



BSI Standards Publication

Investment castings (steel, nickel alloys and cobalt alloys) — General technical requirements

National foreword

This British Standard is the UK implementation of ISO 16468:2025. It supersedes BS ISO 16468:2015, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee ISE/111, Steel Castings and Forgings.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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**Investment castings (steel, nickel
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technical requirements**

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de cobalt) — Exigences techniques générales*

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Contents

Page

Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Materials and manufacture	2
4.1 Melting process	2
4.2 Remelting process	2
5 Inspection and testing	2
5.1 General requirements	2
5.2 Sampling	2
6 Retests	7
7 Cleaning and dressing	8
8 Quality	8
9 Production welds	8
10 Supplementary requirements	8
10.1 General	8
10.2 Agreed manufacturing procedure	8
10.3 Magnetic particle inspection	8
10.4 Radiographic inspection	8
10.5 Liquid penetrant inspection	8
10.6 Ultrasonic inspection	9
10.7 Inspection of weld preparation	9
10.8 Prior agreement relating to major finishing welds	9
10.9 Impact test at low temperatures	9
10.10 Hardness test	9
10.10.1 Brinell	9
10.10.2 Rockwell	9
10.10.3 Vickers	9
10.11 Specified ferrite range in austenitic and austenitic ferritic stainless steels	9
10.12 Unspecified elements	9
10.13 Test material removed from castings	10
10.14 Tensile test blocks and specimen locations for castings	10
10.15 Weld maps (sketches)	10
10.16 Chemical analysis — Testing frequency	10
10.17 Tensile test — Testing frequency	10
10.18 Inspection documents	10
10.19 Marking	10
10.20 Decarburization	10
10.21 Metallurgical cleanliness	10
Bibliography	11

Foreword

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This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 11, *Steel castings*.

This third edition cancels and replaces the second edition (ISO 16468:2015), which has been technically revised.

The main changes are as follows:

- former subclauses 5.2.1 to 5.2.4 have been relabelled a to d, with revised wording to c.

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