

Paints and varnishes — Pull-off test for adhesion

The European Standard EN ISO 4624:2003 has the status of a
British Standard

ICS 87.040

National foreword

This British Standard is the official English language version of EN ISO 4624:2003. It is identical with ISO 4624:2002. It supersedes BS EN 24624:1993 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee STI/10, Test methods for paints, which has the responsibility to:

- aid enquirers to understand the text;
- present to the responsible international/European committee any enquiries on the interpretation, or proposals for change, and keep the UK interests informed;
- monitor related international and European developments and promulgate them in the UK.

A list of organizations represented on this committee can be obtained on request to its secretary.

Cross-references

The British Standards which implement international or European publications referred to in this document may be found in the *BSI Catalogue* under the section entitled “International Standards Correspondence Index”, or by using the “Search” facility of the *BSI Electronic Catalogue* or of British Standards Online.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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Summary of pages

This document comprises a front cover, an inside front cover, the EN ISO title page, the EN ISO foreword page, the ISO title page, pages ii to v, a blank page, pages 1 to 11, the Annex ZA page, an inside back cover and a back cover.

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English version

**Paints and varnishes - Pull-off test for adhesion (ISO
4624:2002)**

Peintures et vernis - Essai de traction (ISO 4624:2002)

Beschichtungsstoffe - Abreißversuch zur Bestimmung der
haftfestigkeit (ISO 4624:2002)

This European Standard was approved by CEN on 17 March 2003.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
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Foreword

The text of ISO 4624:2002 has been prepared by Technical Committee ISO/TC 35 "Paints and varnishes" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 4624:2003 by Technical Committee CEN/TC 139 "Paints and varnishes", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2003, and conflicting national standards shall be withdrawn at the latest by November 2003.

This document supersedes EN 24624:1992.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and the United Kingdom.

Endorsement notice

The text of ISO 4624:2002 has been approved by CEN as EN ISO 4624:2003 without any modifications.

NOTE Normative references to International Standards are listed in annex ZA (normative).

INTERNATIONAL STANDARD

ISO
4624

Second edition
2002-02-01

Paints and varnishes — Pull-off test for adhesion

Peintures et vernis — Essai de traction



Reference number
ISO 4624:2002(E)

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

International Standard ISO 4624 was prepared by Technical Committee ISO/TC 35, *Paints and varnishes*, Subcommittee SC 9, *General test methods for paints and varnishes*.

This second edition cancels and replaces the first edition (ISO 4624:1978), clause 6 and subclauses 5.1, 5.2, 5.4 and 8.2 of which have been technically revised.

Annex A forms a normative part of this International Standard.