BS EN ISO 9692-2:2024

BSI Standards Publication

Welding and allied processes — Joint preparation

Part 2: Submerged arc welding of steels

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National foreword

This British Standard is the UK implementation of EN ISO 9692-2:2024. It is identical to ISO 9692-2:2024. It supersedes BS EN ISO 9692-2:1998, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee WEE/1, Definitions and symbols for welding.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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Soudage et techniques connexes - Préparation de joints - Partie 2: Soudage à l'arc sous flux en poudre des aciers (ISO 9692-2:2024)

Schweißen und verwandte Verfahren - Schweißnahtvorbereitung - Teil 2: Unterpulverschweißen von Stahl (ISO 9692-2:2024)

This European Standard was approved by CEN on 7 January 2024.

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European foreword

This document (EN ISO 9692-2:2024) has been prepared by Technical Committee ISO/TC 44 "Welding and allied processes" in collaboration with Technical Committee CEN/TC 121 “Welding and allied processes” the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2024, and conflicting national standards shall be withdrawn at the latest by September 2024.

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The text of ISO 9692-2:2024 has been approved by CEN as EN ISO 9692-2:2024 without any modification.

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Foreword

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This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 7, *Representation and terms*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 121, *Welding and allied processes*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 9692-2:1998), of which it constitutes a minor revision. The changes are as follows:

— Clause 1, fourth paragraph revised and moved to the Introduction;

— ISO 2553, ISO 6947 and ISO 9692-1 moved from Clause 2 to the Bibliography;

— alignment in Clause 5 of the note explaining the reference numbers in Tables 1 and 2 with the corresponding text in ISO 9692-3;

— modification of the reference numbers in Tables 1 and 2 in accordance with the latest version of ISO 2553 and reordering of the lines of the tables in ascending order of the new reference numbers.

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