

CONFIRMED
JULY 1999

Specification for

Ships' ladders —

Part 3: Ladders, steel dog-step

UDC 629.12.011.57:69.026.231

NO COPYING WITHOUT BSI PERMISSION EXCEPT AS PERMITTED BY COPYRIGHT LAW



Document Sharing Hub

Foreword

This Part of this British Standard has been prepared under the authority of the Shipbuilding and Marine Industry Standards Committee and has been developed from a proposal submitted by the British Ship Research Association. It forms Part 3 of BS MA 39, “*Ships’ ladders*” and deals with particular requirements for steel dog-step ladders. This Part of this standard is technically equivalent to ISO 5487 “*Shipbuilding — Steel dog-step ladders*” published in 1981 by the International Organization for Standardization (ISO).

Other parts in the series are as follows:

- *Part 1: Ladders, steel vertical;*
- *Part 2: Ladders, steel sloping;*
- *Part 4: Ladders, wood sloping.*

This standard makes references to the following publications:

- BS 499, *Welding terms and symbols — Part 2 Symbols for welding.*
- BS 729, *Hot dip galvanized coatings on iron and steel articles.*
- BS 1856, *General requirements for the metal-arc welding of mild steel.*
- BS 4360, *Weldable structural steels.*

NOTE Attention is drawn to certification facilities offered by BSI; see on the inside back cover of this standard.

A British Standard does not purport to include all the necessary provisions of a contract. Users of British Standards are responsible for their correct application.

Compliance with a British Standard does not of itself confer immunity from legal obligations.

Summary of pages

This document comprises a front cover, an inside front cover, pages i and ii, pages 1 and 2, an inside back cover and a back cover.

This standard has been updated (see copyright date) and may have had amendments incorporated. This will be indicated in the amendment table on the inside front cover.

Amendments issued since publication

Amd. No.	Date of issue	Comments
4258	June 1983	Indicated by a sideline in the margin

This British Standard, having been approved by the Shipbuilding and Marine Industry Standards Committee, was published under the authority of the Executive Board on 21 December 1973

© BSI 02-2000

The following BSI references relate to the work on this standard:
Committee reference SME/2
Draft for comment 72/36850 DC

ISBN 0 580 07789 6

Contents

	Page
Foreword	Inside front cover
1 Scope	1
2 Definitions	1
3 Materials	1
4 Design and construction	1
5 Quality of manufacture and finish	1
6 Inspection	1
Figure 1 — Details of dog-step ladder	2