BS EN ISO 8676:2011

BSI Standards Publication

Hexagon head screws with metric fine pitch thread — Product grades A and B

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National foreword

This British Standard is the UK implementation of EN ISO 8676:2011. It supersedes BS EN ISO 8676:2001 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee FME/9/3, Fasteners - Product Standards.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 30 April 2011.

Amendments issued since publication

Date	Text affected

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EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

EN ISO 8676

April 2011

ICS 21.060.10

Supersedes EN ISO 8676:2000

English Version

Hexagon head screws with metric fine pitch thread - Product grades A and B (ISO 8676:2011)

Vis à tête hexagonale à filetage métrique à pas fin entièrement filetées - Grades A et B (ISO 8676:2011)

Sechskantschrauben mit Gewinde bis Kopf und metrischen Feingewinde - Produktklassen A und B (ISO 8676:2011)

This European Standard was approved by CEN on 31 January 2011.

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Foreword

This document (EN ISO 8676:2011) has been prepared by Technical Committee ISO/TC 2 "Fasteners" in collaboration with Technical Committee CEN/TC 185 “Fasteners” the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2011, and conflicting national standards shall be withdrawn at the latest by October 2011.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 8676:2000.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

Endorsement notice

The text of ISO 8676:2011 has been approved by CEN as a EN ISO 8676:2011 without any modification.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

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ISO 8676 was prepared by Technical Committee ISO/TC 2, *Fasteners*, Subcommittee SC 10, *Product standards for fasteners*.

This third edition cancels and replaces the second edition (ISO 8676:1999), of which it constitutes a minor revision.

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Introduction

This International Standard belongs to a complete group of product standards developed by ISO on external hexagon drive fasteners. It comprises the following:

a) hexagon head bolts (ISO 4014, ISO 4015, ISO 4016 and ISO 8765);

b) hexagon head screws (ISO 4017, ISO 4018 and ISO 8676);

c) hexagon nuts (ISO 4032, ISO 4033, ISO 4034, ISO 4035, ISO 4036, ISO 7040, ISO 7041, ISO 7042, ISO 7719, ISO 7720, ISO 8673, ISO 8674, ISO 8675, ISO 10511, ISO 10512 and ISO 10513);

d) hexagon bolts with flange (ISO 4162, ISO 15071 and ISO 15072);

e) hexagon nuts with flange (ISO 4161, ISO 7043, ISO 7044, ISO 10663, ISO 12125, ISO 12126 and ISO 21670).

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