BRITISH STANDARD

BS ISO 3089:2005

Machine tools — Test conditions for self-centring, manually-operated chucks with one-piece jaws

ICS 25.060.20

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British Standards

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National foreword

This British Standard reproduces verbatim ISO 3089:2005 and implements it as the UK national standard. It supersedes BS 1983-2:1994 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee MTE/1, Machine tools, which has the responsibility to:

— aid enquirers to understand the text;

— present to the responsible international/European committee any enquiries on the interpretation, or proposals for change, and keep UK interests informed;

— monitor related international and European developments and promulgate them in the UK.

A list of organizations represented on this committee can be obtained on request to its secretary.

Cross-references

The British Standards which implement international publications referred to in this document may be found in the *BSI Catalogue* under the section entitled "International Standards Correspondence Index", or by using the "Search" facility of the *BSI Electronic Catalogue* or of British Standards Online.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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Summary of pages

This document comprises a front cover, an inside front cover, the ISO title page, pages ii to iv, pages 1 to 12, an inside back cover and a back cover.

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INTERNATIONAL STANDARD

ISO 3089

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Machine tools — Test conditions for self-centring, manually-operated chucks with one-piece jaws

Machines-outils — Conditions d'essai pour mandrins à serrage concentrique et à commande manuelle avec mors monobloc

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Contents

Page

Foreword iv
1 Scope 1
2 Normative references 1
3 Preliminary remarks 1
4 Accuracy classes 1
5 Geometric tests 1
5.1 Master pinion 1
5.2 Input torque 1
5.3 Test mandrels 2
5.4 Test rings 2
5.4.1 General 2
5.4.2 Accuracy of the test rings for external jaws 2
5.4.3 Accuracy of the test rings for internal jaws 2
5.5 Spindle or face plate accuracy 2
5.6 Chuck accuracy 5
Bibliography 12

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 3089 was prepared by Technical Committee ISO/TC 39, *Machine tools*, Subcommittee SC 8, *Work holding spindles and chucks*.

This third edition cancels and replaces the second edition (ISO 3089:1991), which has been technically revised. In particular, the tables and figures have been modified.

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