

Hydraulic fluid power — Mounting dimensions for single rod cylinders, 16 MPa (160 bar) series —

Part 2: Compact series

ICS 23.100.20

National foreword

This British Standard is the UK implementation of ISO 6020-2:2006 incorporating corrigendum October 2008. It supersedes BS ISO 6020-2:1991, BS ISO 8131:1992 and BS ISO 8138:1998 which are withdrawn.

The UK participation in its preparation was entrusted by Technical Committee MCE/18, Fluid power systems and components, to Subcommittee MCE/18/-/3, Cylinders.

A list of organizations represented on this subcommittee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with a British Standard cannot confer immunity from legal obligations.

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Hydraulic fluid power — Mounting dimensions for single rod cylinders, 16 MPa (160 bar) series —

Part 2: Compact series

*Transmissions hydrauliques — Dimensions d'interchangeabilité des
vérins 16 MPa (160 bar) à simple tige —*

Partie 2: Série compacte



Reference number
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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 6020-2 was prepared by Technical Committee ISO/TC 131, *Fluid power systems*, Subcommittee SC 3, *Cylinders*.

This third edition of ISO 6020-2 cancels and replaces the second edition of ISO 6020-2 (ISO 6020-2:1991), ISO 8138 (ISO 8138:1998) and ISO 8131 (ISO 8131:1992), of which it constitutes a technical revision.

ISO 6020 consists of the following parts, under the general title *Hydraulic fluid power — Mounting dimensions for single rod cylinders, 16 MPa (160 bar) series*:

- *Part 1: Medium series*
- *Part 2: Compact series*
- *Part 3: Compact series with bores from 250 mm to 500 mm*

Introduction

In hydraulic fluid power systems, power is transmitted and controlled through a liquid under pressure within an enclosed circuit.

One component of such systems is the cylinder. This is a device that converts power into linear mechanical force and motion. It consists of a moveable element, i.e. a piston and piston rod, operating within a cylindrical bore.

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Hydraulic fluid power — Mounting dimensions for single rod cylinders, 16 MPa (160 bar) series —

Part 2: Compact series

1 Scope

This part of ISO 6020 establishes metric mounting dimensions for compact series cylinders, 16 MPa [160 bar ¹⁾], as required for interchangeability of commonly-used hydraulic cylinders.

NOTE 1 This part of ISO 6020 allows manufacturers of hydraulic equipment flexibility in the design of metric cylinders and does not restrict technical development; however, it does provide basic guidelines.

NOTE 2 The compact series dimensions are most applicable to square head cylinders.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1179-1 ²⁾, *Connections for general use and fluid power — Ports and stud ends with ISO 228-1 threads with elastomeric or metal-to-metal sealing — Part 1: Threaded ports*

ISO 3320, *Fluid power systems and components — Cylinder bores and piston rod diameters — Metric series*

ISO 4395, *Fluid power systems and components — Cylinders — Piston rod thread dimensions and types*

ISO 5598 ³⁾, *Fluid power systems and components — Vocabulary*

ISO 6099, *Fluid power systems and components — Cylinders — Identification code for mounting dimensions and mounting types*

ISO 6149-1, *Connections for fluid power and general use — Ports and stud ends with ISO 261 threads and O-ring sealing — Part 1: Ports with O-ring seal in truncated housing*

ISO 6162-1, *Hydraulic fluid power — Flange connectors with split or one-piece flange clamps and metric or inch screws — Part 1: Flange connectors for use at pressures of 3,5 MPa (35 bar) to 35 MPa (350 bar), DN 13 to DN 127*

1) 1 bar = 0,1 MPa = 10⁵ Pa; 1 MPa = 1 N/mm².

2) To be published. (Revision of ISO 1179:1981)

3) Under revision. (Revision of ISO 5598:1985)