

Geometrical Product Specifications (GPS) — Surface texture: Profile method; Measurement standards —

Part 2: Software measurement standards

ICS 17.040.30

National foreword

This British Standard is the UK implementation of EN ISO 5436-2:2001. It is identical to ISO 5436-2:2001, incorporating corrigenda December 2006 and May 2008.

The start and finish of text introduced or altered by corrigendum is indicated in the text by tags. Text altered by ISO corrigendum December 2006 is indicated in the text by AC1 AC1; text altered by ISO corrigendum May 2008 is indicated in the text by AC2 AC2.

The UK participation in its preparation was entrusted by Technical Committee TDW/4, Engineering drawing, Metrology, Precision measurement, to Subcommittee TDW/4/-/1, General drawing principles.

A list of organizations represented on this subcommittee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 12 March 2002

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English version

Geometrical Product Specifications (GPS) - Surface texture:
Profile method; Measurement standards - Part 2: Software
measurement standards (ISO 5436-2:2001)

Spécification géométrique des produits (GPS) - Etat de
surface: Méthode du profil; Etalons - Partie 2: Etalons
logiciels (ISO 5436-2:2001)

Geometrische Produktspezifikation (GPS) -
Oberflächenbeschaffenheit: Tastschnittverfahren; Normale
- Teil 2: Software-Normale (ISO 5436-2:2001)

This European Standard was approved by CEN on 15 December 2001.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.



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Foreword

The text of the International Standard ISO 5436-2:2001 has been prepared by Technical Committee ISO/TC 213 "Dimensional and geometrical product specifications and verification" in collaboration with Technical Committee CEN/TC 290 "Dimensional and geometrical product specification and verification", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2002, and conflicting national standards shall be withdrawn at the latest by June 2002.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

NOTE FROM CMC: The foreword is susceptible to be amended on reception of the German language version. The confirmed or amended foreword, and when appropriate, the normative annex ZA for the references to international publications with their relevant European publications will be circulated with the German version.

Endorsement notice

The text of the International Standard ISO 5436-2:2001 was approved by CEN as a European Standard without any modification.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this part of ISO 5436 may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 5436-2 was prepared by Technical Committee ISO/TC 213, *Dimensional and geometrical product specifications and verification*.

This first edition, together with ISO 5436-1, replaces ISO 5436:1985, which has been technically revised.

ISO 5436 consists of the following parts, under the general title *Geometrical Product Specifications (GPS) — Surface texture: Profile method; Measurement standards*:

- *Part 1: Material measures*
- *Part 2: Software measurement standards*

Annexes A and B of this part of ISO 5436 are for information only.

Introduction

This part of ISO 5436 is a geometrical product specification (GPS) standard and is to be regarded as a general GPS standard (see ISO/TR 14638). It influences link 6 of the chain of standards on roughness, waviness and primary profile.

For more detailed information on the relationship of this part of ISO 5436 to other standards and the GPS matrix model, see annex B.

This part of ISO 5436, together with ISO 5436-1, introduces two new measurement standards: Type E, for calibrating the profile co-ordinate system, and Type F, for calibrating software. This part of ISO 5436 is concerned with software measurement standards.

