

Soft soldering fluxes — Test methods —

Part 10: Flux efficacy test, solder spread method

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British Standard

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The UK participation in its preparation was entrusted by Technical Committee NFE/27, Tin and tin alloys, to Subcommittee NFE/27/4, Solders and soldering fluxes, which has the responsibility to:

- aid enquirers to understand the text;
- present to the responsible international/European committee any enquiries on the interpretation, or proposals for change, and keep the UK interests informed;
- monitor related international and European developments and promulgate them in the UK.

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Attention is drawn to the fact that CEN and CENELEC Standards normally include an annex which lists normative references to international publications with their corresponding European publications. The British Standards which implement these international or European publications may be found in the BSI Standards Catalogue under the section entitled “International Standards Correspondence Index”, or by using the “Find” facility of the BSI Standards Electronic Catalogue.

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Summary of pages

This document comprises a front cover, an inside front cover, the EN ISO title page, the EN ISO foreword page, the ISO title page, pages ii and iii, a blank page, pages 1 to 9, the annex ZA page, an inside back cover and a back cover.

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English version

Soft soldering fluxes - Test methods - Part 10: Flux efficacy test,
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Flux de brasage tendre - Méthodes d'essai - Partie 10:
Essais d'efficacité du flux, méthode d'étalement (ISO 9455-
10:1998)

Flußmittel zum Weichlöten - Prüfverfahren - Teil 10:
Bestimmung der Wirksamkeit des Flußmittels,
Ausbreitungsprüfung (ISO 9455-10:1998)

This European Standard was approved by CEN on 10 March 2000.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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Central Secretariat: rue de Stassart, 36 B-1050 Brussels

Foreword

The text of the International Standard from Technical Committee ISO/TC 44 "Welding and allied processes" of the International Organization for Standardization (ISO) has been taken over as an European Standard by Technical Committee CEN/TC 121 "Welding", the secretariat of which is held by DS.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2000, and conflicting national standards shall be withdrawn at the latest by October 2000.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

Endorsement notice

The text of the International Standard ISO 9454-10:1998 has been approved by CEN as a European Standard without any modification.

NOTE: Normative references to International Standards are listed in annex ZA (normative).

INTERNATIONAL STANDARD

EN ISO 9455-10:2000

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Soft soldering fluxes — Test methods —

Part 10:

Flux efficacy tests, solder spread method

Flux de brasage tendre — Méthodes d'essai —

Partie 10: Essais d'efficacité du flux, méthode d'étalement



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