



BSI Standards Publication

**Information technology — Office equipment —
Method for the determination of toner cartridge
yield for monochromatic electrophotographic
printers and multi-function devices
that contain printer components**

National foreword

This British Standard is the UK implementation of ISO/IEC 19752:2025. It supersedes BS ISO/IEC 19752:2017, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee W/-, Miscellaneous Standards.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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Office equipment — Method
for the determination of toner
cartridge yield for monochromatic
electrophotographic printers and
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*Technologies de l'information — Équipement de bureau —
Méthode pour la détermination du rendement des cartouches
de toner pour les imprimantes électrophotographiques
monochromatiques et pour les dispositifs multifonctionnels qui
contiennent des composants d'imprimantes*

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Foreword

ISO (the International Organization for Standardization) and IEC (the International Electrotechnical Commission) form the specialized system for worldwide standardization. National bodies that are members of ISO or IEC participate in the development of International Standards through technical committees established by the respective organization to deal with particular fields of technical activity. ISO and IEC technical committees collaborate in fields of mutual interest. Other international organizations, governmental and non-governmental, in liaison with ISO and IEC, also take part in the work.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives or www.iec.ch/members_experts/refdocs).

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This document was prepared by Joint Technical Committee ISO/IEC JTC 1, *Information technology*, Subcommittee SC 28, *Office equipment*.

This third edition cancels and replaces the second edition (ISO/IEC 19752:2017), which has been technically revised.

The main changes are as follows:

- the Scope was limited " This document is not for use with printers whose minimum printable size is equal to or greater than A3 or for photo-only printers";
- editorial changes;
- requirements were added in [4.4](#) regarding environmental conditions.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html and www.iec.ch/national-committees.

Introduction

The purpose of this document is to provide a process for determining the page yield for toner cartridges for monochromatic print systems using a standard office consumer type test page. In the case where a cartridge can be used in multiple printer models, only one yield test is performed as long as the difference between printer models does not impact yield.

A cartridge supplier can choose to use more than one market identifier for a single physical cartridge. In this case, only one yield test is performed as long as there are no differences in the cartridges other than market identifiers.

This document prescribes the following:

- the test method that manufacturers, test laboratories, etc. used to determine cartridge yield;
- the method for determination of declared yield values from the test results;
- the appropriate method of describing the yield of cartridges in the documentation supplied to the consumer by the manufacturer.

The cartridge yield is determined by an end of life judgment, or signalled with either of two phenomena: fade caused by depletion of the useable toner in the cartridge or automatic printing stop caused by a toner out detection function.

NOTE A comparison of yield for two printing systems is shown in [Annex E](#).

Information technology — Office equipment — Method for the determination of toner cartridge yield for monochromatic electrophotographic printers and multi-function devices that contain printer components

1 Scope

This document is limited to the evaluation of toner cartridge page yield for toner containing cartridges (i.e. all-in-one toner cartridges and toner cartridges without a photoconductor) for monochrome electrophotographic print systems. This document can also be applied to the printer component of any multifunctional device that has a digital input-printing path, including multi-function devices that contain printer components.

This document is only intended for the measurement of toner cartridge yield. No other claims may be made from this testing regarding quality, reliability, etc.

This document is not for use with printers whose minimum printable size is equal to or greater than A3 or for photo-only printers.

Application of this document for yield measurement of toner replenishment systems (i.e. toner cartridge- and bottle-type systems where the toner reservoir is internal to the printing system and not user-replaceable) implies some procedural modifications specifically noted herein. This document is intended for equipment used in the office space and does not apply to production volume or large format printing machines where the major cost of ownership is not caused by the consumable yield measured in this document.

NOTE 1 An all-in-one toner cartridge is a cartridge that includes at least a toner containment part, a photoreceptor part and a developer part (see ISO/IEC 29142-1).

NOTE 2 This document can be used for the measurement of one of the contributions to cost per page (CPP). This document does not directly measure CPP, only the yield of the toner cartridges. In most cases, these are not the only contributors to the CPP. It is beyond the scope of this document to provide a methodology for calculation of CPP.

2 Normative references

There are no normative references in this document.

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

3.1

fade

phenomenon whereby a noticeable reduction in density uniformity across the page occurs

Note 1 to entry: In this test, fade is defined as a noticeably lighter, 3 mm or greater, gap located in the text or boxes around the periphery of the test page. The determination of the change in lightness is to be made referenced to the 100th page printed for each cartridge in testing. For examples of fade, see [Annex A](#) ([Figure A.1](#)).

3.2

shake procedure

specified method to carry out the shaking of a cartridge according to the user manual

3.3

toner low

signal generated by the printer when it has been detected that the amount of toner is such that a toner change will be required soon

Note 1 to entry: It does not indicate that the system is out of toner.

3.4

toner out

signal generated by the printer when the toner in the system is depleted and the printer is incapable of reliable printing without user intervention

Note 1 to entry: For the purpose of this test, the toner out signal will only be used if it causes the printer to stop printing and requires toner replacement to continue printing.

3.5

end of life

point when the printer declares “*toner out*” (3.4) or when *fade* (3.1) is observed

Note 1 to entry: For more information about the exact requirements for judging end of life, see 4.8.

3.6

individual cartridge yield

number of “standard page file” pages printed between cartridge installation and *end of life* (3.5)

Note 1 to entry: For replenishment systems, the individual cartridge yield is determined by counting the number of “standard page file” pages printed between prescribed quasi-end of life conditions, see 4.8.

3.7

declared cartridge yield

value at or below the lower 90 % confidence bound

Note 1 to entry: Detail of the value is described in 6.1.

4 Test parameters and conditions

4.1 Set-up

Place the printer on a horizontal surface and set-up the printer according to the installation guide provided in the printer user’s manual. Use the most recent printer driver available from the manufacturer’s website or the supplied driver with the printer. The driver version shall be specified on the test report. Cartridge installation shall be completed following the instructions in the cartridge installation guide. If there is a contradiction between the printer and cartridge manuals for the cartridge installation, the cartridge manual takes precedence except if changes are recommended for printer or driver settings.

If the cartridge used in testing is a toner replenishment or toner bottle type, then one complete toner cartridge shall be used in each printer before the start of the test. The pages printed to deplete this priming cartridge do not have to be recorded and printing may be conducted at any environment. This priming cartridge is used to bring the printing system to a set toner level condition.

All image and print quality modifiers shall be set to their factory pre-set configuration for the printer and the default installed condition for the driver. If there are discrepancies between the printer and driver settings, the driver defaults shall be used. Any user selectable toner conservation modes shall be disabled during testing.

For printers that default to duplex printing, the default shall be overridden and the printer shall be set to simplex for yield testing.

If the printer under test uses an internal PDF interpreter, it is okay to use it as long as the printer defaults are set to not substitute fonts. If the internal interpreter is used, this shall be noted on the report.

To ensure that the test page is rendered correctly, any page size modifiers such as “Fit to Page”, “Page Centring” and font substitution shall be turned off. To further ensure that font substitution does not occur, fonts shall be downloaded as TrueType fonts if the driver provides that option. If the option exists, rendering of graphics shall be performed by the printer, not the application software or operating system. The file shall be printed using the fonts embedded in the file and shall be rendered on the page in a size corresponding to the dimensions in the test page description. Page placement modifiers, such as page centring, may be used to place the image properly on the page. If there is a question about rendering settings affecting the yield, the setting shall be noted in the report.

The application software (i.e. Adobe Acrobat Reader^{TM1)}), printer driver and printer can have page size modifier functions, such as “Fit to Page”. Make sure that all of these functions are disabled.

4.2 Sample size

A combination of at least three cartridges shall be run on a combination of at least three printers (for a minimum of nine cartridges and three printers). This is the minimum number of engines and cartridges that shall be used for testing. When feasible, it is recommended that additional engines and cartridges be used in testing. When testing additional engines and cartridges above the minimum, an effort shall be made to test equal number of cartridges on each engine. For example, if an additional engine is to be tested then the minimum number of cartridges to be tested would be 12 (3 cartridges × 4 engines). When testing cartridges for a released product, it is recommended that cartridges and printers are procured from various sources, or selected from different production lots. The printers and cartridges shall be within their useful life as stated in their user’s manual.

It is recommended that an additional cartridge be procured to allow for the possibility of cartridge failure during testing.

4.3 Print mode

For reporting cartridge yield, the test shall be run in semi-continuous print mode simplex printing. The actual print speed will be semi-continuous because of printing being interrupted for paper replenishment, etc. Every attempt shall be made to have printing be continuous from the start of a cartridge to the end of cartridge life. If the printer is powered down at the end of day during testing, this shall be noted on the test report.

4.4 Print environment

The temperature and humidity can have a profound effect on test results. For this reason, the test shall be carried out according to the following test conditions.

Temperature: Testing room average $23,0\text{ }^{\circ}\text{C} \pm 2\text{ }^{\circ}\text{C}$.

Readings shall be made with a running average of 1 h with readings recorded at least every 15 min, all running average temperatures are to be between $20,0\text{ }^{\circ}\text{C}$ and $26,0\text{ }^{\circ}\text{C}$.

Relative humidity (RH): Testing room average $50\text{ \% RH} \pm 10\text{ \% RH}$

Readings shall be made with a running average of 1 h with readings recorded at least every 15 min, all running average RHs are to be between $35\text{ \%}$ and $65\text{ \%}$.

An example of the calculation of the temperature is shown [Table 1](#) for temperature readings taken on 15-min intervals for the testing of one cartridge.

1) Adobe Acrobat ReaderTM is an example of a suitable product available commercially. This information is given for the convenience of users of this document and does not constitute an endorsement by ISO or IEC of this product.