

Implementation of
ISO/IEC 13963:1995

**Information
technology —
Data interchange
on 90 mm optical disk
cartridges —
Capacity: 230
megabytes per
cartridge**

ICS 35.220.30

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- British Computer Society
- Institute of Quality Assurance
- Institution of Electrical Engineers
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National foreword

This British Standard reproduces verbatim ISO/IEC 13963:1995 and implements it as the UK national standard.

This British Standard is published under the direction of the Information Systems Technology Assembly whose Technical Committee IST/4 has the responsibility to:

- aid enquirers to understand the text;
- present to the responsible international committee any enquiries on interpretation, or proposals for change, and keep UK interests informed;
- monitor related international and European developments and promulgate them in the UK.

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Summary of pages

This document comprises a front cover, an inside front cover, pages i and ii, the ISO/IEC title page, pages ii to x, pages 1 to 93 and a back cover.

This standard has been updated (see copyright date) and may have had amendments incorporated. This will be indicated in the amendment table on the inside front cover.

**Information technology — Data
interchange on 90 mm optical disk
cartridges — Capacity: 230 megabytes per
cartridge**

*Technologies de l'information — Échange de données sur cartouches
pour disque optique de diamètre 90 mm — Capacité: 230 mégabytes par
cartouche*



Reference number
ISO/IEC 13963:1995(E)

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Descriptors: Data processing, information interchange, data recording devices, optical disks, optical disk cartridges, specifications, dimensions, recording characteristics, track formats, optical properties, mechanical properties, tests.

Foreword

ISO (the International Organization for Standardization) and IEC (the International Electrical Commission) form the specialised system for world-wide standardization. National Bodies that are members of ISO or IEC participate in the development of International Standards through technical committees established by the respective organization to deal with particular fields of mutual interest. Other international organizations, governmental and non-governmental, in liaison with ISO and IEC, also take part in the work.

In the field of information technology, ISO and IEC have established a joint technical committee ISO/IEC JTC 1. Draft International Standards adopted by the joint technical committee are circulated to national bodies for voting. Publication as an International Standard requires approval by at least 75 % of the national bodies casting a vote.

International Standard ISO/IEC 13963 was prepared by the European Association for Standardizing Information and Communication Systems, ECMA, (as ECMA-201) and was adopted, under a special “fast-track procedure”, by Joint Technical Committee ISO/IEC JTC 1, *Information technology*, in parallel with its approval by national bodies of ISO and IEC.

Annex A, Annex B, Annex D, Annex E, Annex F, Annex H, Annex K, Annex M, Annex N, Annex R form an integral part of this International Standard. Annex C, Annex G, Annex J, Annex L, Annex P, Annex Q and Annex S are for information only.

Section 1. General

Introduction

Technical Committee ECMA TC31 for Optical Disk Cartridges (ODC) was set up in 1984. The Committee made major contributions to ISO/IEC JTC1/SC23 for the development of standards for 90 mm, 120 mm, 130 mm, 300 mm and 356 mm ODCs.

A trend towards more Types and increasing capacities is followed by 90 mm ODCs based on the optical disk cartridge specified in ISO/IEC 10090.

This International Standard belongs to the 90 mm ODC series. It specifies three Types providing a capacity of 230 Megabytes per cartridge.

1 Scope

This International Standard specifies the characteristics of 90 mm Optical Disk Cartridges (ODC) with a capacity of 230 Mbytes per Cartridge. The Standard specifies three related, but different implementations of such cartridges, viz.

Type R/W	Provides for data to be written, read and erased many times over the whole recording surface of the disk using the thermo-magnetic and magneto-optical effects.
Type P-ROM	Provides for a part of the disk surface to be embossed by stamping or other means. This part of the disk is read without recourse to the magneto-optical effect. All parts which are not embossed provide for data to meet the requirements of Type R/W.
Type O-ROM	Provides for the whole of the disk surface to be embossed and reproduced by stamping or other means. This type of disk is read without recourse to the magneto-optical effect.

Type R/W, Type P-ROM and Type O-ROM are also referred to as “fully rewritable”, “partially embossed” and “fully embossed”, respectively.

This International Standard specifies

- the conditions for conformance testing and the Reference Drive;
- the environments in which the cartridges are to be operated and stored;
- the mechanical and physical characteristics of the cartridge, so as to provide mechanical interchangeability between data processing systems;
- the format of the information on the disk, both embossed and user-written; including the physical disposition of the tracks and sectors, the error correction codes, and the modulation method used;
- the characteristics of the embossed information on the disk;
- the magneto-optical characteristics of the disk, enabling processing systems to write data onto the disk;
- the minimum quality of user-written data on the disk, enabling data processing systems to read data from the disk.

This International Standard provides for interchange between optical disk drives. Together with a standard for volume and file structure, it provides for full data interchange between data processing systems.

2 Conformance

2.1 Optical disk cartridge (ODC)

An optical disk cartridge claiming conformance with this International Standard shall specify its Type. It shall be in conformance if it meets all mandatory requirements specified herein for that Type.

Annex R specifies the zones of the disk in which the requirements for the signal characteristics given in the body of this International Standard shall be met, and the zones in which a relaxation of these requirements is permitted.

2.2 Generating system

A claim of conformance with this International Standard shall specify which Type(s) is (are) supported. A system generating an ODC for interchange shall be entitled to claim conformance with this International Standard if it meets the mandatory requirements of this Standard for the Type(s) specified.

2.3 Receiving system

A claim of conformance with this International Standard shall specify which Type(s) is (are) supported. A system receiving an ODC for interchange shall be entitled to claim conformance to this International Standard if it is able to process any recording made on the cartridge in accordance with 2.1 on the Type(s) specified.

2.4 Compatibility statement

A claim of conformance by a Generating or Receiving system with this International Standard shall include a statement listing any other ECMA and International Standard supported. This statement shall specify the number of the Standard(s), the ODC type(s) supported (where appropriate) and whether support includes reading only or both reading and writing.

3 Normative reference

The following standard contains provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the edition indicated was valid. All standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent edition of the standard listed below. Members of IEC and ISO maintain registers of currently valid standards.

IEC 950:1991, *Safety of information technology equipment including electrical business equipment*.

4 Definitions

For the purpose of this International Standard the following definitions apply.

4.1

band

part of the Data Zone comprising a fixed number of consecutive physical tracks

4.2

case

the housing for an optical disk, that protects the disk and facilitates disk interchange

4.3

channel bit

the smallest element for the representation of data on a disk. It is recorded as either a space or a mark. Two Channel bits are used to represent one user bit

4.4

clamping zone

the annular part of the disk within which the clamping force is applied by the clamping device

4.5

control track

a track containing the information on media parameters and format necessary for writing, reading and erasing the remaining tracks on the optical disk

4.6

cyclic redundancy check (CRC)

a method for detecting errors in data

4.7

defect management

a method for handling the defective areas on the disk

4.8

disk reference plane

a plane defined by the perfectly flat annular surface of an ideal spindle onto which the clamping zone of the disk is clamped, and which is normal to the axis of rotation

4.9**embossed mark**

a mark so formed as to be unalterable by magneto-optical means

4.10**entrance surface**

the surface of the disk on to which the optical beam first impinges

4.11**error correction code (ECC)**

an error-detecting code designed to correct certain kinds of errors in data

4.12**field**

a subdivision of a sector

4.13**format**

the arrangement or layout of information on the disk

4.14**fully embossed disk**

an optical disk in which all data fields in the Data Zone are embossed

4.15**fully rewritable disk**

an optical disk in which the data in specified areas can be rewritten by an optical beam

4.16**groove**

see 4.20

4.17**hub**

the central feature on the disk which interacts with the spindle of the disk drive to provide radial centering and the clamping force

4.18**interleaving**

the process of allocating the physical sequence of units of data so as to render the data more immune to burst errors

4.19**kerr rotation**

the rotation of the plane of polarization of an optical beam upon reflection from the recording layer, as caused by the magneto-optical effect

4.20**land and groove**

a trench-like feature of the disk, applied before the recording of any information, and used to define the track location. The groove is located nearer to the entrance surface than the land with which it is paired to form a track

4.21**logical track**

a contiguous length of 25 sectors that may be less than one complete revolution of the disk. The first sector of each logical track is assigned sector number 0

4.22

mark

a feature of the recording layer which may take the form of a magnetic domain, a pit, or any other type or form that can be sensed by the optical system. The pattern of marks represents the data on the disk

NOTE Subdivisions of a sector which are named “mark” are not marks in the sense of this definition.

4.23

optical disk

a disk that will accept and retain information in the form of marks in a recording layer, that can be read with an optical beam

4.24

optical disk cartridge (ODC)

a device consisting of a case containing an optical disk

4.25

partially embossed disk

an optical disk which contains both rewritable and embossed data fields in the Data Zone

4.26

physical track

the path which is followed by the focus of the optical beam during one revolution of the disk

4.27

physical track group

a fixed number of consecutive physical tracks in the Data Zone

4.28

pitch

the distance between adjacent physical track centrelines, measured in a radial direction

4.29

polarization

the direction of polarization of an optical beam is the direction of the electric vector of the beam

NOTE The plane of polarization is the plane containing the electric vector and the direction of propagation of the beam. The polarization is right-handed when to an observer looking in the direction of propagation of the beam, the end-point of the electric vector would appear to describe an ellipse in the clockwise sense.

4.30

read power

the optical power, incident at the entrance surface of the disk, used when reading

NOTE It is specified as a maximum power that may be used without damage to the written data. Lower power may be used provided that the signal-to-noise ratio and other requirements of this International Standard are met.

4.31

recording layer

a layer of the disk on, or in, which data is written during manufacture and/or use

4.32

reed-solomon code

an error detection and/or correction code which is particularly suited to the correction of errors which occur in bursts or are strongly correlated

4.33

sector

the smallest addressable part of a track in the Information Zone of a disk that can be accessed independently of other addressable parts of the zone

4.34

spindle

the part of the disk drive which contacts the disk and/or hub

4.35**substrate**

a transparent layer of the disk, provided for mechanical support of the recording layer, through which the optical beam accesses the recording layer

4.36**ZCAV**

a disk format requiring Zoned Constant Angular Velocity operation and with tracks in the Data Zone all being logical tracks

4.37**zone**

an annular area of the disk

5 Conventions and notations**5.1 Representation of numbers**

A measured value is rounded off to the least significant digit of the corresponding specified value. It implies that a specified value of 1,26 with a positive tolerance of + 0,01, and a negative tolerance of – 0,02 allows a range of measured values from 1,235 to 1,275.

- Letters and digits in parentheses represent numbers in hexadecimal notation.
- The setting of a bit is denoted by ZERO or ONE.
- Numbers in binary notation and bit combinations are represented by strings of ZEROs and ONES.
- Numbers in binary notation and bit combinations are shown with the most significant bit to the left.
- Negative values of numbers in binary notation are given in TWO's complement.
- In each field the data is recorded so that the most significant byte (byte 0) is recorded first. Within each byte the least significant bit is numbered 0 and is recorded last, the most significant bit (numbered 7 in an 8-bit byte) is recorded first. This order of recording applies also to the data input of the Error Detection and Correction circuits and to their output.
- Unless otherwise stated, all track numbers refer to logical tracks.

5.2 Names

The names of entities, e.g. specific tracks, fields, etc., are given with a capital initial.

6 List of acronyms

AM	Address Mark
CRC	Cyclic Redundancy Check
DC	Direct Current (d.c.)
DDS	Disk Definition Structure
DMA	Defect Management Area
ECC	Error Correction Code
FA1	Functional Area 1
FA2	Functional Area 2
GRP	Group Partitioning
ID	Identifier
LSB	Least Significant Byte
MSB	Most Significant Byte
MO	Magneto-Optical
ODC	Optical Disk Cartridge
ODF	Offset Detection Flag
O-ROM	Optical Read Only Memory
PA	Postamble
PDL	Primary Defect List
P-ROM	Partial Read Only Memory
RLL(2,7)	Run Length Limited (code)

R/W	Rewritable
SDL	Secondary Defect List
SM	Sector Mark
VFO	Variable Frequency Oscillator
ZCAV	Zoned Constant Angular Velocity

7 General description of the optical disk cartridge

The optical disk cartridge which is the subject of this International Standard consists of a case containing an optical disk.

The case is a protective enclosure for the disk. It has access windows covered by a shutter. The windows are automatically uncovered by the drive when the cartridge is inserted into it.

The optical disk is recordable on one side. Data can be written onto the disk as marks in the form of magnetic domains in the recording layer and can be erased from it with a focussed optical beam, using the thermo-magnetic effect. The data can be read with a focussed optical beam, using the magneto-optical effect. The beam accesses the recording layer through the transparent substrate of the disk.

Part of the disk or the entire disk may contain read-only data in the form of pits embossed by the manufacturer. This data can be read using the diffraction of the optical beam by the embossed pits.

8 General requirements

8.1 Environments

8.1.1 Testing environment

The test environment is the environment where the air immediately surrounding the optical disk cartridge has the following properties:

temperature	: 23 °C ± 2 °C
relative humidity	: 45 % to 55 %
atmospheric pressure	: 60 kPa to 106 kPa
air cleanliness	: Class 100 000 (see Annex M)

No condensation on or in the optical disk cartridge shall occur. Before testing, the optical disk cartridge shall be conditioned in this environment for 48 h minimum. It is recommended that, before testing, the entrance surface of the optical disk shall be cleaned according to the instructions of the manufacturer of the disk.

Unless otherwise stated, all tests and measurements shall be made in this test environment.

8.1.2 Operating environment

This International Standard requires that an optical disk cartridge which meets all requirements of this International Standard in the specified test environment provides data interchange over the specified ranges of environmental parameters in the operating environment.

The operating environment is the environment where the air immediately surrounding the optical disk cartridge has the following properties:

temperature	: 5 °C to 55 °C
relative humidity	: 3 % to 85 %
absolute humidity	: 1 g/m ³ to 30 g/m ³
atmospheric pressure	: 60 kPa to 106 kPa
temperature gradient	: 10 °C/h max.
relative humidity gradient	: 10 %/h max.
air cleanliness	: Office environment (see Annex Q)
magnetic field strength at the recording layer for any condition under which a beam is in focus	: 32 000 A/m max.
magnetic field strength at the recording layer during any other condition	: 48 000 A/m max.

No condensation on or in the optical disk cartridge shall occur. If an optical disk cartridge has been exposed to conditions outside those specified in this clause, it shall be acclimatized in an allowed operating environment for at least 2 h before use. (See also Annex L)

8.1.3 Storage environment

The optical disk cartridge without any protective enclosure shall not be stored in an environment outside the range allowed for storage. The storage environment is defined as an environment where the air immediately surrounding the optical disk cartridge has the following properties:

temperature	: – 10 °C to 55 °C
relative humidity	: 3 % to 90 %
absolute humidity	: 1 g/m ³ to 30 g/m ³
atmospheric pressure	: 60 kPa to 106 kPa
temperature gradient	: 15 °C/h max.
relative humidity gradient	: 10 %/h max.
air cleanliness	: Office environment (see Annex Q)
magnetic field strength at the recording layer	: 48 000 A/m max.

No condensation on or in the optical disk cartridge shall occur.

8.1.4 Transportation

This International Standard does not specify requirements for transportation; guidance is given in Annex P.

8.2 Temperature shock

The optical disk cartridge shall withstand a temperature shock of up to 20 °C when inserted into, or removed from, the drive.

8.3 Safety requirements

The cartridge shall satisfy the safety requirements of IEC 950, when used in the intended manner or in any foreseeable use in an information processing system.

8.4 Flammability

The cartridge and its components shall be made from materials that comply with the flammability class for HB materials, or better, as specified in IEC 950.

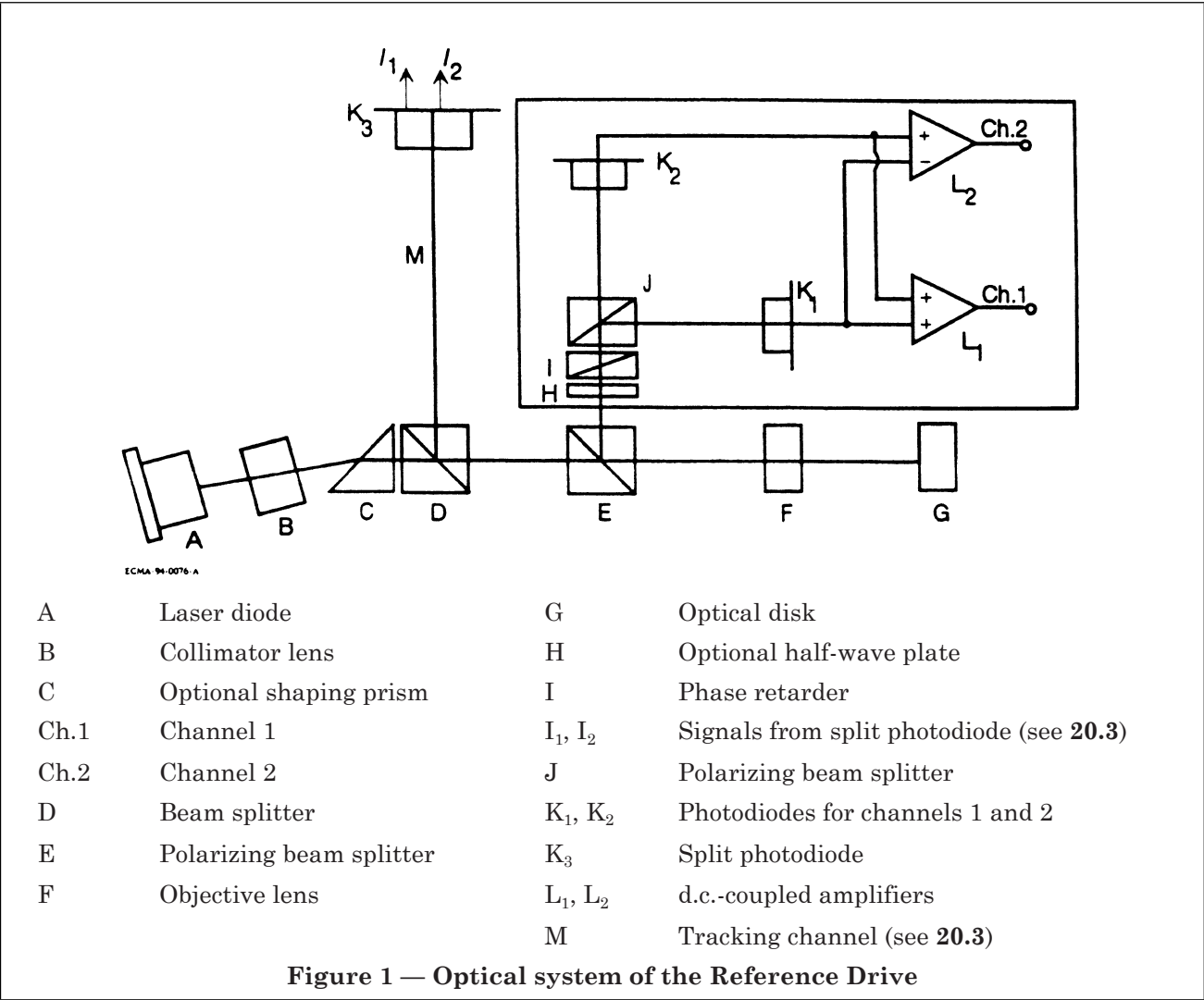
9 Reference Drive

The Reference Drive is a drive several critical components of which have well defined properties and which is used to test write, read and erase parameters of the disk for conformance to this International Standard. The critical components vary from test to test. This clause gives an outline of all components; components critical for tests in specific clauses only are specified in these clauses.

9.1 Optical system

The basic set-up of the optical system of the Reference Drive used for measuring the write, read and erase parameters is shown in Figure 1. Different components and locations of components are permitted, provided that the performance remains the same as that of the set-up in Figure 1. The optical system shall be such that the detected light reflected from the entrance surface of the disk is minimized so as not to influence the accuracy of the measurements.

In the absence of polarization changes in the disk, the polarizing beam splitter J shall be aligned to make the signal of detector K₁ equal to that of detector K₂. The direction of polarization in this case is called the neutral direction. The phase retarder I shall be adjusted such that the optical system does not have more than 2,5° phase retardation between the neutral polarization and the polarization perpendicular to it. This position of the retarder is called the neutral position.



The phase retarder can be used for the measurement of the narrow-band signal-to-noise ratio (see 26.2). The beam splitter J shall have a p-s intensity reflectance ratio of at least 100.

The beam splitter E shall have an intensity reflectance R_p from F to H of nominally 0,30 for the neutral polarization direction. The reflectance R_s for the polarization perpendicular to the neutral direction shall be nominally 0,95. The actual value of R_s shall not be smaller than 0,90.

The imbalance of the magneto-optical signal is specified for a beam splitter with nominal reflectances. If the measurement is made on a drive with reflectances R_p' and R_s' for beam splitter E, then the measured imbalance shall be multiplied by

$$\sqrt{\frac{R_s R_p'}{R_p R_s'}}$$

to make it correspond to the nominal beam splitter E.

The output of Channel 1 is the sum of the currents through photodiodes K_1 and K_2 and is used for reading embossed marks. The output of Channel 2 is the difference between photodiode currents, and is used for reading user-written marks with the magneto-optical effect.

9.2 Optical beam

The focussed optical beam used for writing, reading and erasing data shall have the following properties:

a) Wavelength (λ)	780 nm $\begin{smallmatrix} + 15 \text{ nm} \\ - 10 \text{ nm} \end{smallmatrix}$
b) Wavelength (λ) divided by the numerical aperture of the objective lens (NA)	$\lambda/\text{NA} = 1,42 \text{ } \mu\text{m} \pm 0,03 \text{ } \mu\text{m}$
c) Filling D/W of the aperture of the objective lens	1,0 max.
d) Variance of the wavefront of the optical beam	$\lambda^2/180$ max. near the recording layer
e) Polarization	Linear, parallel or perpendicular to the groove where appropriate
f) Extinction ratio	0,01 max.
g) Read power	see 20.2.2, 24.2.2 and 28.2.2
Write power and pulse width	see 24.3.2
Erase power	see 24.4.1

D is the diameter of the lens aperture and W is the beam diameter of the Gaussian beam where the intensity is $1/e^2$ of the maximum intensity.

The extinction ratio is the ratio of the minimum over the maximum power observed behind a linear polarizer in the optical beam, which is rotated over at least 180° .

9.3 Read channels

Two read channels shall be provided to generate signals from the marks in the recording layer.

Channel 1 shall be used for reading the embossed marks, using the diffraction of the optical beam by the marks. Channel 2 shall be used for reading the user-written marks, using the rotation of the polarization of the optical beam due to the magneto-optical effect of the marks. The read amplifiers after the photo-detectors in Channel 1 and Channel 2 shall have a flat response within ± 1 dB from d.c. to 22,3 MHz and from 100 kHz to 22,3 MHz.

9.4 Tracking

The Tracking channel of the drive provides the tracking error signals to control the servos for the axial and radial tracking of the optical beam. The method of generating the axial tracking error is not specified for the Reference Drive. The radial tracking error is generated by a split photodiode detector in the tracking channel. The division of the diode runs parallel to the image of the tracks on the diode.

The requirements for the accuracy with which the focus of the optical beam must follow the tracks is specified in 20.2.4.

9.5 Rotation of the disk

The spindle shall position the disk as specified in 12.4. It shall rotate the disk at $30,0 \text{ Hz} \pm 0,3 \text{ Hz}$. The direction of rotation shall be counter-clockwise when viewed from the objective lens.

Section 2. Mechanical and physical characteristics

10 Dimensional and physical characteristics of the case

10.1 General description of the case (see Figure 2)

The case is a rigid protective container of rectangular shape. It has a spindle window on Side A to allow the spindle of the drive to clamp the disk by its hub. Both Side A and Side B of the case have a head window, the one on Side A for the optical head of the drive, the other one on Side B for the magnetic head providing the necessary magnetic fields. A shutter uncovers the windows upon insertion into the drive, and automatically covers them upon removal from the drive. The case has features that enable a drive to reject a mis-inserted cartridge, write-inhibit and reflectance detection features, and gripper slots for an autochanger.

10.2 Reference planes of the case

The dimensions of the case shall be referred to three orthogonal reference planes X, Y and Z. The case shall be constrained such that four reference surfaces S1 to S4 on Side A of the case lie in plane Z when measuring those dimensions of the case in **10.3** which are referenced to this plane. The intersection of the three planes defines the centre of the location hole. The centre of the alignment hole shall lie in the X plane (see Annex N). A dimension of a feature referenced to one of the planes is the shortest distance from the feature to the plane.

10.3 Dimensions of the case

The dimensions of the case shall be measured in the test environment. The dimensions of the case in an operating environment can be estimated from the dimensions specified in this clause.

10.3.1 Overall dimensions (see Figure 3)

The total length of the case shall be

$$L_1 = 94,0 \text{ mm} \pm 0,3 \text{ mm}$$

The distance from the top of the case to reference plane X shall be

$$L_2 = 76,0 \text{ mm} \pm 0,2 \text{ mm}$$

The distance from the bottom of the case to reference plane X shall be

$$L_3 = 18,0 \text{ mm} \pm 0,2 \text{ mm}$$

The total width of the case shall be

$$L_4 = 90,0 \text{ mm} \begin{matrix} + 0,0 \text{ mm} \\ - 0,4 \text{ mm} \end{matrix}$$

The distance from the left hand side of the case to reference plane Y shall be

$$L_5 = 85,0 \text{ mm} \pm 0,3 \text{ mm}$$

The distance from the right hand side of the case to reference plane Y shall be

$$L_6 = 5,0 \text{ mm} \pm 0,1 \text{ mm}$$

The corner at the top shall be rounded with a radius

$$R_1 = 1,5 \text{ mm} \pm 0,2 \text{ mm}$$

and the two corners at the bottom with a radius

$$R_2 = 2,0 \text{ mm} \pm 0,2 \text{ mm}$$

In the zones extending

$$L_7 = 8,6 \text{ mm min.}$$

from the left-hand and right-hand edges of the case, the thickness of the case shall be

$$L_8 = 6,0 \text{ mm} \pm 0,2 \text{ mm}$$

The eight long edges of the case shall be rounded with a radius

$$R_3 = 0,3 \text{ mm} \begin{matrix} + 0,2 \text{ mm} \\ - 0,0 \text{ mm} \end{matrix}$$

10.3.2 Location hole (see Figure 3)

The centre of the location hole shall coincide with the intersection of the planes X, Y and Z. The diameter of the hole shall be

$$D_1 = 3,60 \text{ mm} \begin{array}{l} + 0,00 \text{ mm} \\ - 0,06 \text{ mm} \end{array}$$

held to a depth

$$L_9 = 1,5 \text{ mm min.}$$

The location hole shall extend below plane Z by

$$L_{10} = 4,0 \text{ mm min.}$$

with a diameter equal to, or greater than D_1 .

The location hole shall not extend through Side B.

The lead-in edges shall be rounded with a radius

$$R_4 = 0,5 \text{ mm max.}$$

10.3.3 Alignment hole (see Figure 3)

The centre of the alignment hole shall lie in the X plane at a distance

$$L_{11} = 80,0 \text{ mm} \pm 0,2 \text{ mm}$$

from reference plane Y.

The alignment hole shall have a substantially rectangular shape. Its dimensions shall be

$$L_{12} = 3,60 \text{ mm} \begin{array}{l} + 0,00 \text{ mm} \\ - 0,06 \text{ mm} \end{array}$$

$$L_{13} = 4,4 \text{ mm} \begin{array}{l} + 0,2 \text{ mm} \\ - 0,0 \text{ mm} \end{array}$$

held to a depth L_9 , below which the alignment hole shall extend to L_{10} , with dimensions equal to, or greater than, L_{12} and L_{13} , respectively.

The alignment hole shall not extend through Side B.

The lead-in edges shall be rounded with radius R_4 .

10.3.4 Reference surfaces (see Figure 4)

Side A of the case shall contain four reference surfaces S1, S2, S3 and S4.

Surfaces S1 and S2 shall be circular with a diameter

$$D_2 = 7,0 \text{ mm min.}$$

S1 shall be centred on the location hole, and S2 shall be centred on the alignment hole.

Surfaces S3 and S4 shall be circular with a diameter

$$D_3 = 6,0 \text{ mm min.}$$

with their centres located at

$$L_{14} = 54,0 \text{ mm} \pm 0,2 \text{ mm}$$

$$L_{15} = 1,0 \text{ mm} \pm 0,2 \text{ mm and}$$

$$L_{16} = 81,0 \text{ mm} \pm 0,2 \text{ mm}$$

No portion of the case or of the shutter mechanism (see **10.3.8**) shall protrude more than

$$L_{17} = 0,15 \text{ mm max.}$$

beyond plane Z.

10.3.5 Detents (see Figure 5)

The case shall have two symmetrical detents intended for autoloading. Each detent shall extend from plane Z up to

$$L_{18} = 5,0 \text{ mm min.}$$

and shall not extend through Side B.

Each detent is defined by a semi-circular section with a radius

$$R_5 = 2,1 \text{ mm} \pm 0,1 \text{ mm}$$

which stretches out to the side of the case along two straight lines extending from the semi-circle. The radii of the two detents originate from

$$L_{19} = 65,5 \text{ mm} \pm 0,2 \text{ mm}$$

$$L_{20} = 4,0 \text{ mm max.}$$

$$L_{21} = 84,0 \text{ mm max.}$$

The outside edges of the detents shall be rounded off by a radius

$$R_6 = 0,5 \text{ mm} \pm 0,2 \text{ mm}$$

10.3.6 Functional Areas (see Figure 6)

The case shall have an opening in Side A the length of which shall be

$$L_{22} = 8,2 \text{ mm min.}$$

Its width shall be at least equal to L_{23} , and its centreline shall be located on the intersection of planes Y and Z.

Functional Area FA1 shall have the dimensions

$$L_{23} = 4,4 \text{ mm min.}$$

$$L_{24} = 3,6 \text{ mm min.}$$

Its centreline shall be in plane Z, and parallel to plane X at a distance

$$L_{25} = 7,8 \text{ mm} \pm 0,2 \text{ mm}$$

from plane X. Side B shall have an opening corresponding to the surface of Functional Area FA1.

Functional Area FA2 shall have the dimensions L_{23} , L_{24} and

$$L_{26} = 4,0 \text{ mm min.}$$

Its centreline shall be in plane Z, and parallel to plane X at a distance

$$L_{27} = 12,8 \text{ mm} \pm 0,2 \text{ mm}$$

There shall be no opening in Side B corresponding to Functional Area FA2.

The cartridge shall have a device capable of

- either closing FA1 or FA2,
- or closing both FA1 and FA2.

The two Functional Areas shall indicate the reflectance of the disk in the cartridge and whether or not writing on the disk is permitted, as specified in Table 1 (see also Figure 6).

Table 1 — Use of the Functional Areas FA1 and FA2

FA1	FA2	Writing	Reflectance	Type of Cartridge
Open	Closed	Inhibited	Low	R/W, P-ROM or O-ROM
Closed	Open	Permitted	Low	R/W or P-ROM
Closed	Closed	Inhibited	High	O-ROM
Open	Open	Not permitted by this International Standard		

The surface of the device shall be at a distance

$$L_{28} = 0,3 \text{ mm max.}$$

from plane Z.

10.3.7 Spindle and head windows (see Figure 7)

Side A of the case shall have a window to enable the spindle and the optical head of the drive to access the disk.

The dimensions of the window are referenced to a centreline, located at a distance

$$L_{29} = 40,0 \text{ mm} \pm 0,2 \text{ mm}$$

from plane Y. The width of the window shall be given by

$$L_{30} = 11,0 \text{ mm} \begin{matrix} + 0,2 \text{ mm} \\ - 0,0 \text{ mm} \end{matrix}$$

and

$$L_{31} = 11,0 \text{ mm} \begin{matrix} + 0,2 \text{ mm} \\ - 0,0 \text{ mm} \end{matrix}$$

The top of the window shall be given by radius

$$R_7 = 43,7 \text{ mm min.}$$

originating from L_{29} and

$$L_{32} = 27,0 \text{ mm} \pm 0,2 \text{ mm}$$

The area bounded by R_7 and the top of the case shall be recessed from plane Z by

$$L_{33} = 2,0 \text{ mm} \begin{matrix} + 0,2 \text{ mm} \\ - 0,0 \text{ mm} \end{matrix}$$

over the width of the window.

The bottom of the window shall be the arc of the semi-circle which smoothly joins the sides of the window. The centre of the semi-circle shall be defined by L_{29} and L_{32} .

Side B of the case shall have a window to enable the magnetic head of the drive to access the disk. The dimensions of the window are referenced to a centreline, located at a distance L_{29} from plane Y. The width of the window shall be given by L_{30} and L_{31} . The window shall extend from

$$L_{34} = 40,0 \text{ mm max.}$$

to the arc of R_7 , originating from L_{29} and L_{32} .

The area bounded by R_7 and the top of the case shall be, over the width of the window, at a distance

$$L_{35} = 4,2 \text{ mm} \begin{matrix} + 0,0 \text{ mm} \\ - 0,4 \text{ mm} \end{matrix}$$

from plane Z.

The two inside corners shall be rounded with a radius

$$R_8 = 2,0 \text{ mm max.}$$

10.3.8 Shutter (see Figure 8)

The case shall have a spring-loaded shutter designed to completely cover the spindle and head windows when closed. When open, the shutter shall expose the windows up to at least the minimum size allowed by the following dimensions, given in 10.3.7:

on Side A: from the semi-circle at the bottom of the window up to the top of the case, and from L_{30} to L_{31} ;

on Side B: from L_{34} up to the top of the case, and from L_{30} to L_{31} ;

on the top: from plane Z to L_{33} , from L_{30} to L_{31} , from L_{35} up to Side B, and from L_{30} to L_{31} .

The shutter shall be free to slide in a recessed area of the case in such a way as to ensure that the overall thickness of the case and shutter does not exceed L_8 by more than L_{17} .

The shutter shall have one edge against which the shutter opener of the drive can push to open the shutter. When the shutter is closed, this edge shall be

$$L_{36} = 79,0 \text{ mm} \begin{matrix} + 0,0 \text{ mm} \\ - 0,3 \text{ mm} \end{matrix}$$

from plane Y. A movement of the edge to

$$L_{37} = 55,5 \text{ mm min.}$$

shall be sufficient to open the windows to the minimum size specified in **10.3.8**. It shall be possible to move the edge to

$$L_{38} = 54,7 \text{ mm max.}$$

without exceeding the shutter opening force as specified in **10.4.5**, while leaving the minimum size window open.

10.3.9 Path for shutter opener and shutter sensor notch (see Figure 9)

The profile on the top of the case provides a path over which the shutter opener of the drive can travel.

The path shall run from

$$L_{39} = 81,0 \text{ mm} \pm 0,3 \text{ mm}$$

to

$$L_{40} = 57,5 \text{ mm} \begin{matrix} + 0,3 \text{ mm} \\ - 0,0 \text{ mm} \end{matrix}$$

at a distance

$$L_{41} = 74,0 \text{ mm} \pm 0,3 \text{ mm}$$

from plane X.

The lead-in edge at L_{39} shall be a ramp to the top of the case with an angle

$$A_1 = 45^\circ \pm 5^\circ$$

The path shall end in a notch with a width at the bottom from L_{40} to

$$L_{42} = 54,7 \text{ mm max.}$$

and a depth

$$L_{43} = 3,3 \text{ mm} \pm 0,2 \text{ mm}$$

below L_{41} . The lead-in edge at the right-hand side of the notch shall be rounded with a radius

$$R_9 = 1,2 \text{ mm} \pm 0,2 \text{ mm}$$

When the shutter edge is moved to L_{37} , a length of at least $(L_{40} - L_{37})$ of the notch shall be exposed. This enables a drive to confirm that the shutter is fully open.

10.3.10 Mis-insert protections (see Figure 10)

The profile on the top of the case shall have two features to prevent the case from being inserted in the drive upside-down.

The first feature is a notch intended to capture and block the shutter opener of the drive if the case is loaded upside-down. It shall have a width from

$$L_{44} = 4,6 \text{ mm} \pm 0,2 \text{ mm}$$

to

$$L_{45} = 1,0 \text{ mm} \pm 0,2 \text{ mm}$$

and a depth

$$L_{46} = 3,1 \text{ mm} \pm 0,2 \text{ mm}$$

below the top of the case.

The right-hand edge of the notch shall be

$$L_{47} = 75,4 \text{ mm} \pm 0,2 \text{ mm}$$

above plane X.

The corners of this notch shall be rounded off by radii

$$R_{10} = 0,3 \text{ mm max.}$$

$$R_{11} = 0,5 \text{ mm} \pm 0,3 \text{ mm}$$

The second feature is a chamfer and a tooth. If the case is correctly loaded, the chamfer pushes aside a possible pawl in the side of the sledge of the drive. If the case is loaded upside-down, the pawl catches the tooth and prevents further insertion of the case. The tooth is formed by the ramp specified in **10.3.10**. The chamfer shall have an angle

$$A_2 = 45^\circ \pm 2^\circ$$

and a height

$$L_{48} = 5,0 \text{ mm} \pm 0,3 \text{ mm}$$

10.3.11 Gripper slots (see Figure 11)

The case shall have two symmetrical gripper slots. The slot shall have a depth of

$$L_{49} = 2,5 \text{ mm} \begin{array}{l} + 0,3 \text{ mm} \\ - 0,0 \text{ mm} \end{array}$$

from the edge of the case and a width of

$$L_{50} = 4,0 \text{ mm} \begin{array}{l} + 0,3 \text{ mm} \\ - 0,0 \text{ mm} \end{array}$$

The lower edge of a slot shall be

$$L_{51} = 23,0 \text{ mm} \begin{array}{l} + 0,0 \text{ mm} \\ - 0,3 \text{ mm} \end{array}$$

above the bottom of the case.

The corners of the gripper slots shall be rounded off by radii

$$R_{12} = 0,4 \text{ mm} \pm 0,2 \text{ mm}$$

$$R_{13} = 0,5 \text{ mm} \pm 0,2 \text{ mm}$$

10.3.12 Label area (see Figure 12)

The case shall have one connected label area on Side A, the bottom and Side B, with dimensions

$$L_{52} = 4,0 \text{ mm} \pm 0,3 \text{ mm}$$

$$L_{53} = 76,0 \text{ mm} \pm 0,3 \text{ mm}$$

$$L_{54} = 30,0 \text{ mm} \pm 0,2 \text{ mm}$$

and

$$L_{55} = 1,2 \text{ mm} \pm 0,2 \text{ mm}$$

The four corners of the area shall be rounded with a radius

$$R_{14} = 2,0 \text{ mm max.}$$

When there is no label, the area shall be recessed by

$$L_{56} = 0,2 \text{ mm min. on all three sides.}$$

10.4 Mechanical characteristics

All requirements of this clause shall be met in the operating environment.

10.4.1 Material

The case shall be constructed from any suitable materials such that it meets the requirements of this International Standard.

10.4.2 Mass

The mass of the case without the optical disk shall not exceed 50 g.

10.4.3 Edge distortion

The cartridge shall meet the requirement of the edge distortion test defined in Annex A.

10.4.4 Compliance

The cartridge shall meet the requirement of the compliance (flexibility) test defined in Annex B. The requirement guarantees that a cartridge can be constrained in the proper plane of operation within the drive.

10.4.5 Shutter opening force

The spring force on the shutter shall be such that the force required to open the shutter does not exceed 1,5 N.

It shall be sufficiently strong to close a free-sliding shutter, irrespective of the orientation of the case.

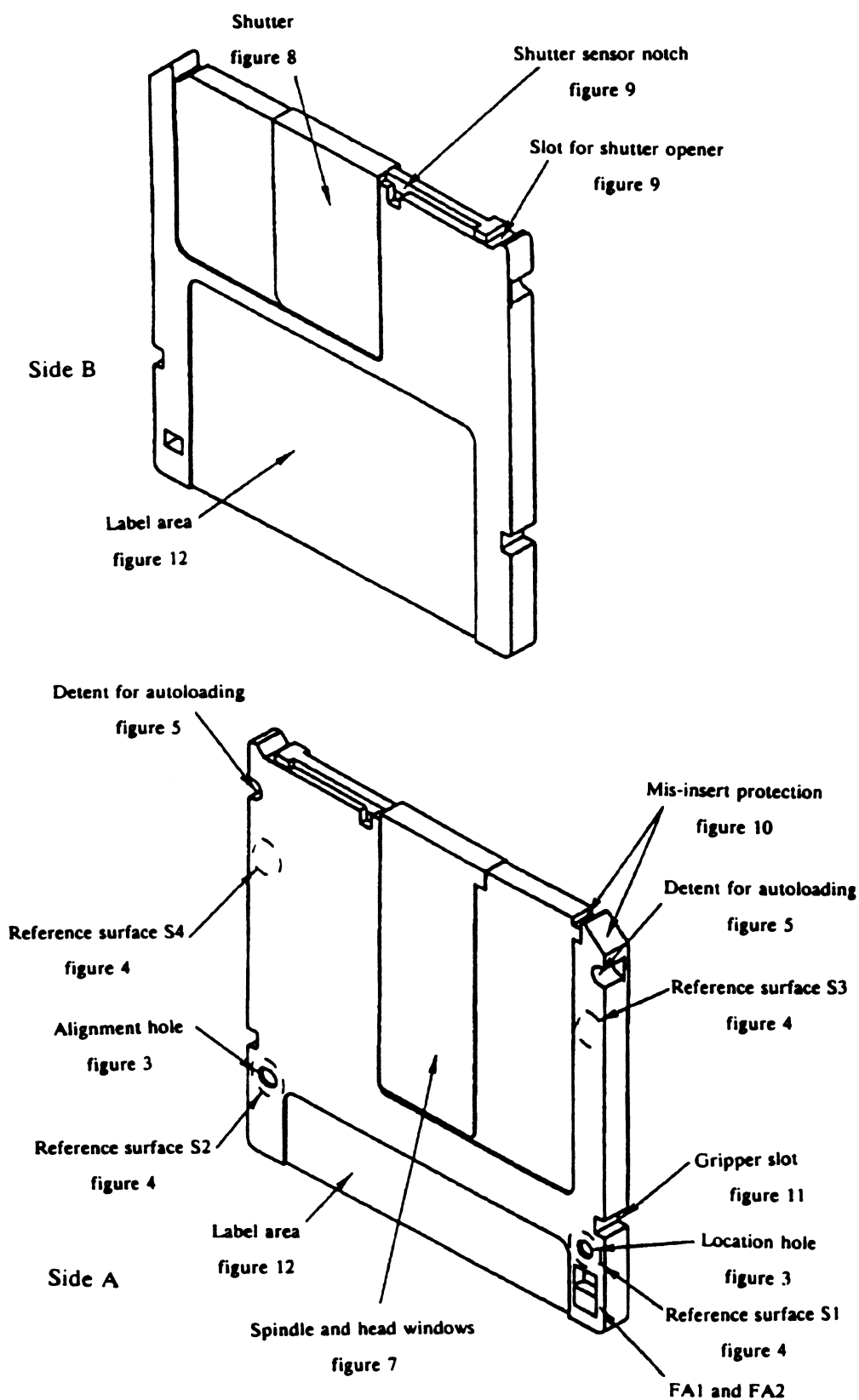
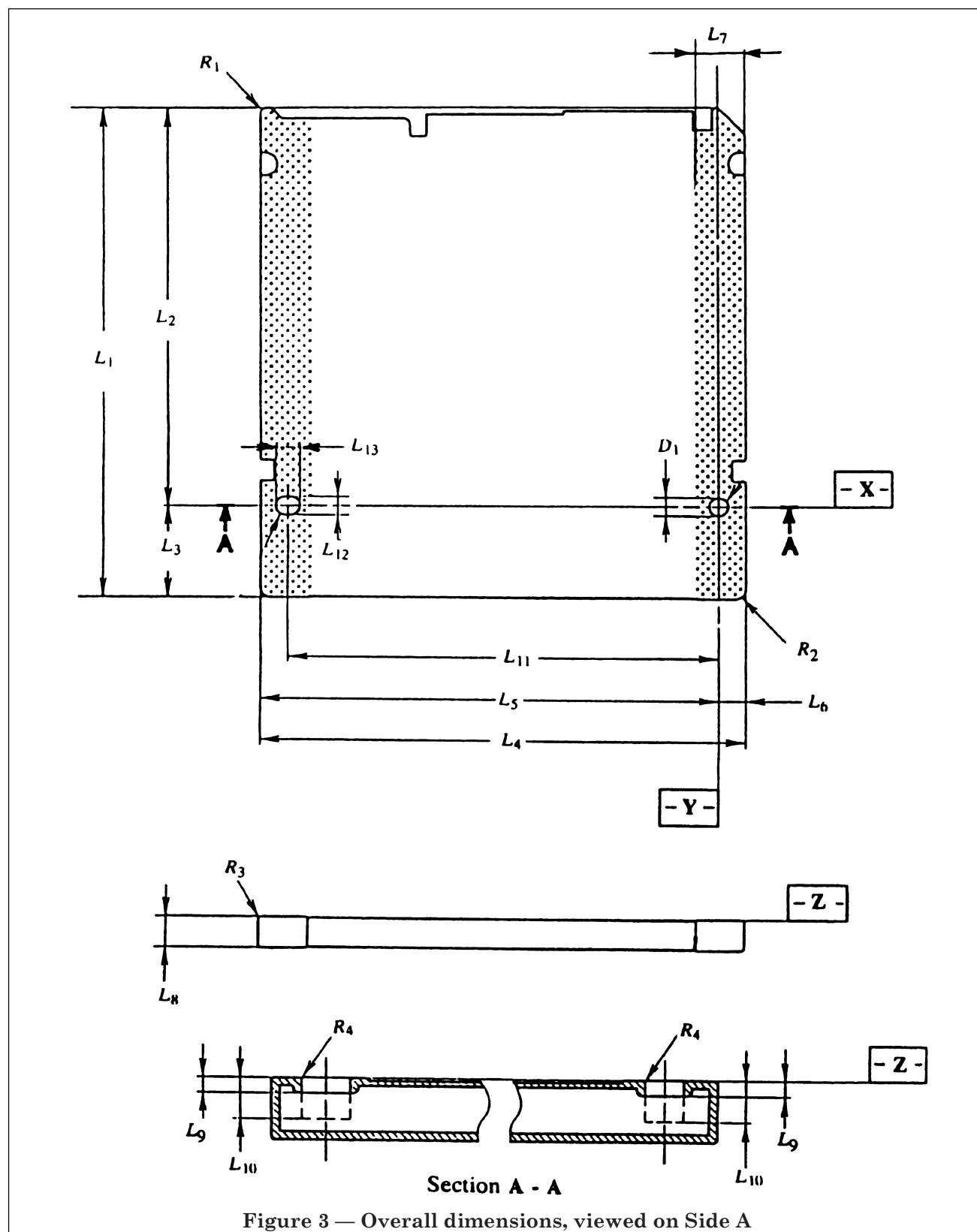


Figure 2 — General view of the case



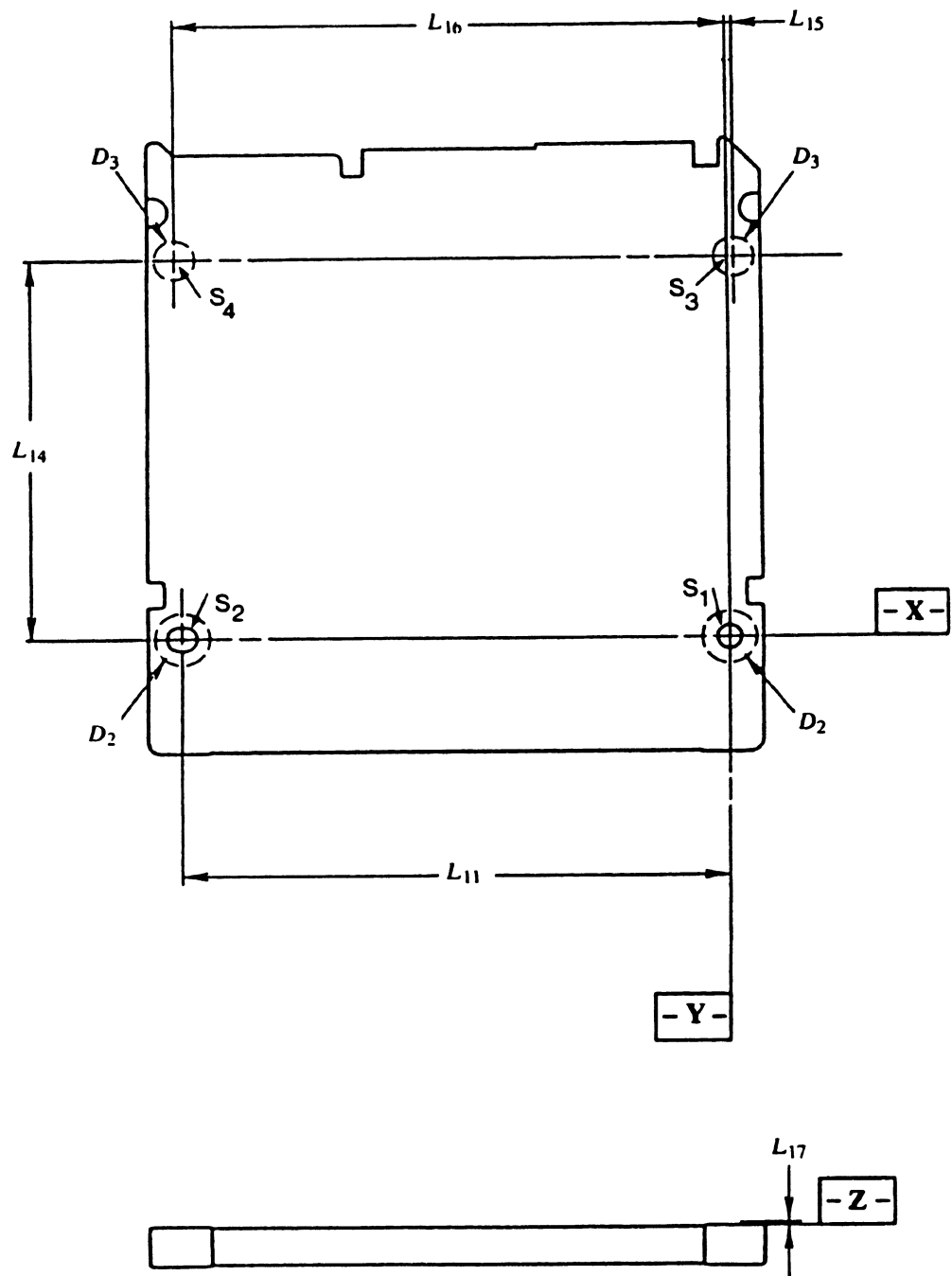


Figure 4 — Reference surfaces on Side A