognized as an international standardizing body in the field of welding in accordance with Council Resolution 42/1999.

Requests for official interpretations of any aspect of this International Standard should be directed to the ISO Central Secretariat, who will forward them to the IIW Secretariat for an official response.