

Tool holders with cylindrical shank —

Part 1: Cylindrical shank, location bore — Technical delivery conditions

ICS 25.060.20

National foreword

This British Standard reproduces verbatim ISO 10889-1:2004 and implements it as the UK national standard. It supersedes BS ISO 10889-1:1997 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee MTE/1, Machine tools, which has the responsibility to:

- aid enquirers to understand the text;
- present to the responsible international/European committee any enquiries on the interpretation, or proposals for change, and keep the UK interests informed;
- monitor related international and European developments and promulgate them in the UK.

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Cross-references

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Summary of pages

This document comprises a front cover, an inside front cover, the ISO title page, pages ii and iii, a blank page, pages 1 to 8, an inside back cover and a back cover.

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INTERNATIONAL STANDARD

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Tool holders with cylindrical shank —

Part 1:

Cylindrical shank, location bore — Technical delivery conditions

Porte-outil à queue cylindrique —

Partie 1: Queue cylindrique, alésage de réception — Conditions techniques de livraison



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Foreword

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ISO 10889-1 was prepared by Technical Committee ISO/TC 29, *Small tools*.

This second edition cancels and replaces the first edition (ISO 10889-1:1997), Table 2 of which has been technically revised.

ISO 10889 consists of the following parts, under the general title *Tool holders with cylindrical shank*:

- *Part 1: Cylindrical shank, location bore — Technical delivery conditions*
- *Part 2: Type A, shanks for tool holders of special designs*
- *Part 3: Type B with rectangular radial seat*
- *Part 4: Type C with rectangular axial seat*
- *Part 5: Type D with more than one rectangular seat*
- *Part 6: Type E with cylindrical seat*
- *Part 7: Type F with taper seat*
- *Part 8: Type Z, accessories*