

BS ISO 9766:2012



BSI Standards Publication

Drills with indexable inserts — Cylindrical shanks with a parallel flat

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National foreword

This British Standard is the UK implementation of ISO 9766:2012. It supersedes BS 4193-21:1993 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee MTE/18, Tools tips and inserts for cutting applications.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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INTERNATIONAL STANDARD

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Drills with indexable inserts — Cylindrical shanks with a parallel flat

Forets à plaquettes amovibles — Queues cylindriques à méplat



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Foreword

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Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 9766 was prepared by Technical Committee ISO/TC 29, *Small tools*, Subcommittee SC 9, *Tools with cutting edges made of hard cutting materials*.

This second edition cancels and replaces the first edition (ISO 9766:1990), of which it constitutes a minor revision.