

Tool shanks with 7/24 taper for automatic tool changers —

Part 2: Dimensions and designation of shanks of forms J, JD and JF

ICS 25.060.20

National foreword

This British Standard is the UK implementation of ISO 7388-2:2007. It supersedes BS 6607-2:1985 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee MTE/1, Machine tools.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with a British Standard cannot confer immunity from legal obligations.

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Part 2: Dimensions and designation of shanks of forms J, JD and JF

*Queues d'outils à conicité 7/24 pour changement automatique
d'outils —*

Partie 2: Dimensions et désignation des queues de formes J, JD et JF



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Foreword

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The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 7388-2 was prepared by Technical Committee ISO/TC 29, *Small tools*.

This second edition cancels and replaces the first edition (ISO 7388-2:1984), which has been technically revised.

ISO 7388 consists of the following parts, under the general title *Tool shanks with 7/24 taper for automatic tool changers*:

- *Part 1: Dimensions and designation of shanks of forms A, AD, AF, U, UD and UF*
- *Part 2: Dimensions and designation of shanks of forms J, JD and JF*
- *Part 3: Retention knobs for shanks of forms AC, AD, AF, UC, UD, UF, JD and JF*