BS EN ISO 22568-1:2019+A1:2025
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BSI Standards Publication

Foot and leg protectors — Requirements and test methods for footwear components

Part 1: Metallic toecaps

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Full document details: BS EN ISO 22568-1:2019+A1:2025

National foreword

This British Standard is the UK implementation of EN ISO 22568-1:2019+A1:2025. It is identical to ISO 22568-1:2019, incorporating amendment 1:2025. It supersedes BS EN ISO 22568-1:2019, which is withdrawn.

The start and finish of text introduced or altered by amendment is indicated in the text by tags. Tags indicating changes to ISO text carry the number of the ISO amendment. For example, text altered by ISO amendment 1 is indicated by A1 A1.

The UK participation in its preparation was entrusted to Technical Committee PH/1, Safety, protective and occupational footwear.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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31 December 2020	Implementation of ISO corrected text November 2020: see ISO foreword for details
31 December 2025	Implementation of ISO amendment 1:2025 with CEN endorsement A1:2025

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NORME EUROPÉENNE

EUROPÄISCHE NORM

EN ISO 22568-1:2019+A1

December 2025

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English Version

Foot and leg protectors - Requirements and test methods for footwear components - Part 1: Metallic toecaps (ISO 22568-1:2019, Corrected version 2020-11)

Protecteurs du pied et de la jambe - Exigences et méthodes d'essais pour les composants de chaussure - Partie 1: Embouts métalliques (ISO 22568-1:2019, Version corrigée 2020-11)

Fuß- und Beinschutz - Anforderungen und Prüfverfahren für Schuhkomponenten - Teil 1: Metallische Zehenkappen (ISO 22568-1:2019, korrigierte Fassung 2020-11)

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This European Standard was corrected and reissued by the CEN-CENELEC Management Centre on 09 December 2020.

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European foreword

This document (EN ISO 22568-1:2019) has been prepared by Technical Committee ISO/TC 94 "Personal safety -- Personal protective equipment" in collaboration with Technical Committee CEN/TC 161 “Foot and leg protectors” the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2019, and conflicting national standards shall be withdrawn at the latest by October 2019.

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Endorsement notice

The text of ISO 22568-1:2019, Corrected version 2020-11 has been approved by CEN as EN ISO 22568-1:2019 without any modification.

European foreword to Amendment 1

This document (EN ISO 22568-1:2019/A1:2025) has been prepared by Technical Committee ISO/TC 94 "Personal safety -- Personal protective equipment" in collaboration with Technical Committee CEN/TC 161 “Foot and leg protectors” the secretariat of which is held by BSI.

This Amendment to the European Standard EN ISO 22568-1:2019 shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2026, and conflicting national standards shall be withdrawn at the latest by June 2026.

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Endorsement notice

The text of ISO 22568-1:2019/Amd 1:2025 has been approved by CEN as EN ISO 22568-1:2019/A1:2025 without any modification.

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Foreword

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This document was prepared by Technical Committee ISO/TC 94, *Personal safety — Personal protective equipment*, Subcommittee SC 3, *Foot protection*.

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This corrected version of ISO 22568:2019 incorporates the following correction:

— In 5.3.2, the last three paragraphs have been added.

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Introduction

ISO 20345, ISO 20346 and ISO 20347[2] are related to safety, protective and occupational footwear which define the performance and required properties of the footwear. On introducing these standards all national standards relating to safety toecaps were withdrawn leaving the manufacturers of these items with no means of demonstrating the performance of their products. This document has been prepared to allow manufacturers to demonstrate the performance level of the toecaps before being inserted into the footwear.

Metallic toecaps complying with the requirements of this document are suitable components of “PPE footwear”.

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