BS ISO 815-2:2019

BSI Standards Publication

Rubber, vulcanized or thermoplastic — Determination of compression set

Part 2: At low temperatures

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National foreword

This British Standard is the UK implementation of ISO 815-2:2019. It supersedes BS ISO 815-2:2014, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee PRI/22, Testing and analysis of rubber.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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Part 2: At low temperatures

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Partie 2: À basses températures

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Contents

Page

Foreword ... **iv**
Introduction ... **v**
1 Scope ... **1**
2 Normative references ... **1**
3 Terms and definitions ... **1**
4 Principle ... **2**
4.1 Method 1 ... 2
4.2 Method 2 ... 2
5 Apparatus for low temperature tests ... **2**
5.1 Method 1 ... 2
5.2 Method 2 ... 5
6 Calibration ... **8**
7 Test pieces ... **8**
7.1 Dimensions ... 8
7.2 Preparation ... 9
7.3 Number of test pieces ... 9
7.4 Time interval between production and testing ... 9
7.5 Conditioning ... 9
8 Test conditions ... **10**
8.1 Duration of test ... 10
8.2 Temperature of test ... 10
9 Procedure ... **10**
9.1 Method 1 ... 10
9.1.1 Preparation of compression apparatus ... 10
9.1.2 Thickness measurement ... 10
9.1.3 Applying the compression ... 10
9.1.4 Starting the test ... 10
9.1.5 Terminating the test ... 10
9.1.6 Internal examination ... 11
9.2 Method 2 ... 11
9.2.1 Preparation of compression apparatus ... 11
9.2.2 Thickness measurement ... 11
9.2.3 Applying the compression ... 11
9.2.4 Starting the test ... 11
9.2.5 Terminating the test ... 11
9.2.6 Measurements ... 11
9.2.7 Internal examination ... 12
10 Expression of results ... **12**
11 Precision ... **12**
12 Test report ... **12**
Annex A (normative) **Calibration schedule** ... **14**
Annex B (informative) **Precision** ... **18**
Bibliography ... **20**

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Full document details: BS ISO 815-2:2019

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 2, *Testing and analysis*.

This third edition cancels and replaces the second edition (ISO 815-2:2014), which has been technically revised.

The main changes compared to the previous edition are as follows:

— normative references have been updated in Clause 2.

— a precision statement has been added in Annex B.

A list of all parts in the ISO 815 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html

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Introduction

The measurement and recording of the compression set at low temperature is very sensitive to testing conditions, and the values obtained can differ a lot especially for type B test pieces. That is why two measurement methods have been introduced. Method 2 generally gives a higher compression set than method 1, and this difference should be taken into account when preparing material specifications.

Those methods are intended to measure the ability of rubbers of hardness within the range 10 IRHD to 95 IRHD to retain their elastic properties at specified temperatures after prolonged compression at constant strain (normally 25 %) under one of the alternative sets of conditions described. For rubber of nominal hardness 80 IRHD and above, a lower compression strain is used: 15 % for a nominal hardness from 80 IRHD to 89 IRHD, and 10 % for a nominal hardness from 90 IRHD to 95 IRHD.

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WARNING 1 — Persons using this document should be familiar with normal laboratory practice. This document does not purport to address all of the safety problems, if any, associated with its use. It is the responsibility of the user to establish appropriate safety and health practices and to determine the applicability of any other restrictions.

WARNING 2 — Certain procedures specified in this document might involve the use or generation of substances, or the generation of waste, that could constitute a local environmental hazard. Reference should be made to appropriate documentation on safe handling and disposal after use.

1 Scope

This document specifies two methods for the determination of the compression set characteristics of vulcanized and thermoplastic rubbers at low temperatures.

Method 1 derives from the methodology used in ISO 815-1. Method 2 uses a specified testing device, allowing to measure and record the test piece thickness during recovery. Due to the load applied during recovery in method 2, no correlation can be established between the results given by both methods.

NOTE When rubber is held under compression, physical or chemical changes that prevent the rubber returning to its original dimensions after release of the deforming force can occur. The result is a set, where the magnitude of which depends on the time and temperature of compression as well as on the time, temperature, and conditions of recovery. At low temperatures, changes resulting from the effects of glass hardening or crystallization become predominant and, since these effects are reversed by raising the temperature, therefore, the measurements are always taken at the test temperature.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 18899:2013, *Rubber — Guide to the calibration of test equipment*

ISO 23529:2016, *Rubber — General procedures for preparing and conditioning test pieces for physical test methods*

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at https://www.iso.org/obp

— IEC Electropedia: available at http://www.electropedia.org/

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