

Quality systems —

**Model for quality assurance in design,
development, production, installation
and servicing —**

Formerly BS 5750-1

The European Standard EN ISO 9001:1994 has the status of a
British Standard

ICS 03.120.10

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This British Standard, having been prepared under the direction of the Quality, Management and Statistics Standards Policy Committee, was published under the authority of the Standards Board and comes into effect on 1 July 1994

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The following BSI references relate to the work on this standard:
Committee reference QMS/22
Draft for comment 93/408101 DC

ISBN 0 580 23439 8

Amendments issued since publication

Amd. No.	Date	Comments

Contents

	Page
Committees responsible	Inside front cover
National foreword	ii
Foreword	2
Introduction	3
1 Scope	3
2 Normative reference	3
3 Definitions	3
4 Quality system requirements	4
4.1 Management responsibility	4
4.2 Quality system	4
4.3 Contract review	5
4.4 Design control	5
4.5 Document and data control	6
4.6 Purchasing	6
4.7 Control of customer-supplied product	7
4.8 Product identification and traceability	7
4.9 Process control	7
4.10 Inspection and testing	8
4.11 Control of inspection, measuring and test equipment	8
4.12 Inspection and test status	9
4.13 Control of nonconforming product	9
4.14 Corrective and preventive action	10
4.15 Handling, storage, packaging, preservation and delivery	10
4.16 Control of quality records	10
4.17 Internal quality audits	10
4.18 Training	11
4.19 Servicing	11
4.20 Statistical techniques	11
Annex A (informative) Bibliography	12
List of references	Inside back cover

National foreword

BS EN ISO 9001 has been prepared under the direction of the Quality, Management and Statistics Standards Policy Committee. It has been developed in the interests of international harmonization and international trade and is identical with ISO 9001:1994 *Quality systems — Model for quality assurance in design, development, production, installation and servicing*, published by the International Organization for Standardization (ISO). It supersedes BS 5750-1:1987 which is withdrawn.

The requirements of this standard are very similar to those of BS 5750-1:1987 (which was identical with ISO 9001:1987). In the light of user experiences with BS 5750-1:1987 in the UK and ISO 9001:1987 internationally, this standard includes a small number of additional quality system sub-elements in comparison to the 1987 version, and also other elements have been enhanced. During the revision process, account was taken of the Vision 2000¹⁾ strategy for the longer term development of the ISO 9000 family of quality standards which was adopted by ISO Technical Committee ISO/TC 176, Quality management and quality assurance, in 1990.

It should be noted that guidance on the implementation of quality systems is given in BS 5750-4:1990²⁾.

In 1994 the European Committee for Standardization (CEN) accepted ISO 9001:1994 as European Standard EN ISO 9001.

Cross-references

International standard Normative reference	Corresponding British Standard
ISO 8402:1994	BS 4778 <i>Quality Vocabulary</i> Part 1:1987 <i>International terms</i> (Identical) ³⁾
Informative references	
ISO 9000-1:1994	BS EN ISO 9000-1 <i>Quality management and quality assurance standards</i> Part 1:1994 <i>Guidelines for selection and use</i> (Identical)
ISO 9000-3:1991	BS 5750 <i>Quality systems</i> Part 13:1991 <i>Guide to the application of BS 5750-1 to the development, supply and maintenance of software</i> (Identical)
ISO 9002:1994	BS EN ISO 9002:1994 <i>Quality systems — Specification for production, installation and servicing</i> (Identical)
ISO 9003:1994	BS EN ISO 9003:1994 <i>Quality systems — Specification for final inspection and test</i> (Identical)

¹⁾ Available from BSI as PD 6538:1993 *Vision 2000. A strategy for international standards' implementation in the quality arena during the 1990s*.

²⁾ BS 5750 *Quality systems* Part 4:1990 *Guide to the use of BS 5750-1 "Specification for design/development, production, installation and servicing", Part 2 "Specification for production and installation", and Part 3 "Specification for final inspection and test"*. This British Standard is currently being revised to reflect the changes brought about by the adoption of the 1994 revisions of the ISO 9000 series of standards. There is no ISO equivalent to this guide.

³⁾ BS 4778-1 is identical with ISO 8402:1986. ISO 8402:1994 is under consideration for implementation as a revision to BS 4778-1.

ISO 9004-1:1994 ⁴⁾	BS EN ISO 9004-1 <i>Quality management and quality system elements</i> Part 1:1994 <i>Guidelines</i> (Identical)
ISO 10011-1:1991	BS 7229 <i>Quality systems auditing</i> Part 1:1991 <i>Auditing</i> (Identical)
ISO 10011-2:1991	Part 2:1991 <i>Qualification criteria for auditors</i> (Identical)
ISO 10011-3:1991	Part 3:1991 <i>Management of audit programmes</i> (Identical)
ISO 10012-1:1992	BS 5781 <i>Quality assurance requirements for measuring equipment</i> Part 1:1992 <i>Metrological confirmation system for measuring equipment</i> (Identical)

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Summary of pages

This document comprises a front cover, an inside front cover, pages i to iv, the EN title page, pages 2 to 12, an inside back cover and a back cover.

This standard has been updated (see copyright date) and may have had amendments incorporated. This will be indicated in the amendment table on the inside front cover.

⁴⁾ This standard is not referred to in ISO 9001:1994, but is included here for completeness.

