

BS ISO 18666:2015



BSI Standards Publication

Traditional Chinese medicine — General requirements of moxibustion devices

bsi.

...making excellence a habit.
AVA Documents™
Document Sharing Hub

National foreword

This British Standard is the UK implementation of ISO 18666:2015.

The UK participation in its preparation was entrusted to Technical Committee CH/100, Healthcare and medical equipment (European and International).

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

© The British Standards Institution 2015.

Published by BSI Standards Limited 2015

ISBN 978 0 580 82632 0

ICS 11.040.99

Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 30 November 2015.

Amendments/corrigenda issued since publication

Date	Text affected
------	---------------

INTERNATIONAL STANDARD

BS ISO 18666:2015

ISO
18666

First edition
2015-11-01

Traditional Chinese medicine — General requirements of moxibustion devices

*Médecine traditionnelle chinoise — Exigences générales concernant
les dispositifs de moxibustion*



Reference number
ISO 18666:2015(E)
Documents
Document Sharing Hub
© ISO 2015



COPYRIGHT PROTECTED DOCUMENT

© ISO 2015, Published in Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
www.iso.org

Contents

Page

Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Configuration	2
4.1 Structure	2
4.1.1 Size and shape	2
4.1.2 Visual inspection	2
4.2 Expression of dimensions	2
5 Materials	3
5.1 General	3
5.2 Body of moxibustion devices	3
5.3 Moxibustion materials	3
5.3.1 Moxa floss	3
5.3.2 Moxa sticks	3
6 Moxibustion temperature	4
6.1 General	4
6.2 Moxibustion with tube	4
6.3 Moxibustion devices other than moxibustion with tube	4
6.4 Moxibustion devices for repeated use	4
7 Safety requirements	4
7.1 General	4
7.2 Environmental protection	4
8 Packaging	4
8.1 Primary packaging	4
8.2 Secondary packaging	5
9 Labelling	5
9.1 Primary label	5
9.2 Secondary label	5
10 Transport and storage	5
11 Instructions for use (to be provided by the manufacturer)	6
Annex A (informative) Test methods to determine the moxibustion temperature	7
Annex B (informative) Method of artificial drying of mugwort leaves by heat	10
Bibliography	11

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 249, *Traditional Chinese medicine*.

Introduction

This International Standard specifies the general requirements for safety and quality of moxibustion devices, including the moxibustion materials used in such devices. The safety and quality of both moxibustion devices and materials are closely related to moxibustion safety and quality.

There is a wide variety of moxibustion devices and materials currently available commercially, but there are no standards guiding their manufacture and finishing. Increased interest and use of moxibustion, as well as growing patients' expectations and concerns regarding moxibustion safety and quality, have given rise to the need to improve safety and quality of moxibustion through implementation of an International Standard.

The primary aim of this International Standard is to ensure the safety and quality of moxibustion devices and materials.

[Annex A](#) gives guidance on the methods that can be used to determine the moxibustion temperature at the human body surface during treatment using the moxibustion device.

[Annex B](#) gives guidance on the method of artificial drying of mugwort leaves by heat.