



BSI Standards Publication

Foot and leg protectors — Requirements and test methods for footwear components

Part 2: Non-metallic toecaps

National foreword

This British Standard is the UK implementation of EN ISO 22568-2:2019+A1:2025. It is identical to ISO 22568-2:2019, incorporating amendment 1:2025. It supersedes BS EN ISO 22568-2:2019, which is withdrawn.

The start and finish of text introduced or altered by amendment is indicated in the text by tags. Tags indicating changes to ISO text carry the number of the ISO amendment. For example, text altered by ISO amendment 1 is indicated by A1 A1.

The UK participation in its preparation was entrusted to Technical Committee PH/1, Safety, protective and occupational footwear.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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Published by BSI Standards Limited 2025

ISBN 978 0 539 33594 1

ICS 13.340.50

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This British Standard was published under the authority of the Standards Policy and Strategy Committee on 31 May 2019.

Amendments/corrigenda issued since publication

Date	Text affected
31 December 2025	Implementation of ISO amendment 1:2025 with CEN endorsement A1:2025

English Version

Foot and leg protectors - Requirements and test methods
for footwear component - Part 2: Non-metallic toecaps
(ISO 22568-2:2019)

Protecteurs du pied et de la jambe - Exigences et
méthodes d'essais pour les composants de chaussure -
Partie 2: Embouts non métalliques (ISO 22568-2:2019)

Fuß- und Beinschutz - Anforderungen und
Prüfverfahren für Schuhkomponenten - Teil 2:
Nichtmetallische Zehenkappen (ISO 22568-2:2019)

This European Standard was approved by CEN on 25 February 2019.

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European foreword

This document (EN ISO 22568-2:2019) has been prepared by Technical Committee ISO/TC 94 "Personal safety -- Personal protective equipment" in collaboration with Technical Committee CEN/TC 161 "Foot and leg protectors" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2019, and conflicting national standards shall be withdrawn at the latest by October 2019.

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Endorsement notice

The text of ISO 22568-2:2019 has been approved by CEN as EN ISO 22568-2:2019 without any modification.

European foreword to Amendment 1

This document (EN ISO 22568-2:2019/A1:2025) has been prepared by Technical Committee ISO/TC 94 "Personal safety -- Personal protective equipment" in collaboration with Technical Committee CEN/TC 161 "Foot and leg protectors" the secretariat of which is held by BSI.

This Amendment to the European Standard EN ISO 22568-2:2019 shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2026, and conflicting national standards shall be withdrawn at the latest by June 2026.

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Endorsement notice

The text of ISO 22568-2:2019/Amd 1:2025 has been approved by CEN as EN ISO 22568-2:2019/A1:2025 without any modification.

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Foreword

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This document was prepared by Technical Committee ISO/TC 94, *Personal safety — Personal protective equipment*, Subcommittee SC 3, *Foot protection*.

A list of all parts in the ISO 22568 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

ISO 20345, ISO 20346 and ISO 20347^[2] are related to safety, protective and occupational footwear which define the performance and required properties of the footwear. On introducing these standards all national standards relating to safety toecaps were withdrawn leaving the manufacturers of these items with no means of demonstrating the performance of their products. This document has been prepared to allow manufacturers to demonstrate the performance level of the toecaps before being inserted into the footwear.

Non-metallic toecaps complying with the requirements of this document are suitable components of “PPE footwear”.

